

OIL ANALYSIS REPORT

Area S-460 [CSA1097] Machine Id KAESER YVP01 - BAE SYSTEMS (S/N 1003-7187640)

Component Compressor

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

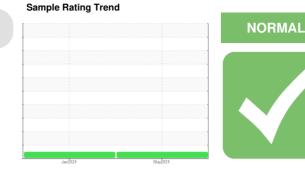
All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



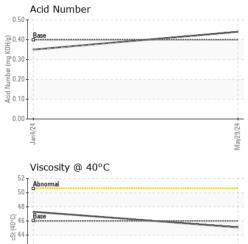
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|----------|
| Sample Number | | Client Info | | UCH06202931 | UCH06065743 | |
| Sample Date | | Client Info | | 29 May 2024 | 04 Jan 2024 | |
| Machine Age | hrs | Client Info | | 19697 | 19513 | |
| Oil Age | hrs | Client Info | | 0 | 4666 | |
| Oil Changed | | Client Info | | N/A | Not Changd | |
| Sample Status | | | | NORMAL | NORMAL | |
| CONTAMINATIO | ٧ | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.05 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Copper | ppm | ASTM D5185m | >50 | 2 | 2 | |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Vanadium | ppm | ASTM D5185m | | <1 | <1 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | |
| Barium | ppm | ASTM D5185m | 90 | 95 | 95 | |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | |
| Magnesium | ppm | ASTM D5185m | 90 | 91 | 96 | |
| Calcium | ppm | ASTM D5185m | 2 | 4 | 3 | |
| Phosphorus | ppm | ASTM D5185m | | <1 | 0 | |
| Zinc | ppm | ASTM D5185m | | 5 | 0 | |
| Sulfur | ppm | ASTM D5185m | | 19121 | 17284 | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 1 | <1 | |
| Sodium | ppm | ASTM D5185m | | 14 | 13 | |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.44 | 0.35 | |



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Abnormal 40 38 Jan4/24

OIL ANALYSIS REPORT



| | VISUAL | | method | limit/base | current | history1 | history2 |
|------------|----------------------|----------------|----------------------|--|------------|----------|----------|
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | MODER | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| 9/24 | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| May29/24 | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | |
| | Free Water | scalar | *Visual | | NEG | NEG | |
| | FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | | 45.1 | 47.3 | |
| | | | | | | | |
| | SAMPLE IMAGES | 5 | method | limit/base | current | history1 | history2 |
| May29/24 + | Color | | | | s. | | no image |
| | Bottom | | | | | | no image |
| | Non-ferrous Metal | 5 | | 24 May29/24 | | | |
| | Jan 4/2 ⁴ | | | May29/24 | | | |
| | Viscosity @ 40°C | | | | Acid Numbe | er | |
| | 50 - Abnormal | | | (B) 1.50 | Base | | |
| 5 | Do Base | | | (6)HOX 0.40 Bull 0.30 Bull 0.20 Winy port V 0.10 V 0.00 | | | |
| | Co 04 45 - | | | 는 0.20 | | | |
| | 40 - Abnormal | | | Чр 0.10 | | | |
| | 35 | | | | 4 | | |
| | | | | 9/27 | Jan4/24 | | |
| | Jan 4/24 | | | ay2 | Jar | | |
| | | Recei Teste | ived : 07 ed : 10 | , NC 27513 7 Jun 2024 9 Jun 2024 Jun 2024 - Don | | | |

Contact/Location: GLEN PARKER - UCAIRIND