

## **OIL ANALYSIS REPORT**

## Area DCLN-FG PLUS Machine To KAESER 1036 - FRESH EXPRESS

Component Compressor

#### DIAGNOSIS

### Recommendation

The oil is near the end of it's useful service life, recommend schedule an oil change. Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is above the recommended limit.

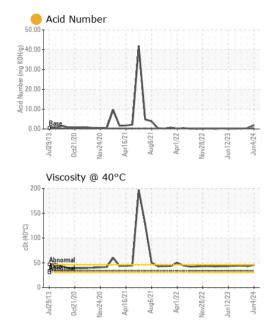
4013 0-02120 New5292 Aug/2021 Aug/2021 New5292 June523 June52								
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2		
Sample Number		Client Info		UDI06202926	WC06113635	WC06093706		
Sample Date		Client Info		04 Jun 2024	21 Feb 2024	11 Feb 2024		
Machine Age	hrs	Client Info		55440	53690	53173		
Oil Age	hrs	Client Info		500	2176	5125		
Oil Changed		Client Info		Not Changd	Not Changd	Changed		
Sample Status				ATTENTION	NORMAL	NORMAL		
CONTAMINATION		method	limit/base	current	history1	history2		
Water		WC Method	>0.05	NEG	NEG	NEG		
WEAR METALS		method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>50	0	0	0		
Chromium	ppm	ASTM D5185m	>10	0	0	<1		
Nickel	ppm	ASTM D5185m	>3	0	0	0		
Titanium	ppm	ASTM D5185m	>3	0	0	0		
Silver	ppm	ASTM D5185m	>2	0	0	0		
Aluminum	ppm	ASTM D5185m	>10	0	0	0		
Lead	ppm	ASTM D5185m	>10	<1	0	0		
Copper	ppm	ASTM D5185m	>50	36	33	16		
Tin	ppm	ASTM D5185m	>10	0	<1	0		
Vanadium	ppm	ASTM D5185m		<1	0	0		
Cadmium	ppm	ASTM D5185m		0	0	0		
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	0	0		
Barium	ppm	ASTM D5185m		<1	0	0		
Molybdenum	ppm	ASTM D5185m		0	0	0		
Manganese	ppm	ASTM D5185m		0	<1	0		
Magnesium	ppm	ASTM D5185m		<1	0	<1		
Calcium	ppm	ASTM D5185m		0	<1	1		
Phosphorus	ppm	ASTM D5185m	287	58	211	173		
Zinc	ppm	ASTM D5185m		98	93	24		
Sulfur	ppm	ASTM D5185m	270	131	884	636		
CONTAMINANTS		method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>25	0	0	0		
Sodium	ppm	ASTM D5185m		4	1	0		
Potassium	ppm	ASTM D5185m	>20	<1	1	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.296	<b>—</b> 1.80	0.37	0.24		

Sample Rating Trend

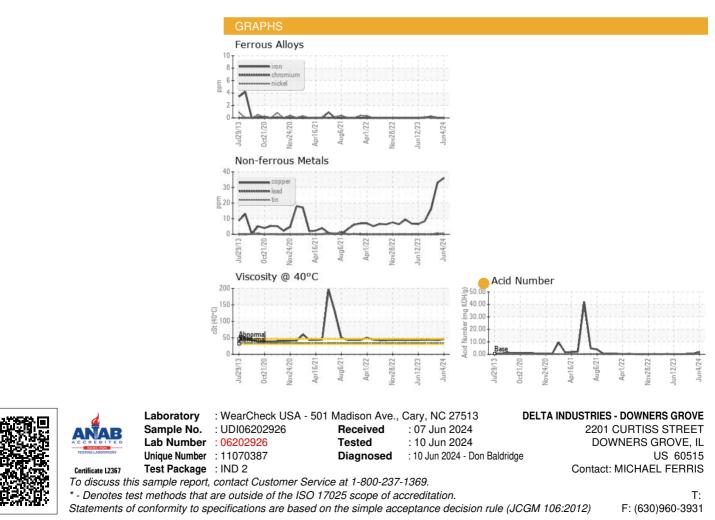
DEGRADATION



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VISUAL		method	limit/base	current	history1	history2
VIOUAL		method	initiase	Current	filstory i	Thistory2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
			12 . 24 /1			
FLUID PROPERT	HES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.9	45.6	42.9	44.2
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
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Color				a	a	
					The second	
						100
Bottom						



Contact/Location: MICHAEL FERRIS - UCDELDOW