

COOLANT REPORT

Area Kentucky [Kentucky] Coolant - Port Genset Coolant

Fluid CATERPILLAR ELC (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

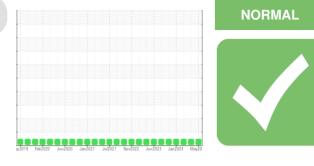
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

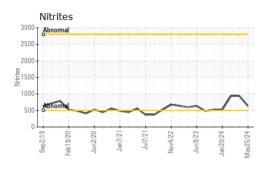


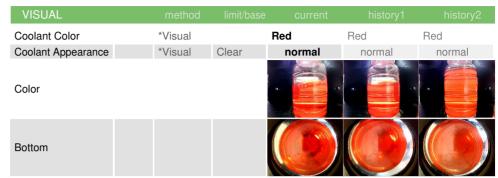
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0874593	WC0845804	WC0860055
Sample Date		Client Info		25 May 2024	25 Apr 2024	16 Mar 2024
Machine Age	hrs	Client Info		20102	19646	0
Oil Age	hrs	Client Info		20102	19646	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.065	1.065	1.067
рН	Scale 0-14	ASTM D1287		8.32	8.27	7.65
Nitrites	ppm	AP-053:2009		636	936	936
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		48.1	48.6	49.2
Freezing Point	°F	ASTM D3321		-31	-31	-33
Total Dissolved Solids				325.5	349.5	335.5
Carboxylate				fail	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	5	4	5
Phosphorus	ppm	ASTM D6130	0	4	0	0
Boron	ppm	ASTM D6130	0	4	0	11
Molybdenum	ppm	ASTM D6130	950	591	674	525
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	<1
Aluminum	ppm	ASTM D6130	>10	<1	0	1
Copper	ppm	ASTM D6130	>10	<1	0	3
Lead	ppm	ASTM D6130	>10	0	0	<1
Tin	ppm	ASTM D6130	>10	<1	0	0
Zinc	ppm	ASTM D6130		0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		6	5	2
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		4031	4458	4313
Potassium	ppm	ASTM D6130		6	7	8
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		13	16	10
Magnesium	ppm	ASTM D6130		2	2	3

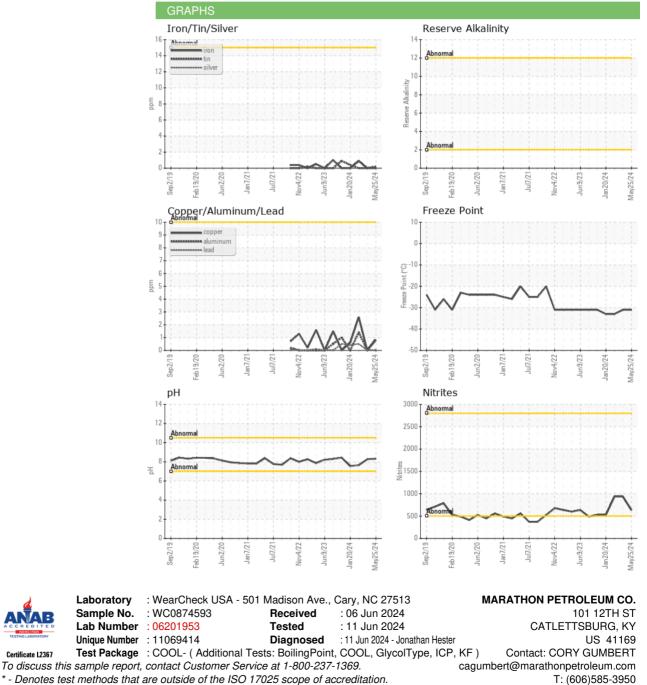
Sample Rating Trend

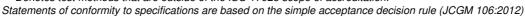


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Report Id: MARCAT [WUSCAR] 06201953 (Generated: 06/11/2024 12:23:54) Rev: 1

Certificate 12367

Submitted By: M/V KENTUCKY

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