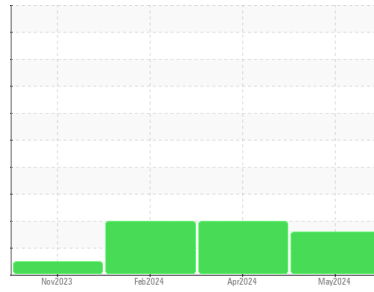




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

MINING

Machine Id

ME-56 SHUTTLEWAGON SW-25 52513046A

Component

Hydraulic System

Fluid

CAT HYDO (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0910905	WC0910929	WC0909656
Sample Date	Client Info			28 May 2024	15 Apr 2024	28 Feb 2024
Machine Age	hrs	Client Info		11858	10300	10894
Oil Age	hrs	Client Info		2000	150	1000
Oil Changed	Client Info			Changed	Not Changd	Not Changd
Sample Status				ATTENTION	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>75	<1	<1	19
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		13	8	5
Calcium	ppm	ASTM D5185m		207	201	176
Phosphorus	ppm	ASTM D5185m	1100	733	697	703
Zinc	ppm	ASTM D5185m	1210	904	877	812
Sulfur	ppm	ASTM D5185m		1990	1923	1749

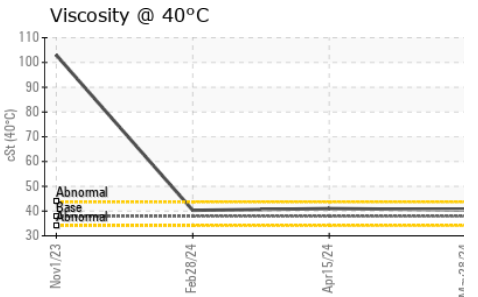
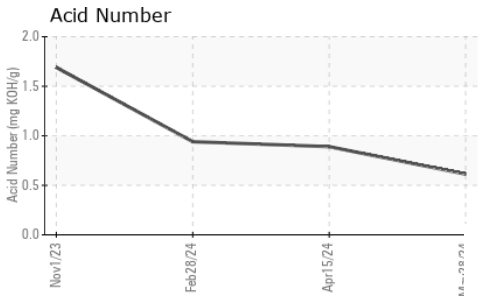
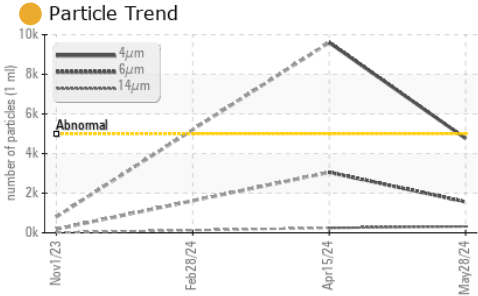
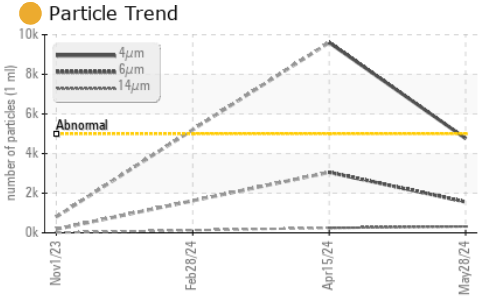
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0	0	<1
Sodium	ppm	ASTM D5185m		0	0	2
Potassium	ppm	ASTM D5185m	>20	0	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	4759	9602	---
Particles >6µm		ASTM D7647	>1300	1559	3054	---
Particles >14µm		ASTM D7647	>160	320	248	---
Particles >21µm		ASTM D7647	>40	108	62	---
Particles >38µm		ASTM D7647	>10	5	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/18/15	20/19/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.613	0.89	0.94



OIL ANALYSIS REPORT

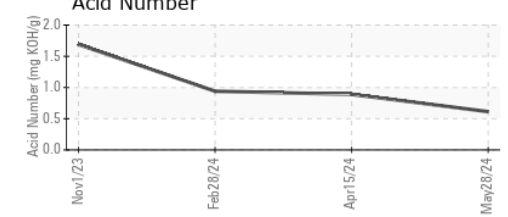
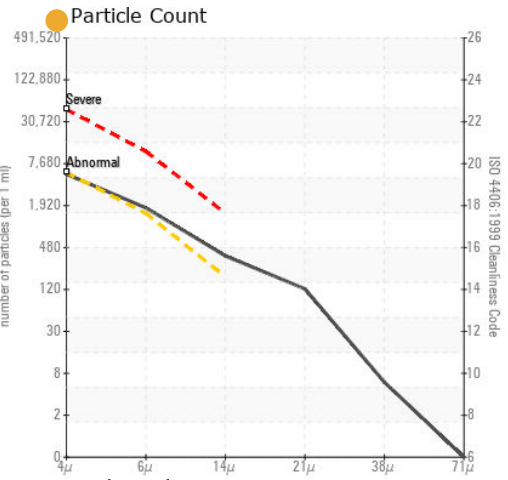
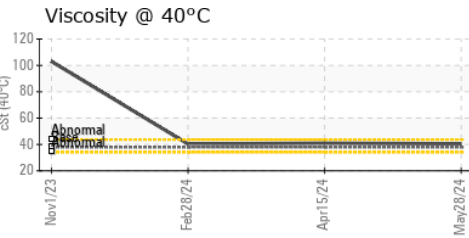
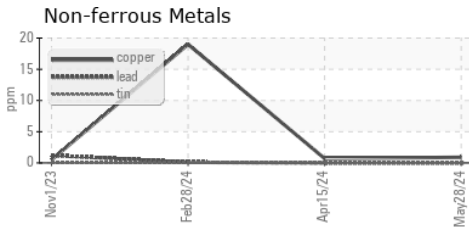
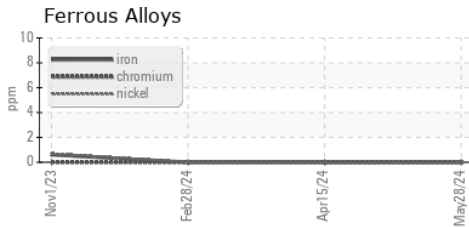


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	37.9	40.5	41.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0910905 **Received** : 06 Jun 2024
Lab Number : 06201917 **Tested** : 18 Jun 2024
Unique Number : 11069378 **Diagnosed** : 18 Jun 2024 - Jonathan Hester
Test Package : CONST

COVIA - CAMDEN - 094
 1700 SAND MILL RD
 CAMDEN, TN
 US 38320
 Contact: TRACY KEE
 tracy.kee@coviacorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)