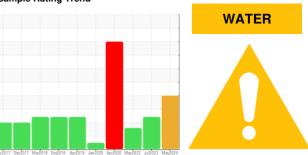


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

KAESER SM 7.5 3772275 (S/N 1064)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. Excessive free water present. The amount and size of particulates present in the system are acceptable.

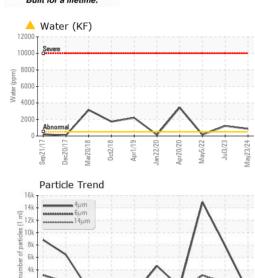
Fluid Condition

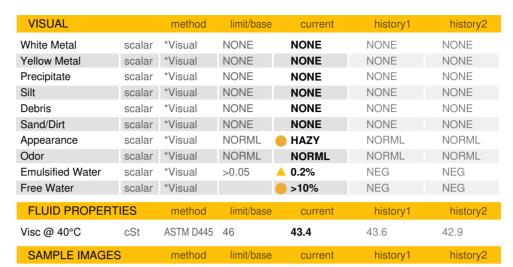
The AN level is acceptable for this fluid.

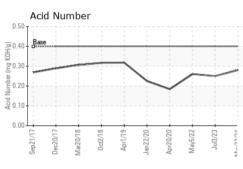
Sample Date Client Info 23 May 2024 03 Jul 2023 05 May 20 Machine Age hrs Client Info 17983 17906 17757 Oil Age hrs Client Info 226 500 800 Oil Changed Client Info Not Changd Not Changd Changed Sample Status Machine ABNORMAL ABNORMAL ABNORMAL ABNORMAL Iron ppm ASTM D5185m 50 0 0 <1 Iron ppm ASTM D5185m >10 <1 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Aluminum ppm ASTM D5185m >10 2 <1 0 Lead ppm ASTM D5185m >10 <1 0 <1 Copper ppm ASTM D5185m >10 <1 0 <1 T	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 17983 17906 17757	Sample Number		Client Info		KC128550	KC110466	KC104438
Oil Age hrs Client Info 226 500 800 Oil Changed Sample Status Client Info Not Changd ABNORMAL ABNORMAL ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5185m >50 0 0 <1	Sample Date		Client Info		23 May 2024	03 Jul 2023	05 May 2022
Oil Changed Sample Status Client Info Not Changd ABNORMAL ABN	Machine Age	hrs	Client Info		17983	17906	17757
Oil Changed Sample Status Client Info Not Changd ABNORMAL ABN	Oil Age	hrs	Client Info		226	500	800
WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5185m >50 0 0 <1	-		Client Info		Not Changd	Not Changd	Changed
Iron							ABNORMAL
Chromium ppm ASTM D5185m >10 <1 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >2 0 0 <1 Aluminum ppm ASTM D5185m >10 2 <1 0 Lead ppm ASTM D5185m >10 <1 0 0 Copper ppm ASTM D5185m >50 1 2 2 2 Antimony ppm ASTM D5185m >10 <1 0 <1 0 Antimony ppm ASTM D5185m 0 <1 0 <1 0 Vanadium ppm ASTM D5185m 0 <1 0 <1 0 ADDITIVES method limit/base current history1 history1 history1 Barium <	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >3 0 0 0 0 0 Titanium ppm ASTM D5185m >2 0 0 0 0 ASTM D5185m >10 2 0 0 0 0 ASTM D5185m >10 2 0 0 0 0 Lead ppm ASTM D5185m >10 2 0 0 0 Copper ppm ASTM D5185m >10 2 1 0 0 Copper ppm ASTM D5185m >10 0 1 2 2 2 Tin ppm ASTM D5185m >10 0 1 2 2 2 Tin ppm ASTM D5185m >10 0 1 2 2 2 Tin ppm ASTM D5185m >10 0 1 0 0 1 Antimony ppm ASTM D5185m 0 0 1 0 0 Cadmium ppm ASTM D5185m 0 0 1 0 0 Cadmium ppm ASTM D5185m 0 0 1 0 0 ADDITIVES method limit/base current history1 histor Barium ppm ASTM D5185m 0 0 0 0 0 ADDITIVES method limit/base 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 ASTM D5185m 0 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 ASTM D5185m 0 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 ASTM D5185m 2 0 0 0 0 0 Calcium ppm ASTM D5185m 2 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 ASTM D5185m 0 0 0 0 0 0 Titanium ppm ASTM D5185m 0 0 0 0 0 0 CONTAMINANTS method limit/base current history1 histor CONTAMINANTS method limit/base current history1 histor FLUID CLEANLINESS method limit/base current history1 histor Particles >4µm ASTM D7647 >496 7895 14940 Particles >14µm ASTM D7647 >20 15 13 4 41 Particles >21µm ASTM D7647 >20 15 13 4 41 Particles >21µm ASTM D7647 >20 15 13 4 41 Particles >21µm ASTM D7647 >20 15 13 4 41 Particles >21µm ASTM D7647 >20 15 13 4 19/15	Iron	ppm	ASTM D5185m	>50	0	0	<1
Titanium ppm ASTM D5185m >3 0 0 0 0 0 1 Silver ppm ASTM D5185m >2 0 0 0 <1 Aluminum ppm ASTM D5185m >10 2 <1 0 0 Lead ppm ASTM D5185m >10 2 <1 0 0 Copper ppm ASTM D5185m >10 <1 0 0 Copper ppm ASTM D5185m >10 <1 0 0 Tin ppm ASTM D5185m >10 <1 0 0 Antimony ppm ASTM D5185m >10 <1 0 0 Antimony ppm ASTM D5185m >10 <1 0 0 Antimony ppm ASTM D5185m 0 0 <1 0 Cadmium ppm ASTM D5185m 0 0 <1 0 Cadmium ppm ASTM D5185m 0 0 <1 0 Cadmium ppm ASTM D5185m 0 0 <1 0 ADDITIVES method limit/base current history1 histor D5185m 0 0 0 0 0 ADDITIVES method limit/base current history1 histor D5185m 0 0 0 0 0 ADDITIVES method limit/base current D5185m 0 0 0 0 ADDITIVES method limit/base current D5185m 0 0 0 0 ADDITIVES method limit/base current D5185m 0 0 0 0 AGRICA D5185m 0 0 0 0 0 Malagnesium ppm ASTM D5185m 0 0 0 0 0 Malagnesium ppm ASTM D5185m 0 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 0 ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Chromium	ppm	ASTM D5185m	>10	<1	0	0
Silver	Nickel	ppm	ASTM D5185m	>3	0	0	0
Aluminum ppm ASTM D5185m >10 2 <1 0 Lead ppm ASTM D5185m >10 <1	Titanium	ppm	ASTM D5185m	>3	0	0	0
Lead ppm ASTM D5185m >10 <1 0 0 Copper ppm ASTM D5185m >50 1 2 2 Tin ppm ASTM D5185m >10 <1 0 <1 Antimony ppm ASTM D5185m Vanadium ppm ASTM D5185m 0 <1 0 <1 0 Cadmium ppm ASTM D5185m 0 <1 1 0 <1 0 ADDITIVES method limit/base current history1 histor Boron ppm ASTM D5185m 0 0 <1 0 Boron ppm ASTM D5185m 0 0 0 0 <1 0 Magnesium ppm ASTM D5185m 0 <1 0 0 0 4 Calcium ppm ASTM D5185m 0 <1 2 2 0 <t< td=""><td>Silver</td><td>ppm</td><td>ASTM D5185m</td><td>>2</td><th>0</th><td>0</td><td><1</td></t<>	Silver	ppm	ASTM D5185m	>2	0	0	<1
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Copper ppm ASTM D5185m >50 1 2 2 Tin ppm ASTM D5185m >10 <1	Lead	ppm	ASTM D5185m	>10	<1	0	0
Tin	Copper		ASTM D5185m	>50	1	2	2
Antimony ppm ASTM D5185m	• •		ASTM D5185m	>10	<1	0	<1
Vanadium ppm ASTM D5185m 0 <1 0 Cadmium ppm ASTM D5185m <1 <1 0 ADDITIVES method limit/base current history1 histor Boron ppm ASTM D5185m 0 0 <1 0 Barium ppm ASTM D5185m 90 1 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 0 Magnesium ppm ASTM D5185m 90 36 10 47 0 Calcium ppm ASTM D5185m 90 36 10 47 0 Calcium ppm ASTM D5185m 2 0 0 0 0 Phosphorus ppm ASTM D5185m 2 0 0 1 2 Zinc ppm ASTM D5185m 2 0 0 <1 1 2 Silicon	Antimony		ASTM D5185m				
Cadmium ppm ASTM D5185m <1 <1 0 ADDITIVES method limit/base current history1 history Boron ppm ASTM D5185m 0 0 <1	•		ASTM D5185m		0	<1	0
ADDITIVES							
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Molybdenum ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 0 <1 0 Magnesium ppm ASTM D5185m 90 36 10 47 Calcium ppm ASTM D5185m 2 0 0 0 Phosphorus ppm ASTM D5185m 0 <1 2 Zinc ppm ASTM D5185m 34 2 33 CONTAMINANTS method limit/base current history1 history1 history1 history Silicon ppm ASTM D5185m >25 0 0 <1 8 Sodium ppm ASTM D5185m >25 0 0 <1 18 Potassium ppm ASTM D5185m >20 2 0 4 18 Potassium ppm ASTM D6185m >20 2 0 4 18 Potassium ppm ASTM D6185m </td <td></td> <td></td> <td></td> <td></td> <th></th> <td></td> <td></td>							
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Magnesium ppm ASTM D5185m 90 36 10 47 Calcium ppm ASTM D5185m 2 0 0 0 Phosphorus ppm ASTM D5185m 2 0 0 <1 2 Zinc ppm ASTM D5185m 34 2 33 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m >25 0 0 <1	•						
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Phosphorus ppm ASTM D5185m 0 <1 2 Zinc ppm ASTM D5185m 34 2 33 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >25 0 0 <1		ppm					
Zinc ppm ASTM D5185m 34 2 33 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >25 0 0 <1	Calcium	ppm	ASTM D5185m	2	0	0	0
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Silicon ppm ASTM D5185m >25 0 0 <1 Sodium ppm ASTM D5185m 4 4 18 Potassium ppm ASTM D5185m >20 2 0 4 Water % ASTM D6304 >0.05 ▲ 0.087 ▲ 0.121 0.015 ppm Water ppm ASTM D6304 >500 ▲ 870 ▲ 1210.8 152.6 FLUID CLEANLINESS method limit/base current history1 history1 history1 Particles >4μm ASTM D7647 >1300 270 ■ 1889 ▲ 3109 Particles >14μm ASTM D7647 >80 46 77 ▲ 165 Particles >21μm ASTM D7647 >20 15 13 ▲ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 ▲ 19/15	Zinc	ppm	ASTM D5185m		34	2	33
Sodium ppm ASTM D5185m 4 4 18 Potassium ppm ASTM D5185m >20 2 0 4 Water % ASTM D6304 >0.05 ▲ 0.087 ▲ 0.121 0.015 ppm Water ppm ASTM D6304 >500 ▲ 870 ▲ 1210.8 152.6 FLUID CLEANLINESS method limit/base current history1 history1 history1 Particles >4μm ASTM D7647 + 496 7895 14940 Particles >6μm ASTM D7647 >1300 270 1889 ▲ 3109 Particles >14μm ASTM D7647 >80 46 77 ▲ 165 Particles >21μm ASTM D7647 >20 15 13 ▲ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 <td< td=""><td>CONTAMINANTS</td><td>3</td><td>method</td><td>limit/base</td><th>current</th><td>history1</td><td>history2</td></td<>	CONTAMINANTS	3	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 2 0 4 Water % ASTM D6304 >0.05 ▲ 0.087 ▲ 0.121 0.015 ppm Water ppm ASTM D6304 >500 ♠ 870 ▲ 1210.8 152.6 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4μm ASTM D7647 + 96 7895 14940 Particles >6μm ASTM D7647 >1300 270 1889 ▲ 3109 Particles >14μm ASTM D7647 >80 46 77 ▲ 165 Particles >21μm ASTM D7647 >20 15 13 ▲ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 ▲ 19/15 FLUID DEGRADATION method limit/base current history1 history	Silicon	ppm	ASTM D5185m	>25	0	0	<1
Water % ASTM D6304 >0.05 ▲ 0.087 ▲ 0.121 0.015 ppm Water ppm ASTM D6304 >500 ▲ 870 ▲ 1210.8 152.6 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4μm ASTM D7647 496 7895 14940 Particles >6μm ASTM D7647 >1300 270 1889 ▲ 3109 Particles >14μm ASTM D7647 >80 46 77 ▲ 165 Particles >21μm ASTM D7647 >20 15 13 ▲ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 ▲ 19/15 FLUID DEGRADATION method limit/base current history1 history1	Sodium	ppm	ASTM D5185m		4	4	18
ppm Water ppm ASTM D6304 >500 ▲ 870 ▲ 1210.8 152.6 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4μm ASTM D7647 496 7895 14940 Particles >6μm ASTM D7647 >1300 270 1889 ▲ 3109 Particles >14μm ASTM D7647 >80 46 77 ▲ 165 Particles >21μm ASTM D7647 >20 15 13 ▲ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 ▲ 19/15 FLUID DEGRADATION method limit/base current history1 history1	Potassium	ppm	ASTM D5185m	>20	2	0	4
FLUID CLEANLINESS method limit/base current history1 history1 Particles >4μm ASTM D7647 496 7895 14940 Particles >6μm ASTM D7647 >1300 270 1889 Δ 3109 Particles >14μm ASTM D7647 >80 46 77 Δ 165 Particles >21μm ASTM D7647 >20 15 13 Δ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 Δ 19/15 FLUID DEGRADATION method limit/base current history1 history	Water	%	ASTM D6304	>0.05	△ 0.087	△ 0.121	0.015
Particles >4μm ASTM D7647 496 7895 14940 Particles >6μm ASTM D7647 >1300 270 1889 Δ 3109 Particles >14μm ASTM D7647 >80 46 77 Δ 165 Particles >21μm ASTM D7647 >20 15 13 Δ 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 Δ 19/15 FLUID DEGRADATION method limit/base current history1 history1	ppm Water	ppm	ASTM D6304	>500	<u>▲</u> 870	▲ 1210.8	152.6
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Particles >21μm ASTM D7647 >20 15 13 41 Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 19/15 FLUID DEGRADATION method limit/base current history1 history1	Particles >6µm		ASTM D7647	>1300	270	1889	△ 3109
Particles >38μm ASTM D7647 >4 2 0 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 ▲ 19/15 FLUID DEGRADATION method limit/base current history1 history	Particles >14µm		ASTM D7647	>80	46	77	<u> </u>
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 ▲ 19/15 FLUID DEGRADATION method limit/base current history1 history	Particles >21µm		ASTM D7647	>20	15	13	4 1
Oil Cleanliness ISO 4406 (c) >17/13 15/13 15/13 18/13 19/15 FLUID DEGRADATION method limit/base current history1 history	Particles >38µm		ASTM D7647	>4	2	0	1
Oil Cleanliness ISO 4406 (c) >17/13 15/13 18/13 19/15 FLUID DEGRADATION method limit/base current history1 history	Particles >71µm		ASTM D7647	>3	0	0	0
•	·				15/13	18/13	△ 19/15
•	FLUID DEGRADA	ATION	method	limit/base	currenț	history1	history2
AGIG MUTIDE (AIN) 110 (VIN) AGIN DOUGG V.4 U.20 U.20 U.20 U.20	Acid Number (AN)	mg KOH/g	ASTM D8045		0.28	0.25	0.26



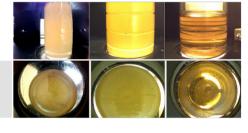
OIL ANALYSIS REPORT

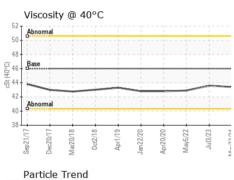


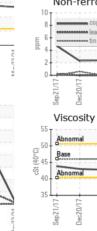




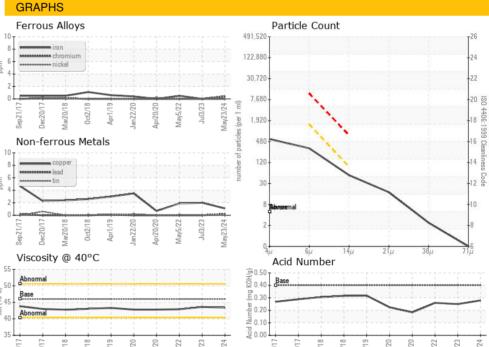








Color





(I m) 12k 10k 8k 6k 4k



Certificate 12367

Laboratory Sample No. Lab Number

Test Package : IND 2

: KC128550 : 06202732 Unique Number : 11070193

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 07 Jun 2024 **Tested** : 14 Jun 2024

Diagnosed

: 14 Jun 2024 - Don Baldridge

BAKER HUGHES 370 WESTEC DR MT PLEASANT, PA US 15666 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: Contact/Location: Service Manager - BAKMTP

T: