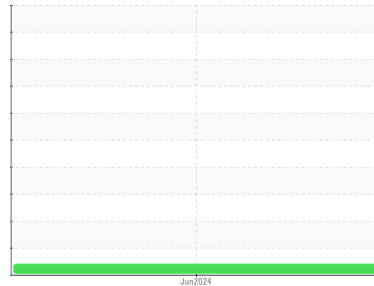




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
IR COMPRESSOR 5 (S/N DE1882U14213)
 Component
Screw Compressor
 Fluid
ROYAL PURPLE SYNFILM 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0037237	---	---
Sample Date	Client Info		01 Jun 2024	---	---
Machine Age	hrs	Client Info	55954	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Not Changed	---	---
Sample Status			ATTENTION	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >60	0	---	---
Chromium	ppm	ASTM D5185m >4	0	---	---
Nickel	ppm	ASTM D5185m	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >5	<1	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >30	<1	---	---
Tin	ppm	ASTM D5185m >15	0	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

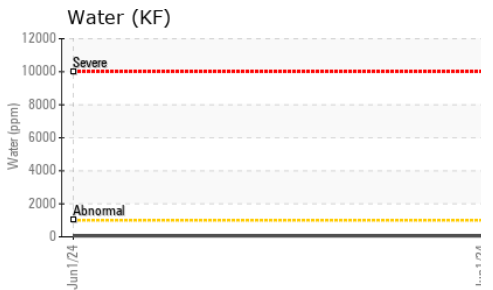
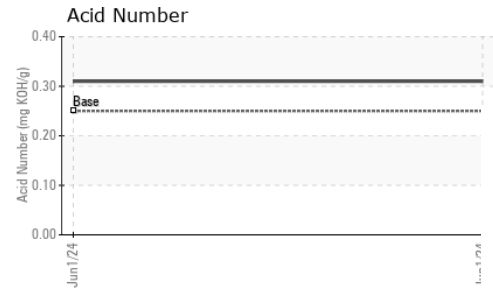
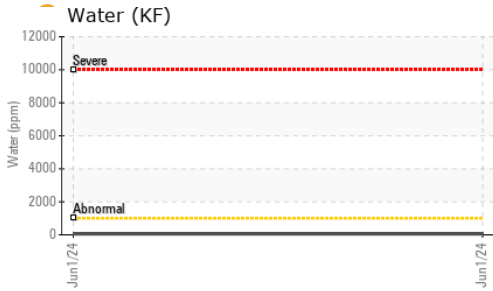
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	<1	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	15	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	0	---	---
Zinc	ppm	ASTM D5185m	8	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	---	---
Sodium	ppm	ASTM D5185m	4	---	---
Potassium	ppm	ASTM D5185m >20	0	---	---
Water	%	ASTM D6304 >0.1	0.005	---	---
ppm Water	ppm	ASTM D6304 >1000	58	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	0.31	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.1	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

OIL ANALYSIS REPORT

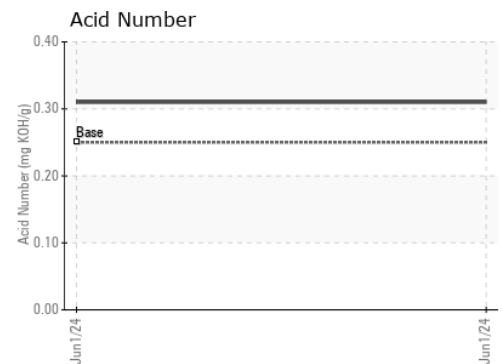
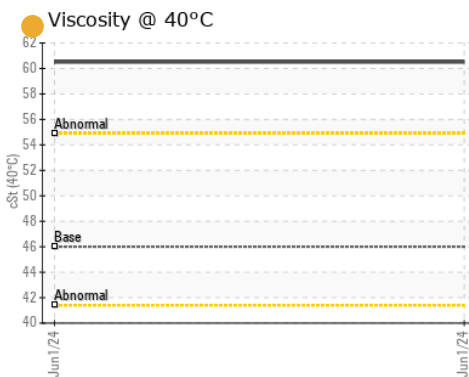
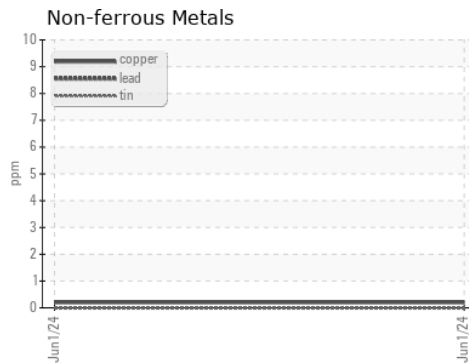
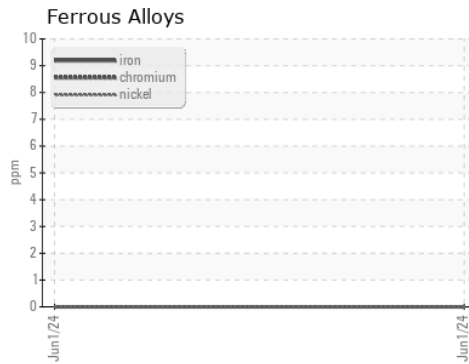


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	60.51	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color					no image	no image
Bottom					no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0037237
Lab Number : 06202869
Unique Number : 11070330
Test Package : IND 2

Received : 07 Jun 2024
Tested : 13 Jun 2024
Diagnosed : 14 Jun 2024 - Don Baldrige

CARLSTAR GROUP
 520 JD YARNELL INDUSTRIAL PKWY
 CLINTON, TN
 US 37716
 Contact: JOEL SPROW

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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