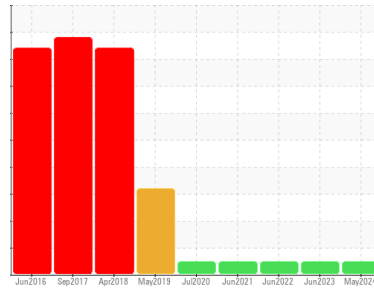




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
1675
 Component
Hydraulic System
 Fluid
MOBIL MOBILFLUID 424 (55 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			ST46497	ST44696	ST44336
Sample Date	Client Info			29 May 2024	05 Jun 2023	08 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	2	3
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	<1	<1	<1
Lead	ppm	ASTM D5185m	>20	24	21	23
Copper	ppm	ASTM D5185m	>20	4	4	4
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

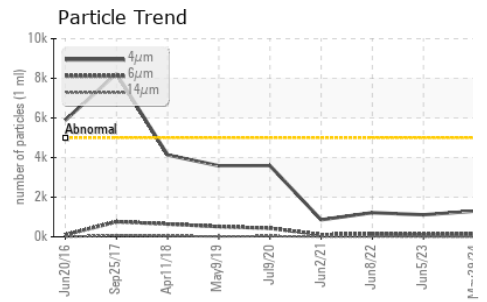
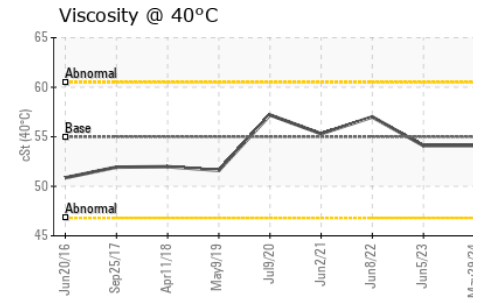
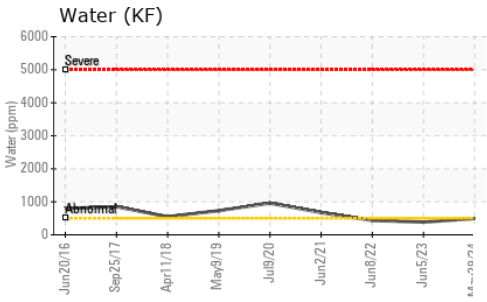
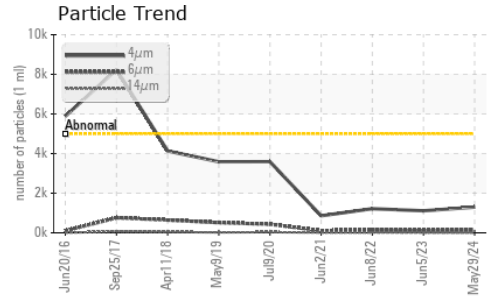
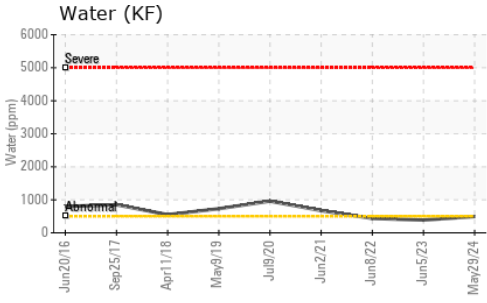
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		118	111	169
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		2	2	5
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		18	21	18
Calcium	ppm	ASTM D5185m		3408	3492	3394
Phosphorus	ppm	ASTM D5185m		1121	1097	1097
Zinc	ppm	ASTM D5185m		1402	1385	1313
Sulfur	ppm	ASTM D5185m		9272	9425	7574

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	12	12	12
Sodium	ppm	ASTM D5185m		9	8	11
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water	%	ASTM D6304	>0.05	0.049	0.038	0.043
ppm Water	ppm	ASTM D6304	>500	493	387.2	436.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1297	1111	1218
Particles >6µm		ASTM D7647	>1300	167	121	156
Particles >14µm		ASTM D7647	>160	9	7	16
Particles >21µm		ASTM D7647	>40	1	1	5
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/10	17/14/10	17/14/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.69	0.73	0.81

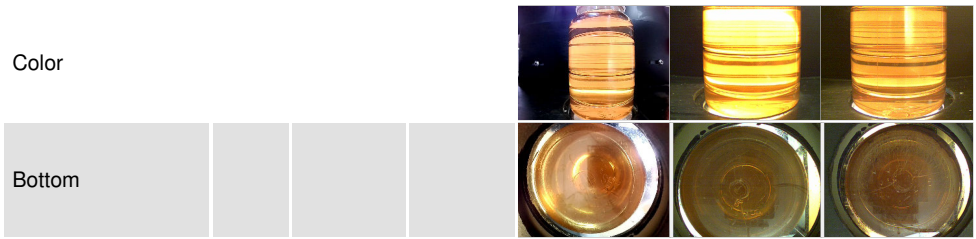
OIL ANALYSIS REPORT



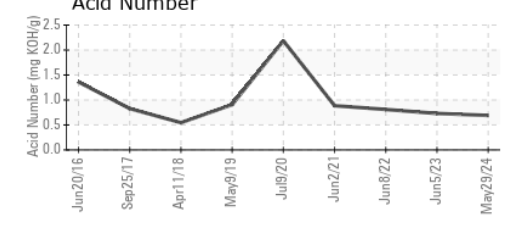
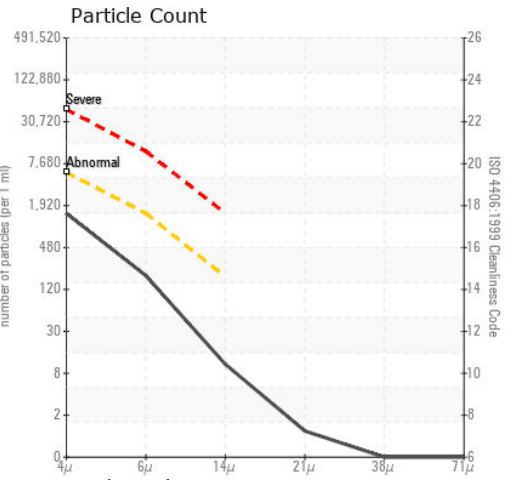
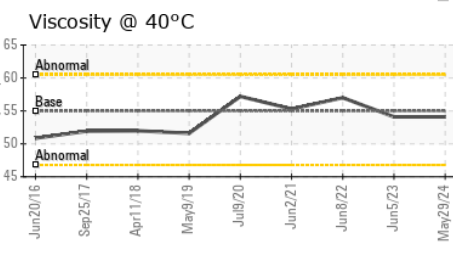
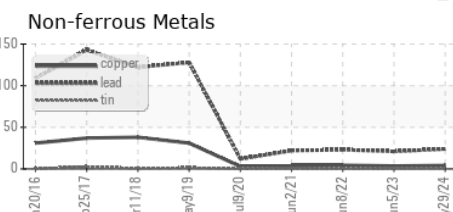
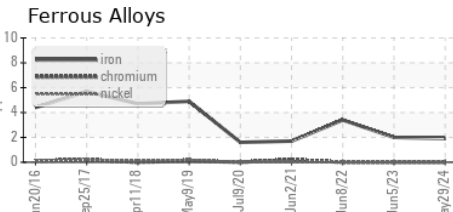
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 55	54.1	54.1	57.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST46497
Lab Number : 06200741
Unique Number : 11062864
Test Package : IND 2 (Additional Tests: KF)
Received : 05 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 07 Jun 2024 - Don Baldrige

LARSON TOOL & STAMPING CO
 90 OLIVE ST
 ATTLEBORO, MA
 US 02703

Contact: DAVE SIMCOCK
 dsimcock@larsonstool.com
 T: (508)222-0897
 F: (508)222-0897