

OIL ANALYSIS REPORT

Area PG-46 [286908] INGERSOLL RAND MDX1003830 - HARBOR FREIGHT Component

Component

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) COMPRESSOR OIL (PAG) ISO 46. Please confirm.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

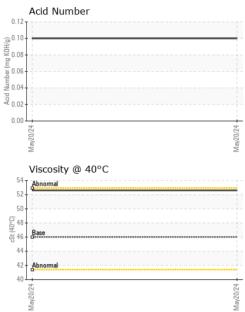


NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001544		
Sample Date		Client Info		20 May 2024		
Machine Age	hrs	Client Info		6192		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.8	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	0		
Barium	ppm	ASTM D5185m	525	796		
Molybdenum	ppm	ASTM D5185m	10	0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	5	1		
Calcium	ppm	ASTM D5185m	10	2		
Phosphorus	ppm	ASTM D5185m	250	7		
Zinc	ppm	ASTM D5185m	100	6		
Sulfur	ppm	ASTM D5185m	400	374		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		19		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.10		



OIL ANALYSIS REPORT



White Metal Yellow Metal		method	limit/base	current	history1	history2
Yellow Metal	scalar	*Visual	NONE	NONE		
	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
	scalar	*Visual	>0.8	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	52.6		
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
10 8 6 4 2 0	5		4 May20/24			
ay20/24			lay20/24 -			
≥ Viscosity @ 40°C			\geq			
55			0.1	Acid Number		
Abnormal			H/g			
9			X X			
9			DX BU.1	0		
Abnormal			0.0 Mg mp 0.0	0-		
S 50 Base Base Abnormal			1.0 K().0 Mumber (mg K(0-		
5 50 - F 3 45 -			May20/24 Acid Number (mg K0H/g) 	0		8 C C C
	Emulsified Water Free Water FLUID PROPERT Visc @ 40°C SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys Non-ferrous Metals	Emulsified Water scalar Free Water scalar FLUID PROPERTIES Visc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys 10 4 4 2 0 5 Non-ferrous Metals 10 4 4 2 0 5 Non-ferrous Metals	Emulsified Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys 10 4 2 0 5 Non-ferrous Metals 10 4 2 0 5 Non-ferrous Metals	Emulsified Water scalar *Visual >0.8 Free Water scalar *Visual FLUID PROPERTIES method limit/base Visc @ 40°C cSt ASTM D445 46 SAMPLE IMAGES method limit/base Color Bottom GRAPHS Ferrous Alloys 10 0 0 0 0 0 0 0 0 0 0 0 0 0	Emulsified Water scalar *Visual >0.8 NEG Free Water scalar *Visual NEG FLUID PROPERTIES method limit/base current Visc @ 40°C cSt ASTM D445 46 52.6 SAMPLE IMAGES method limit/base current Color Imit/base current Bottom Imit/base current Non-ferrous Metals	Emulsified Water scalar *Visual >0.8 NEG Free Water scalar *Visual NEG FLUID PROPERTIES method limit/base current history1 Visc @ 40°C cSt ASTM D445 46 52.6 SAMPLE IMAGES method limit/base current history1 Color Imit/base current history1 Color Imit/base current history1 Bottom Imit/base current history1 Non-ferrous Alloys Imit/base no image Imit/Imit/Imit/Imit/Imit/Imit/Imit/Imit/

Contact/Location: ED DIENER - UCFLUSCH