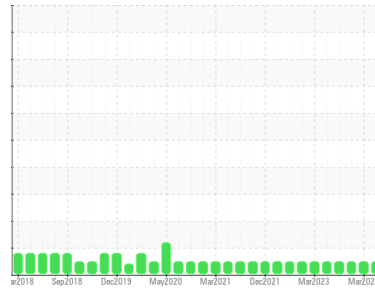




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**SEW EURODRIVE WEST CAS DRIVE (S/N 87.7496296)**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA PURITY FG SYNTH EP GEAR 220 (3 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0012474</b>	USP0011075	USP0005343
Sample Date	Client Info		<b>03 Jun 2024</b>	05 Mar 2024	08 Dec 2023
Machine Age	mths	Client Info	<b>0</b>	0	0
Oil Age	mths	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>17</b>	15	14
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>477</b>	459	448
Zinc	ppm	ASTM D5185m	<b>1</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>1184</b>	1267	1057

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>2</b>	3	3
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304 >0.2	<b>0.001</b>	0.002	0.004
ppm Water	ppm	ASTM D6304 >2000	<b>9</b>	17	50

## FLUID CLEANLINESS

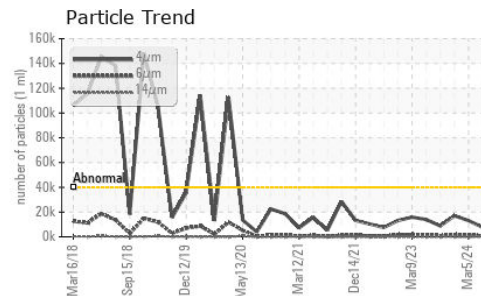
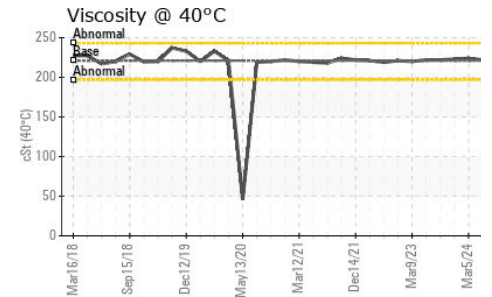
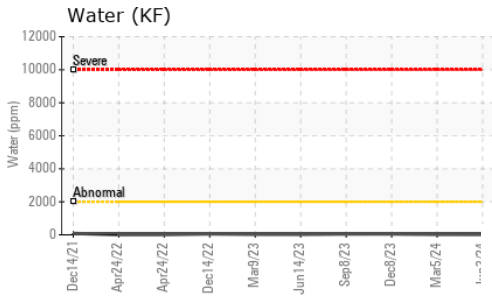
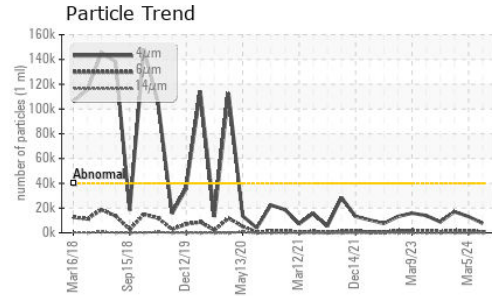
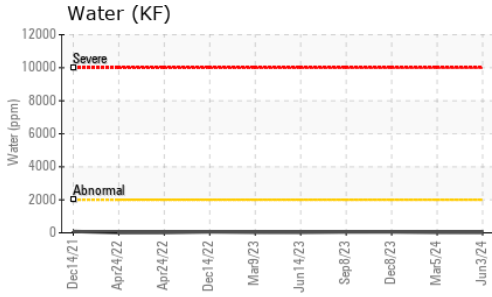
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>40000	<b>7699</b>	13088	17041
Particles >6µm	ASTM D7647	>5000	<b>840</b>	1368	1810
Particles >14µm	ASTM D7647	>640	<b>18</b>	42	56
Particles >21µm	ASTM D7647	>160	<b>3</b>	10	9
Particles >38µm	ASTM D7647	>40	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>22/19/16	<b>20/17/11</b>	21/18/13	21/18/13

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.59	<b>0.52</b>	0.545	0.50



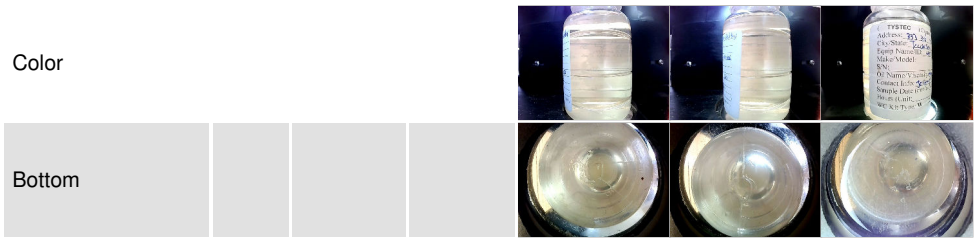
# OIL ANALYSIS REPORT



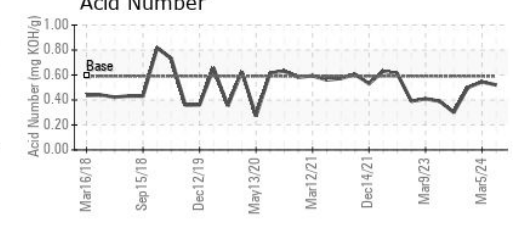
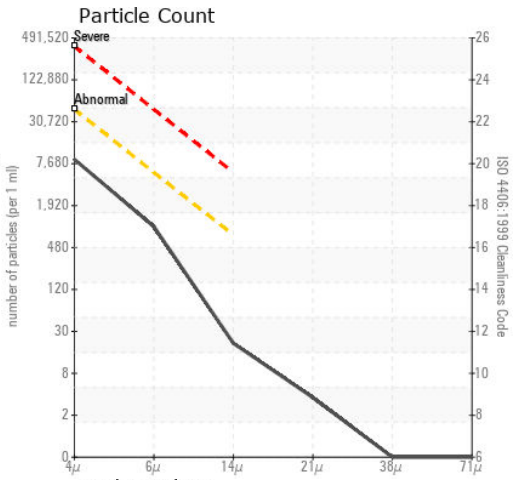
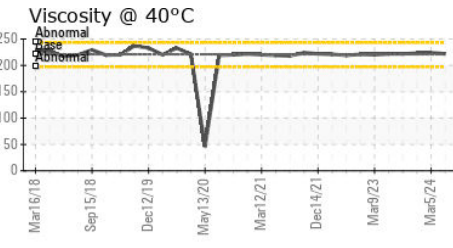
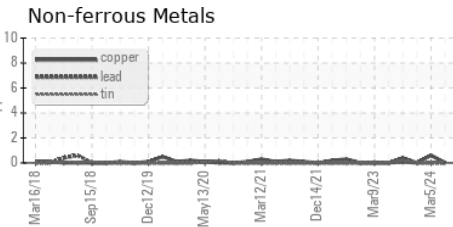
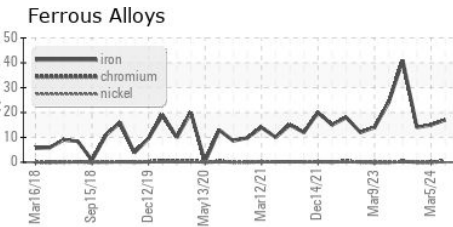
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 221	222	224	223

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USP0012474  
 Lab Number : 06202792  
 Unique Number : 11070253  
 Test Package : IND 2

**TYSON - SMART CHICKEN MBA**  
 333 SOUTH 3RD ST  
 TECUMSEH, NE  
 US 68450  
 Contact: DAVE BILLUPS  
 dbillups@smartchicken.com  
 T: (402)786-1000  
 F: (402)335-2502

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)