

OIL ANALYSIS REPORT

Area **CAPL**Machine Id CAPL CREEP ACCUMULATOR LOOPER (S/N 16-3100-0806) Component Gearbox Fluid GEAR OIL ISO 320 (--- QTS)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

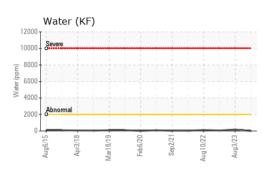
	Lug2015 Apr2016 Mar2015 Feb2020 Sep2021 Aug0022 Aug0022							
SAMPLE INFORM	ΛΑΤΙΟΝ	method	limit/base	current	history1	history2		
Sample Number		Client Info		RP0044213	RP0034980	RP0030694		
Sample Date		Client Info		05 Jun 2024	03 Aug 2023	02 Feb 2023		
Machine Age	hrs	Client Info		0	0	0		
Oil Age	hrs	Client Info		0	0	0		
Oil Changed		Client Info		N/A	N/A	N/A		
Sample Status				NORMAL	NORMAL	NORMAL		
WEAR METALS		method	limit/base	current	history1	history2		
PQ		ASTM D8184		21	19	21		
Iron	ppm	ASTM D5185m	>200	19	17	16		
Chromium	ppm	ASTM D5185m	>15	<1	0	0		
Nickel	ppm	ASTM D5185m	>15	<1	0	0		
Titanium	ppm	ASTM D5185m		<1	0	0		
Silver	ppm	ASTM D5185m		0	0	0		
Aluminum	ppm	ASTM D5185m	>25	2	<1	0		
Lead	ppm	ASTM D5185m	>100	0	0	0		
Copper	ppm	ASTM D5185m	>200	<1	<1	0		
Tin	ppm	ASTM D5185m	>25	0	0	0		
Vanadium	ppm	ASTM D5185m		0	0	0		
Cadmium	ppm	ASTM D5185m		0	0	0		
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	50	9	9	8		
Barium	ppm	ASTM D5185m	15	3	<1	0		
Molybdenum	ppm	ASTM D5185m	15	0	0	0		
Manganese	ppm	ASTM D5185m		<1	<1	<1		
Magnesium	ppm	ASTM D5185m	50	<1	2	<1		
Calcium	ppm	ASTM D5185m	50	27	27	27		
Phosphorus	ppm	ASTM D5185m	350	206	219	194		
Zinc	ppm	ASTM D5185m	100	17	10	13		
CONTAMINANTS	;	method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	4	2	2		
Sodium	ppm	ASTM D5185m		0	2	0		
Potassium	ppm	ASTM D5185m	>20	1	<1	<1		
Water	%	ASTM D6304	>0.2	0.001	0.017	0.006		
ppm Water	ppm	ASTM D6304	>2000	1	176.9	60.9		
FLUID DEGRADA		method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.46	0.52	0.48		

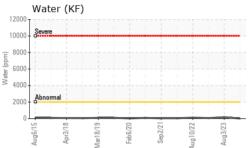
NORMAL

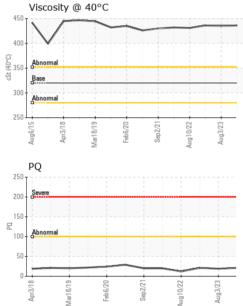
Sample Rating Trend



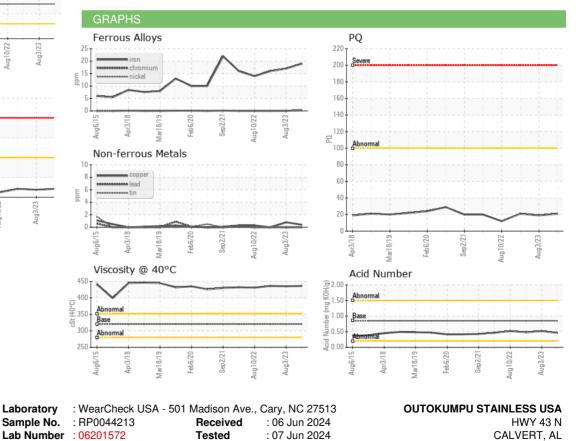
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	ΓIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	436	435	436
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						
Bottom						



Unique Number : 11063695 Diagnosed : 09 Jun 2024 - Don Baldridge Test Package : IND 2 (Additional Tests: PQ) Contact: MARIO JOHNSON Certificate 12367 Mario.johnson@outokumpu.com To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: x:

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Submitted By: DALE ROBINSON

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