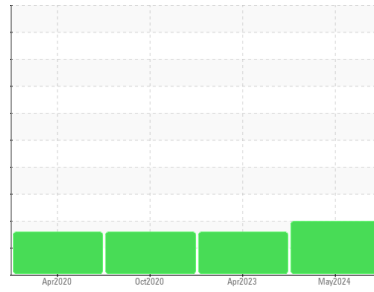




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
6971285 (S/N 1452)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC130618	KC111873	KC87732
Sample Date	Client Info			23 May 2024	18 Apr 2023	15 Oct 2020
Machine Age	hrs	Client Info		6088	4607	1362
Oil Age	hrs	Client Info		1500	2777	815
Oil Changed	Client Info			Changed	Changed	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	0
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	<1	<1
Copper	ppm	ASTM D5185m	>50	2	4	<1
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	13
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	55	63	69
Calcium	ppm	ASTM D5185m	2	0	<1	<1
Phosphorus	ppm	ASTM D5185m		0	<1	5
Zinc	ppm	ASTM D5185m		6	0	0

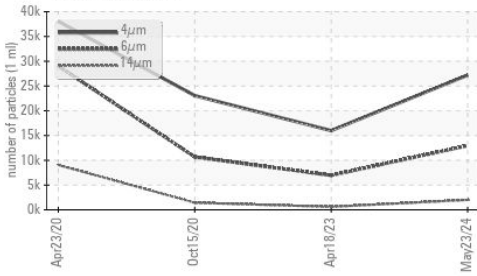
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	0
Sodium	ppm	ASTM D5185m		20	16	8
Potassium	ppm	ASTM D5185m	>20	5	9	9
Water	%	ASTM D6304	>0.05	0.032	0.024	0.026
ppm Water	ppm	ASTM D6304	>500	326	240.5	263.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		27207	15993	23057
Particles >6µm		ASTM D7647	>1300	▲ 12951	▲ 6953	▲ 10681
Particles >14µm		ASTM D7647	>80	▲ 2003	▲ 596	▲ 1432
Particles >21µm		ASTM D7647	>20	▲ 529	▲ 136	▲ 406
Particles >38µm		ASTM D7647	>4	▲ 12	2	▲ 29
Particles >71µm		ASTM D7647	>3	0	0	1
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/21/18	▲ 21/20/16	▲ 21/18

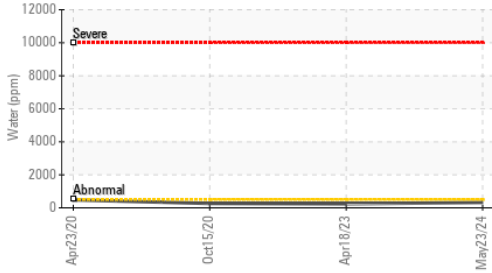
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.34	0.31	0.326

OIL ANALYSIS REPORT

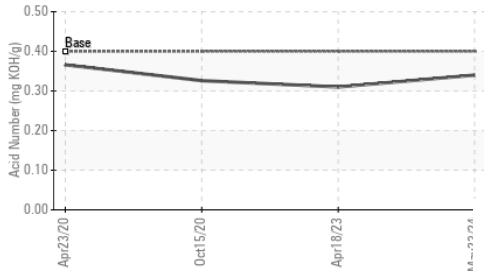
Particle Trend



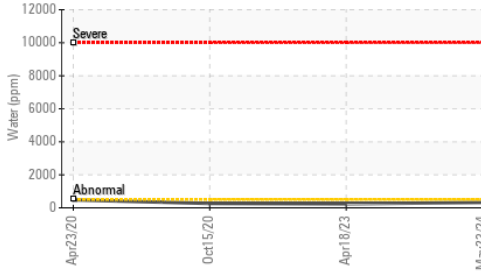
Water (KF)



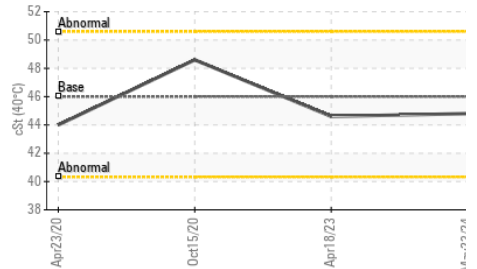
Acid Number



Water (KF)



Viscosity @ 40°C

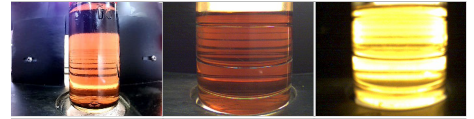


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

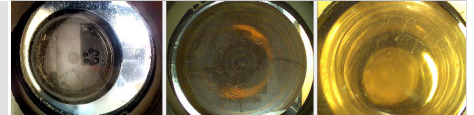
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.8	44.6	48.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

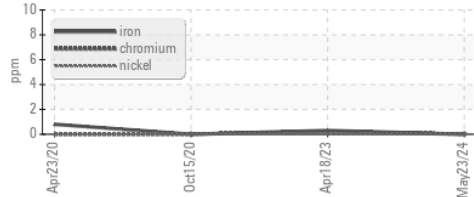


Bottom

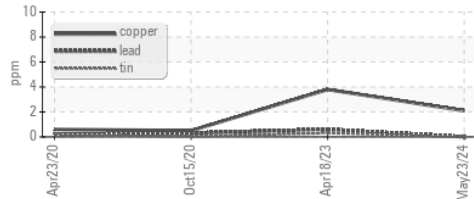


GRAPHS

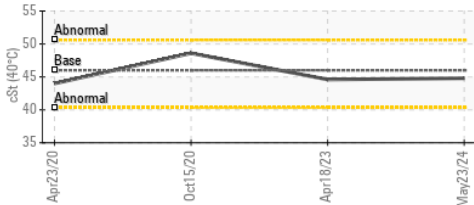
Ferrous Alloys



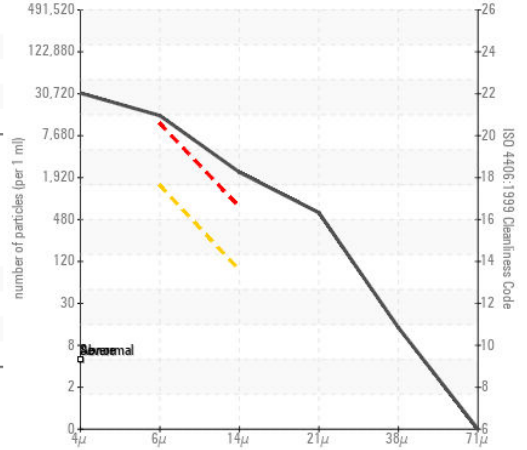
Non-ferrous Metals



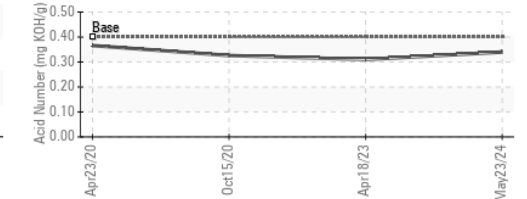
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KC130618

Lab Number : 06200776

Unique Number : 11062899

Test Package : IND 2

Received : 05 Jun 2024

Tested : 06 Jun 2024

Diagnosed : 07 Jun 2024 - Don Baldrige

84 LUMBER

WELLFORD, SC

US

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: