## Sample Rating Trend

OIL ANALYSIS REPORT

## Machine Id

## 5000867 (S/N 500044097)

## Hydraulic System

SHELL TELLUS S2 VX 32 (--- QTS)


## DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Particle Filter (Magn: 200 x)

| SAMPLE INFORMATION |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sample Number |  | Client Info |  | PH0003820 | PH0002743 | PH0002579 |
| Sample Date |  | Client Info |  | 22 May 2024 | 22 Apr 2024 | 30 Mar 2024 |
| Machine Age | hrs | Client Info |  | 0 | 0 | 0 |
| Oil Age | hrs | Client Info |  | 0 | 0 | 0 |
| Oil Changed |  | Client Info |  | N/A | N/A | N/A |
| Sample Status |  |  |  | NORMAL | NORMAL | NORMAL |
| CONTAMINATION |  | method | limitbase | current | history 1 | history2 |
| Water |  | WC Method | >0.05 | NEG | NEG | NEG |
| WEAR METALS |  | method | limitbase | current | history 1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | >20 | <1 | 0 | $<1$ |
| Titanium | ppm | ASTM D5185m |  | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | 0 | 3 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185m | >20 | 5 | 4 | 6 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m |  | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m |  | 0 | 0 | <1 |


| ADDITIVES |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boron | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m |  | 0 | 28 | 2 |
| Molybdenum | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m |  | <1 | 0 | <1 |
| Calcium | ppm | ASTM D5185m |  | 31 | 33 | 38 |
| Phosphorus | ppm | ASTM D5185m |  | 283 | 281 | 293 |
| Zinc | ppm | ASTM D5185m |  | 332 | 313 | 332 |
| Sulfur | ppm | ASTM D5185m |  | 722 | 843 | 752 |
| CONTAMINANTS |  | method | limitbase | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Sodium | ppm | ASTM D5185m |  | 0 | <1 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 1 |


| FLUID CLEANLINESS |  | method | limitbase | current | history 1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Particles $>4 \mu \mathrm{~m}$ |  | ASTM D7647 | >5000 | 174 | 253 | 477 |
| Particles $>6 \mu \mathrm{~m}$ |  | ASTM D7647 | >1300 | 64 | 37 | 83 |
| Particles $>14 \mu \mathrm{~m}$ |  | ASTM D7647 | $>160$ | 7 | 7 | 16 |
| Particles $>21 \mu \mathrm{~m}$ |  | ASTM D7647 | $>40$ | 2 | 3 | 5 |
| Particles $>38 \mu \mathrm{~m}$ |  | ASTM D7647 | $>10$ | 0 | 0 | 0 |
| Particles $>71 \mu \mathrm{~m}$ |  | ASTM D7647 | $>3$ | 0 | 0 | 0 |
| Oil Cleanliness |  | ISO 4406 (c) | >19/17/14 | 15/13/10 | 15/12/10 | 16/14/11 |
| FLUID DEGRADATION |  | method | limitbase | current | history1 | history2 |
| Acid Number (AN) 15:03:25) Rev: 1 | mg KOH/g | ASTM D8045 |  | 0.24 | 0.26 | 0.31 |
|  |  |  | Contact/Location: ALMA TOVAR - WOOFORCO |  |  |  |
|  |  |  |  |  |  | Page 1 of |

## OIL ANALYSIS REPORT



| VISUAL |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual |  | NEG | NEG | NEG |
| FLUID PROPER |  | method | limitbase | current | history1 | history2 |
| Visc @ $40^{\circ} \mathrm{C}$ | cSt | ASTM D445 | 32 | 30.8 | 31.2 | 31.4 |
| SAMPLE IMAGES |  | method | limitbase | current | history 1 | history2 |



## GRAPHS

Ferrous Alloys


Non-ferrous Metals


Viscosity @ $40^{\circ} \mathrm{C}$



## ANAB

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PH0003820 Received : 07 Jun 2024 Lab Number : 06202691 Tested : 11 Jun 2024 Unique Number : 11070152 Diagnosed : 11 Jun 2024 - Jonathan Hester
Cerificate L2367 Test Package : PLANT ( Additional Tests: PrtFilter ) To discuss this sample report, contact Customer Service at 1-800-237-1369 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WOODWARD INC - DRAKE
1000 E DRAKE RD
FORT COLLINS, CO
US 80525
Contact: ALMA TOVAR
alma.tovar@woodward.com

