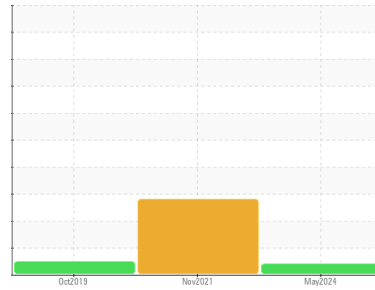




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
KAESER 5771773 - ARAMARK (S/N 1300)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (5 GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0915363	WC0622110	WC0369315
Sample Date	Client Info		23 May 2024	18 Nov 2021	07 Oct 2019
Machine Age	hrs	Client Info	21825	12299	6584
Oil Age	hrs	Client Info	900	987	1373
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			ABNORMAL	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	<1
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	2	<1
Lead	ppm	ASTM D5185m >10	<1	0	1
Copper	ppm	ASTM D5185m >50	10	5	2
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	0
Barium	ppm	ASTM D5185m 90	1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 90	38	34	56
Calcium	ppm	ASTM D5185m 2	0	<1	0
Phosphorus	ppm	ASTM D5185m	0	2	2
Zinc	ppm	ASTM D5185m	49	45	51
Sulfur	ppm	ASTM D5185m	21359	15609	16032

CONTAMINANTS

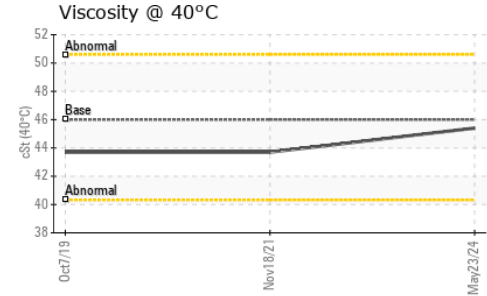
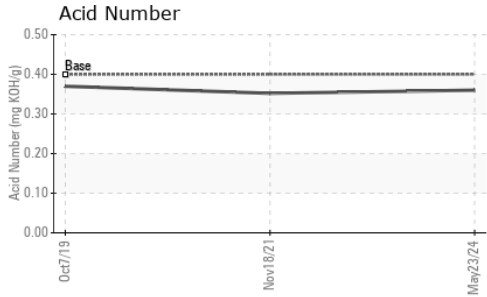
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	24	11	21
Potassium	ppm	ASTM D5185m >20	5	<1	<1

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.36	0.352	0.370



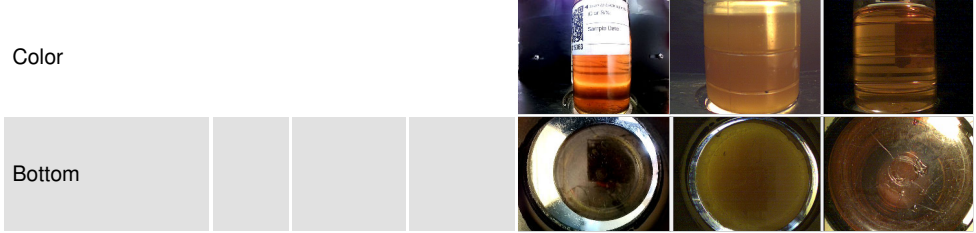
OIL ANALYSIS REPORT



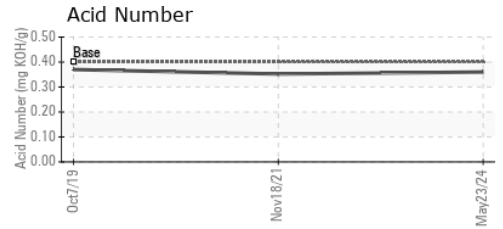
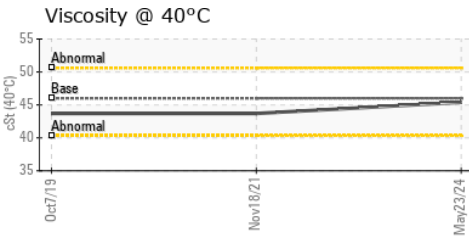
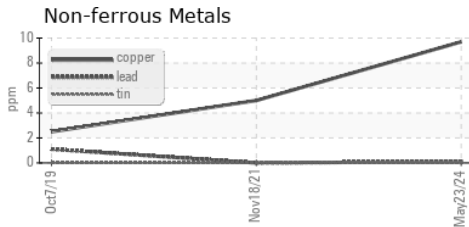
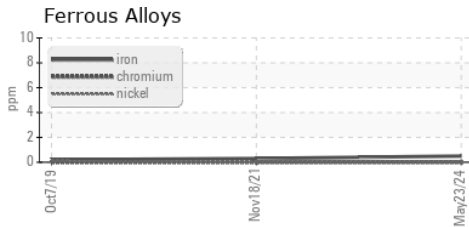
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	● HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.4	43.7	43.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0915363
Lab Number : **06200782**
Unique Number : 11062905
Test Package : IND 2
Received : 05 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 07 Jun 2024 - Don Baldrige

ELEVATED INDUSTRIAL SOLUTIONS - IIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (864)862-7653