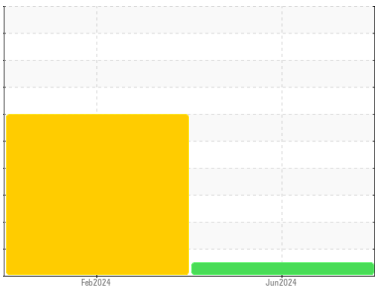
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Plant US1 Greenville
Machine Id
MAF3 - Extruder
Component
Gearbox
Fluid
SHELL OMALA 320 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TLC0001331**	TLC0001534	---
Sample Date		Client Info		**04 Jun 2024**	19 Feb 2024	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**NORMAL**	SEVERE	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**30**	72	---
Iron	ppm	ASTM D5185m	>200	**105**	▲ 471	---
Chromium	ppm	ASTM D5185m	>15	**<1**	2	---
Nickel	ppm	ASTM D5185m	>15	**2**	11	---
Titanium	ppm	ASTM D5185m		**<1**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>25	**2**	9	---
Lead	ppm	ASTM D5185m	>100	**0**	0	---
Copper	ppm	ASTM D5185m	>200	**<1**	3	---
Tin	ppm	ASTM D5185m	>25	**0**	0	---
Vanadium	ppm	ASTM D5185m		**<1**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

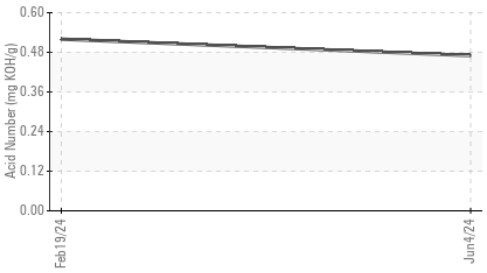
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5.5	**3**	11	---
Barium	ppm	ASTM D5185m	0.4	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0.5	**0**	0	---
Manganese	ppm	ASTM D5185m		**<1**	4	---
Magnesium	ppm	ASTM D5185m	23	**0**	2	---
Calcium	ppm	ASTM D5185m	13	**21**	33	---
Phosphorus	ppm	ASTM D5185m	450	**248**	279	---
Zinc	ppm	ASTM D5185m	9.9	**4**	3	---
Sulfur	ppm	ASTM D5185m	8181	**13243**	14181	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**9**	5	---
Sodium	ppm	ASTM D5185m		**3**	4	---
Potassium	ppm	ASTM D5185m	>20	**<1**	1	---

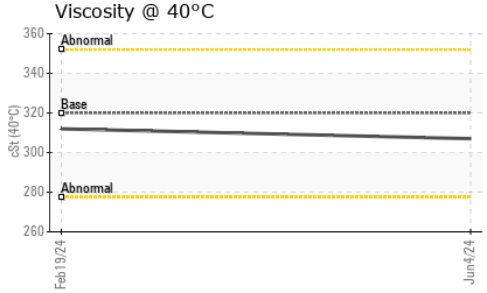
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.47**	0.52	---

OIL ANALYSIS REPORT

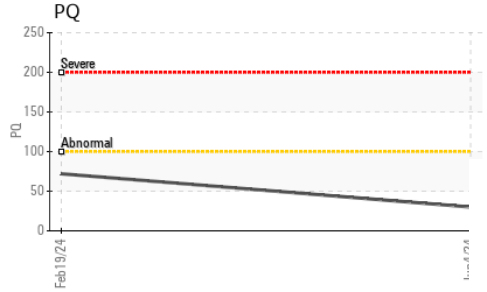
Acid Number



Viscosity @ 40°C



PQ



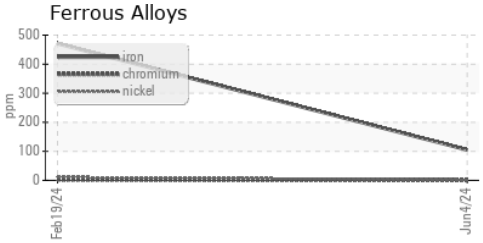
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**307**	312	---

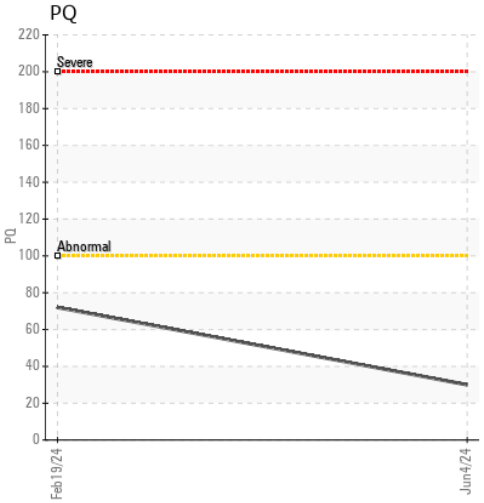
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

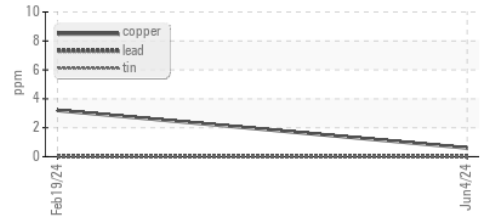
Ferrous Alloys



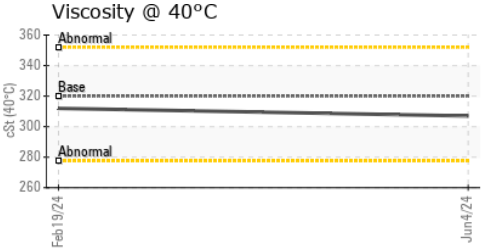
PQ



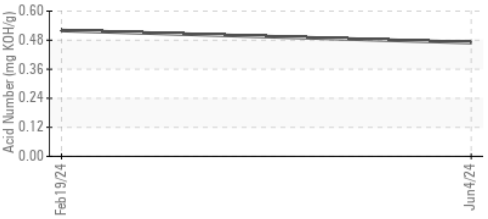
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TLC0001331
Lab Number : 06200824
Unique Number : 11062947
Test Package : PLANT

Received : 05 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 06 Jun 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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