

Area

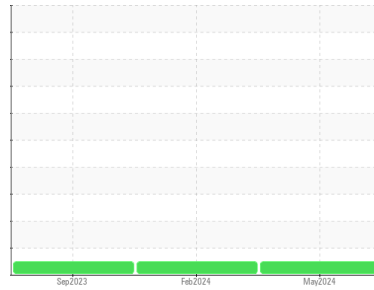
DIAMOND BLUE

Machine Id

INGERSOLL RAND VK1295U12140 - WATLOW IND

Component

Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

Sample Number	Client Info	JHF0000063	UCH06104459	UCH05978358	
Sample Date	Client Info	08 May 2024	20 Feb 2024	21 Sep 2023	
Machine Age	hrs	Client Info	61127	54289	59032
Oil Age	hrs	Client Info	2000	200	0
Oil Changed	Client Info	Not Changed	Not Changd	Changed	
Sample Status		NORMAL	NORMAL	NORMAL	

CONTAMINATION method limit/base current history1 history2

Water	WC Method	>0.8	NEG	NEG	NEG
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WEAR METALS method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>50	0	<1	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	0	<1	2
Tin	ppm	ASTM D5185m	>15	0	1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES method limit/base current history1 history2

Boron	ppm	ASTM D5185m	2	0	0	0
Barium	ppm	ASTM D5185m	525	553	359	630
Molybdenum	ppm	ASTM D5185m	10	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	5	<1	0	5
Calcium	ppm	ASTM D5185m	10	1	0	2
Phosphorus	ppm	ASTM D5185m	250	3	0	4
Zinc	ppm	ASTM D5185m	100	6	0	5
Sulfur	ppm	ASTM D5185m	400	243	168	299

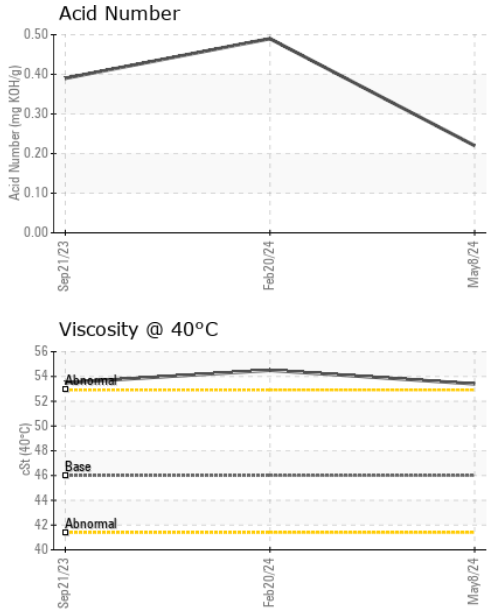
CONTAMINANTS method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>25	<1	<1	1
Sodium	ppm	ASTM D5185m		20	25	24
Potassium	ppm	ASTM D5185m	>20	2	4	4

FLUID DEGRADATION method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045		0.22	0.49	0.39
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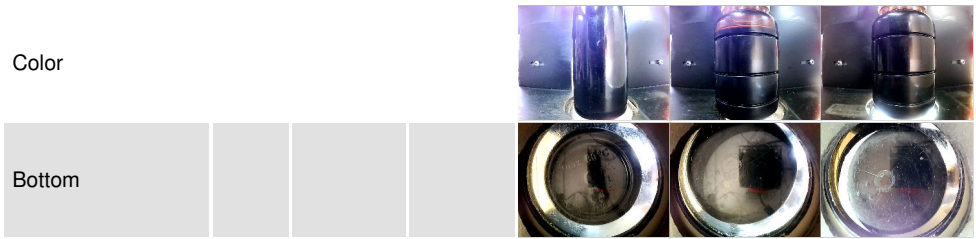
OIL ANALYSIS REPORT



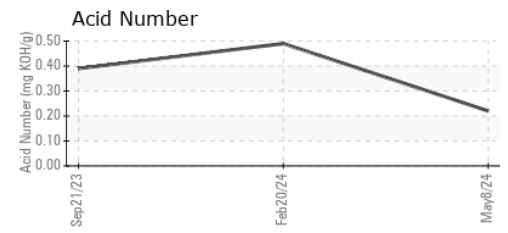
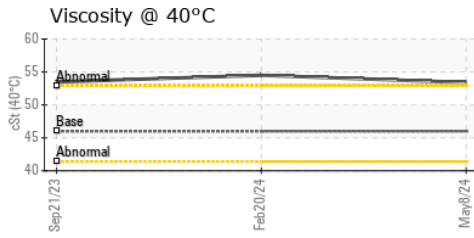
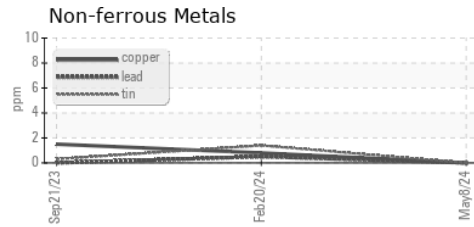
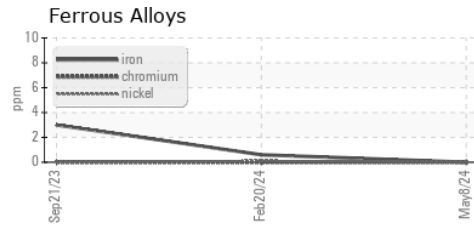
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.8	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	53.4	54.5	53.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JHF0000063
Lab Number : **06200293**
Unique Number : 11062416
Test Package : IND 2

Received : 05 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 07 Jun 2024 - Sean Felton

JOHN HENRY FOSTER COMPANY
 4700 LEBOURGET STREET
 SAINT LOUIS, MO
 US 63134
 Contact: RACHEL VON HATTEN
 rvonhatten@jhfc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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