

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

#### Area **ROTO X** Machine Id **ATLAS COPCO CAI530632** Component

Component Compressor

#### DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

# Fluid Condition

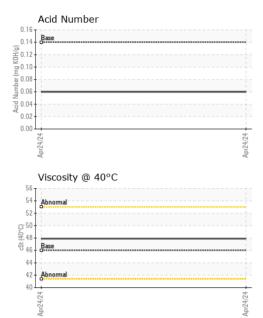
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM    | <b>NATION</b> | method      | limit/base | current     | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|----------|----------|
| Sample Number    |               | Client Info |            | UCH06200310 |          |          |
| Sample Date      |               | Client Info |            | 24 Apr 2024 |          |          |
| Machine Age      | hrs           | Client Info |            | 17478       |          |          |
| Oil Age          | hrs           | Client Info |            | 5959        |          |          |
| Oil Changed      |               | Client Info |            | N/A         |          |          |
| Sample Status    |               |             |            | NORMAL      |          |          |
| CONTAMINATIO     | N             | method      | limit/base | current     | history1 | history2 |
| Water            |               | WC Method   | >0.1       | NEG         |          |          |
| WEAR METALS      |               | method      | limit/base | current     | history1 | history2 |
| Iron             | ppm           | ASTM D5185m | >50        | 0           |          |          |
| Chromium         | ppm           | ASTM D5185m | >5         | 0           |          |          |
| Nickel           | ppm           | ASTM D5185m |            | 0           |          |          |
| Titanium         | ppm           | ASTM D5185m |            | 0           |          |          |
| Silver           | ppm           | ASTM D5185m |            | 0           |          |          |
| Aluminum         | ppm           | ASTM D5185m | >15        | 0           |          |          |
| Lead             | ppm           | ASTM D5185m | >65        | 0           |          |          |
| Copper           | ppm           | ASTM D5185m | >65        | <1          |          |          |
| Tin              | ppm           | ASTM D5185m | >10        | 0           |          |          |
| Vanadium         | ppm           | ASTM D5185m |            | 0           |          |          |
| Cadmium          | ppm           | ASTM D5185m |            | 0           |          |          |
| ADDITIVES        |               | method      | limit/base | current     | history1 | history2 |
| Boron            | ppm           | ASTM D5185m |            | 0           |          |          |
| Barium           | ppm           | ASTM D5185m |            | 0           |          |          |
| Molybdenum       | ppm           | ASTM D5185m |            | 0           |          |          |
| Manganese        | ppm           | ASTM D5185m |            | 0           |          |          |
| Magnesium        | ppm           | ASTM D5185m |            | <1          |          |          |
| Calcium          | ppm           | ASTM D5185m |            | 0           |          |          |
| Phosphorus       | ppm           | ASTM D5185m |            | 39          |          |          |
| Zinc             | ppm           | ASTM D5185m |            | 83          |          |          |
| Sulfur           | ppm           | ASTM D5185m |            | 235         |          |          |
| CONTAMINANTS     | ;             | method      | limit/base | current     | history1 | history2 |
| Silicon          | ppm           | ASTM D5185m | >35        | 4           |          |          |
| Sodium           | ppm           | ASTM D5185m |            | 1           |          |          |
| Potassium        | ppm           | ASTM D5185m | >20        | 0           |          |          |
| FLUID DEGRADA    | TION          | method      | limit/base | current     | history1 | history2 |
| Acid Number (AN) | mg KOH/g      | ASTM D8045  | 0.14       | 0.06        |          |          |



# **OIL ANALYSIS REPORT**

VISUAI



|            | VISUAL  |        | method    | limit/base  | current     | history1 | history2   |
|------------|---|--------|-----------|---|-------------|----------|------------|
|            | White Metal   | scalar | *Visual   | NONE  | NONE        |          |            |
|            | Yellow Metal  | scalar | *Visual   | NONE  | NONE        |          |            |
|            | Precipitate   | scalar | *Visual   | NONE  | NONE        |          |            |
|            | Silt  | scalar | *Visual   | NONE  | NONE        |          |            |
|            | Debris  | scalar | *Visual   | NONE  | NONE        |          |            |
|            | Sand/Dirt   | scalar | *Visual   | NONE  | NONE        |          |            |
| Apr24/24 • | Appearance  | scalar | *Visual   | NORML   | NORML       |          |            |
| Apr2       | Odor  | scalar | *Visual   | NORML   | NORML       |          |            |
|            | Emulsified Water  | scalar | *Visual   | >0.1  | NEG         |          |            |
|            | Free Water  | scalar | *Visual   |   | NEG         |          |            |
|            | FLUID PROPERT   |        | method    | limit/base  | current     | history1 | history2   |
|            |   |        |           |   |             | history  | TIIStol yz |
|            | Visc @ 40°C   | cSt    | ASTM D445 | 46  | 47.9        |          |            |
|            | SAMPLE IMAGES   | S      | method    | limit/base  | current     | history1 | history2   |
| Apr24/24 + | Color   |        |           |   |             | no image | no image   |
|            | Bottom  |        |           |   |             | no image | no image   |
|            | Non-ferrous Metal   | s      |           | Apr24/24 Apr24/24 Apr24/24  |             |          |            |
|            | Viscosity @ 40°C  |        |           |   | Acid Number |          |            |
|            | 4bnormal  |        |           | ( <sup>₽</sup>  | Base        |          |            |
|            | ç 50  |        |           | 1.0<br>1.0<br>Variation (mg KOH(g)<br>0.0<br>0.0<br>0.0<br>0.0<br>0.0<br>0.0<br>0.0<br>0. | 0           |          |            |
|            | (350<br>(50)<br>(5)<br>(5)<br>(5)<br>(5)<br>(5)<br>(5)<br>(5)<br>(5)<br>(5)<br>(5 |        |           | Der (m.   |             |          |            |
|            |   |        |           | 10.0 N  | 5           |          |            |
|            | Abnormal<br>40  |        |           | 0.0 Peid  |             |          |            |
|            |   |        |           | Apr24/24  | Apr24/24    |          |            |
|            | 4   |        |           | 62  | 2           |          |            |
|            | Apr24/24  |        |           | Ap  | Apr         |          |            |

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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