

# **OIL ANALYSIS REPORT**

[W/O 10825] VOLVO EC250E 316471

Hydraulic System **VOLVO SUPER HYDRAULIC OIL 46 (50 GAL)** 

### DIAGNOSIS

# Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

# Wear

All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

AL)				Jun2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		ML0002179		
Sample Date		Client Info		03 Jun 2024		
Machine Age	hrs	Client Info		634		
Oil Age	hrs	Client Info		634		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>25	3		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	2		
Lead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>150	15		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	14	0		
Barium	ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m	0.0	1		
Manganese	ppm	ASTM D5185m	0.0	0		
Magnesium	ppm	ASTM D5185m	2.6	8		
Calcium	ppm	ASTM D5185m	49	148		
Phosphorus	ppm	ASTM D5185m	354	406		
Zinc	ppm	ASTM D5185m	419	530		
Sulfur	ppm	ASTM D5185m	3719	1207		
CONTAMINANTS		method	limit/base		history1	history2
Silicon	ppm	ASTM D5185m	>50	3		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Sample Rating Trend

**VIS DEBRIS** 

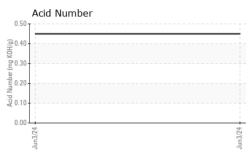
Acid Number (AN) mg KOH/g ASTM D8045 0.45

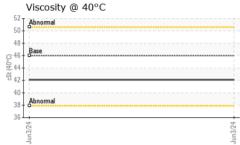
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VISUAL





Yellov Precip Silt Debris Sand/ Appea Odor Emuls Free V Visc (	s /Dirt arance	cSt	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual ASTM D445	NONE NONE NONE NONE NONE NONE NORML NORML >0.1 limit/base	NONE NONE NONE MODER NONE NORML NORML NEG NEG		
Precip Silt Debris Sand/ Appea Odor Emuls Free V Visc @ SAN	pitate s /Dirt arance sified Water Water JID PROPER @ 40°C	scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual method	NONE NONE NONE NORML NORML >0.1	NONE NONE NONE NORML NORML NEG NEG		    
Silt Debris Sand/ Appea Odor Emuls Free V FLU Visc @ SAN	s /Dirt arance sified Water Water JID PROPER @ 40°C	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual method	NONE NONE NORML NORML >0.1	NONE MODER NONE NORML NORML NEG NEG	  	   
Debris Sand/ Appea Odor Emuls Free V FLU Visc ( SAM	/Dirt arance sified Water Water JID PROPER @ 40°C	scalar scalar scalar scalar scalar scalar TIES	*Visual *Visual *Visual *Visual *Visual method	NONE NORML NORML >0.1	MODER NONE NORML NORML NEG NEG		
Sand/ Appea Odor Emuls Free V FLU Visc ( SAM	/Dirt arance sified Water Water JID PROPER @ 40°C	scalar scalar scalar scalar scalar TIES cSt	*Visual *Visual *Visual *Visual *Visual method	NONE NORML >0.1	NONE NORML NORML NEG NEG	  	
Appea Odor Emuls Free V FLU Visc (	arance sified Water Water JID PROPER @ 40°C	scalar scalar scalar scalar TIES cSt	*Visual *Visual *Visual *Visual method	NORML NORML >0.1	NORML NORML NEG NEG		
Odor Emuls Free V FLU Visc @ SAN	sified Water Water JID PROPER @ 40°C	scalar scalar scalar scalar TIES cSt	*Visual *Visual *Visual method	NORML >0.1	NORML NEG NEG		
Emuls Free V FLU Visc @ SAN	sified Water Water JID PROPER @ 40°C	scalar scalar TIES cSt	*Visual *Visual method	>0.1	NEG NEG		
Free V FLU Visc @ SAN	Water JID PROPER @ 40°C	scalar TIES cSt	*Visual method		NEG		
FLU Visc @ SAN	J <mark>ID PROPER</mark> @ 40°C	TIES cSt	method	limit/base			
Visc @ SAN	@ 40°C	cSt		limit/base	current		
SAN			ASTM D445			history1	history2
	MPLE IMAGE	S		46	42.1		
Color			method	limit/base	current	history1	history2
					•	no image	no image
Bottor	m					no image	no image
2 0 472(2007) Non	n-ferrous Meta			Jun3/24			
				-			
	tin						
udd 5 to 10	mmmm lead			Jun3/24	Acid Number		
widd 5 0 +228 unit Visc 55 50 - Abnoi	cosity @ 40°C			Jun3/24			
Visc	cosity @ 40°C						

limit/base

current

method

history1

history2

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (410)242-7835

Certificate L2367

Submitted By: DELANO GREGORY

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