## <u>Sullivan</u> Palatek

# **OIL ANALYSIS REPORT**

## Area PALLUBE 32 **SULLIVAN PALATEK 21FE002279 - WEST MEMPHIS STEEL** Component Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

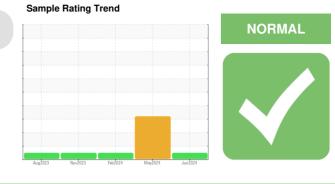
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

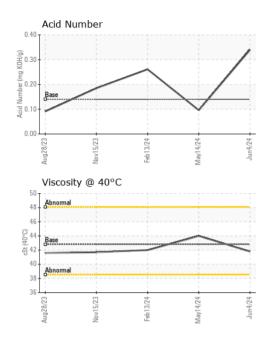
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



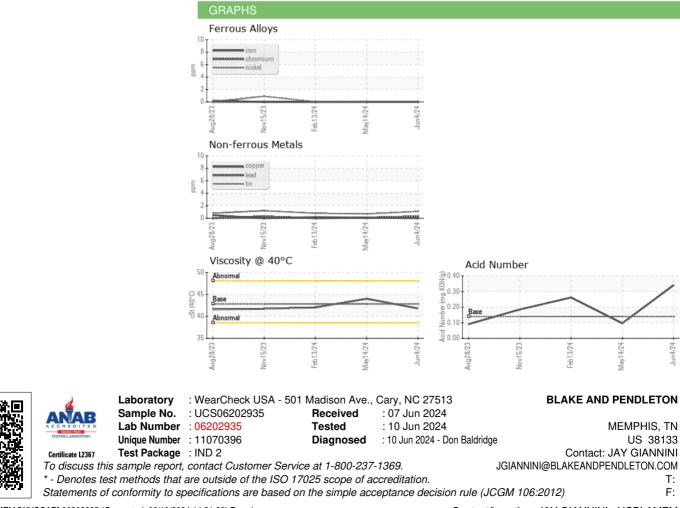
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06202935	UCS06182991	UCS06095680
Sample Date		Client Info		04 Jun 2024	14 May 2024	13 Feb 2024
Machine Age	hrs	Client Info		15314	15052	13461
Oil Age	hrs	Client Info		0	2595	1005
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				NORMAL	SEVERE	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>25	<1	<1	0
Copper	ppm	ASTM D5185m	>50	0	<1	<1
Tin	ppm	ASTM D5185m	>15	1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	0
Barium	ppm	ASTM D5185m	730	366	<b>1</b> 27	322
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.0	<1	0	0
Magnesium	ppm	ASTM D5185m	0	2	0	0
Calcium	ppm	ASTM D5185m	0	5	0	0
Phosphorus	ppm	ASTM D5185m	0	19	0	0
Zinc	ppm	ASTM D5185m	0	4	0	0
Sulfur	ppm	ASTM D5185m	590	927	374	456
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	1
Sodium	ppm	ASTM D5185m		5	80	66
Potassium	ppm	ASTM D5185m	>20	2	3	4
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.34	0.096	0.261



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	🔺 MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	41.8	44.0	42.0
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						
Bottom						



Report Id: UCBLAMEM [WUSCAR] 06202935 (Generated: 06/10/2024 14:31:29) Rev: 1

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