

# **OIL ANALYSIS REPORT**

Area PG46 [281208] **INGERSOLL RAND F39567U06199 - BOSTIK** 

Component Compressor

## Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# Wear

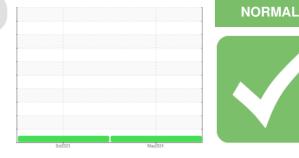
All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



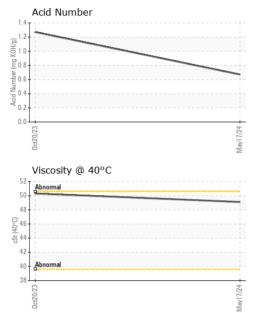
Sample Rating Trend



SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001253	UFD06055406	
Sample Date		Client Info		17 May 2024	20 Oct 2023	
Machine Age	hrs	Client Info		65836	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	2	0	
Copper	ppm	ASTM D5185m	>50	13	<1	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		2	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		0	<1	
Phosphorus	ppm	ASTM D5185m		339	159	
Zinc	ppm	ASTM D5185m		8	0	
Sulfur	ppm	ASTM D5185m		63	0	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	
Sodium	ppm	ASTM D5185m		<1	3	
Potassium	ppm	ASTM D5185m	>20	0	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.67	1.27	



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	MODER	NONE	
	Debris	scalar	*Visual	NONE	MODER	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
May17/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Wa	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
1	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		49.1	50.3	
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
May17/24 + -	Color						no image
	Bottom						no image
	Non-ferrous Meta	.ls		Mav17/24			
	10 E			124			
				May17/24			
	Viscosity @ 40°C				Acid Number		
	Viscosity @ 40°C				Acid Number		
	Viscosity @ 40°C				Acid Number		
	Viscosity @ 40°C				Acid Number		
	Viscosity @ 40°C			1.5 1.0 1.0 Virunber (mg KOH(d)	Acid Number		
	Viscosity @ 40°C			(0,0 Verify 1,5 Verify 1,5 Verify 1,5 Verify 1,6 Verify 1,0 Verify 1,6 Verify 1,5 Verify			
	Viscosity @ 40°C			1.5 1.0 1.0 Virunber (mg KOH(d)	Acid Number		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ED DIENER - UCFLUSCH

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