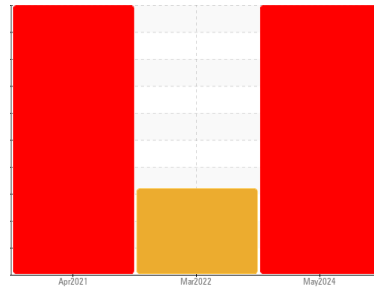




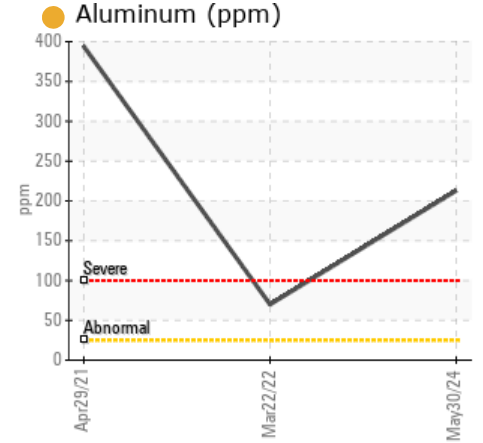
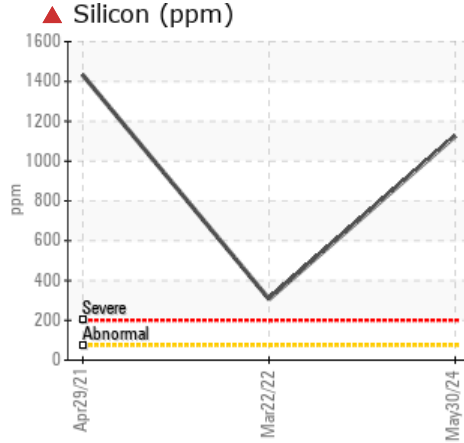
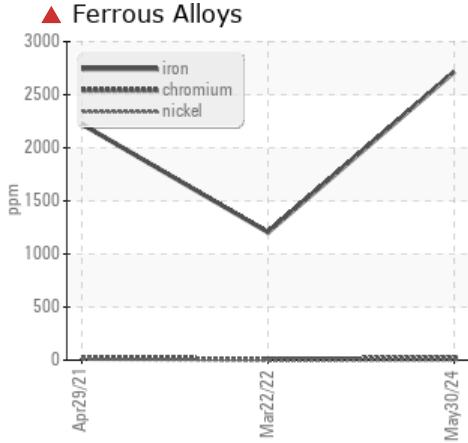
PROBLEM SUMMARY

Sample Rating Trend



Machine Id
E-158
 Component
Right Final Drive
 Fluid
PHILLIPS 80W90 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	SEVERE
Iron	ppm	ASTM D5185m	>500	▲ 2715	▲ 1204	▲ 2224
Chromium	ppm	ASTM D5185m	>10	▲ 19	10	▲ 22
Silicon	ppm	ASTM D5185m	>75	▲ 1126	▲ 307	▲ 1432

Customer Id: DUKRAL
 Sample No.: WC0703796
 Lab Number: 06203166
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Sean Felton +1 919-379-4092
sfelton@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

DIRT



22 Mar 2022 Diag: Jonathan Hester

We advise that you check all areas where dirt can enter the system. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.

[view report](#)



WEAR



29 Apr 2021 Diag: Don Baldrige

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Moderate concentration of visible metal present. Gear wear is indicated. There is a light concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil is no longer serviceable due to the presence of contaminants.

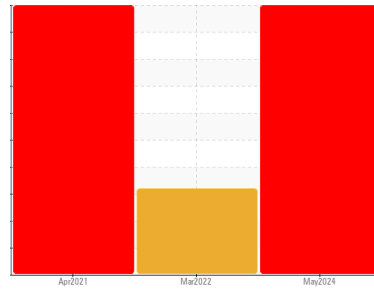
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
E-158
 Component
Right Final Drive
 Fluid
PHILLIPS 80W90 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0703796	WC0663449	WC0580563
Sample Date	Client Info		30 May 2024	22 Mar 2022	29 Apr 2021
Machine Age	hrs	Client Info	8037	0	3425
Oil Age	hrs	Client Info	1000	0	0
Oil Changed	Client Info		Changed	N/A	N/A
Sample Status			SEVERE	ABNORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>500	▲ 2715	▲ 1204	▲ 2224
Chromium	ppm	ASTM D5185m	>10	▲ 19	10	▲ 22
Nickel	ppm	ASTM D5185m	>10	3	0	8
Titanium	ppm	ASTM D5185m		20	4	22
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	● 213	● 70	● 394
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	4	2	3
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	0
Vanadium	ppm	ASTM D5185m		<1	<1	1
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		1	2	8
Barium	ppm	ASTM D5185m		1	0	2
Molybdenum	ppm	ASTM D5185m		<1	1	0
Manganese	ppm	ASTM D5185m		21	11	25
Magnesium	ppm	ASTM D5185m		20	13	81
Calcium	ppm	ASTM D5185m		34	23	110
Phosphorus	ppm	ASTM D5185m		105	759	1857
Zinc	ppm	ASTM D5185m		0	3	19
Sulfur	ppm	ASTM D5185m		14865	18289	23529

CONTAMINANTS

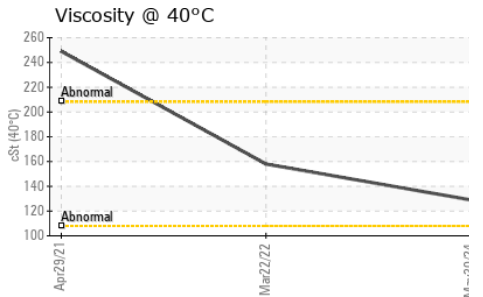
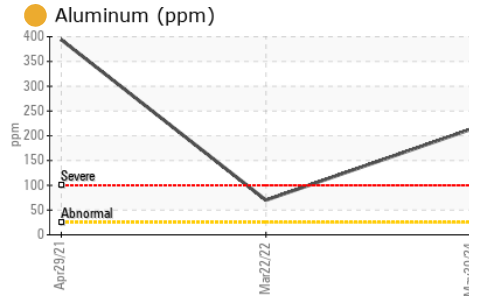
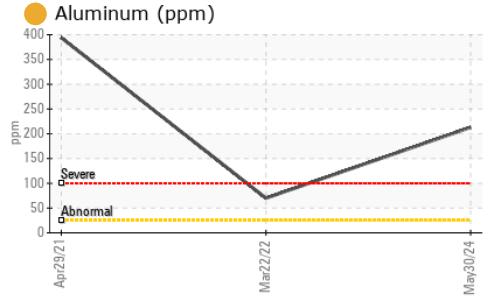
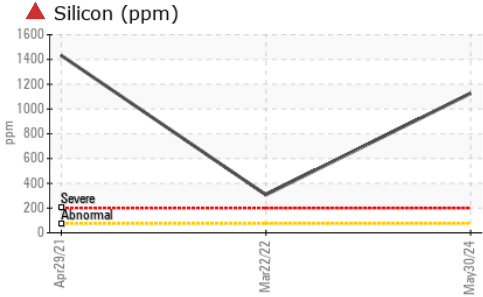
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>75	▲ 1126	▲ 307	▲ 1432
Sodium	ppm	ASTM D5185m		46	6	38
Potassium	ppm	ASTM D5185m	>20	42	9	59

VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	MODER	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	▲ 0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG



OIL ANALYSIS REPORT

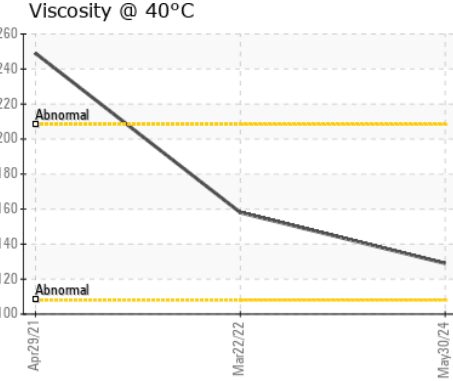
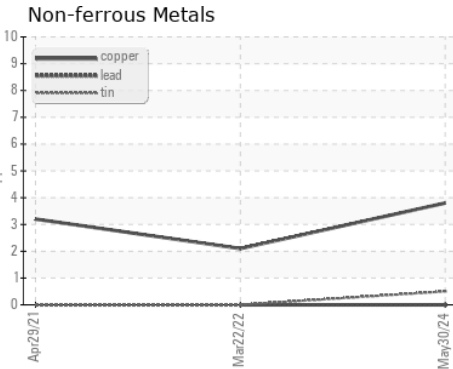
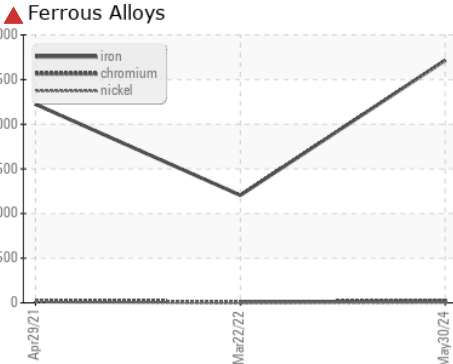


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	129	158	249

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0703796 **Received** : 07 Jun 2024
Lab Number : 06203166 **Tested** : 10 Jun 2024
Unique Number : 11070627 **Diagnosed** : 11 Jun 2024 - Sean Felton
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 Contact: BRANDON BYRUM
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T:
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