



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
Oil room tote 32

Component
Bulk Fluid Tank

Fluid
ROYAL PURPLE SYNFILM GT220 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0042854	---	---
Sample Date	Client Info		05 Jun 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Not Chngd	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	0	---	---
Chromium	ppm	ASTM D5185m	0	---	---
Nickel	ppm	ASTM D5185m	<1	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m	<1	---	---
Lead	ppm	ASTM D5185m	0	---	---
Copper	ppm	ASTM D5185m	0	---	---
Tin	ppm	ASTM D5185m	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	1	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 90	94	---	---
Calcium	ppm	ASTM D5185m	3	---	---
Phosphorus	ppm	ASTM D5185m	3	---	---
Zinc	ppm	ASTM D5185m	6	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	4	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	3	---	---
Water	%	ASTM D6304	0.014	---	---
ppm Water	ppm	ASTM D6304	149	---	---

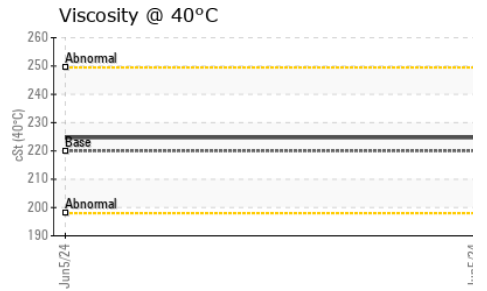
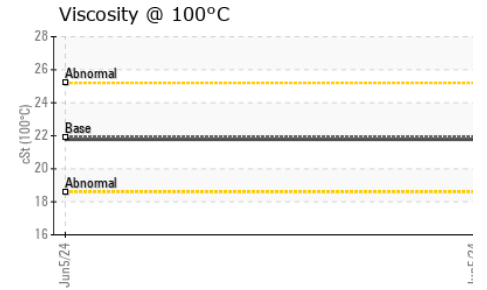
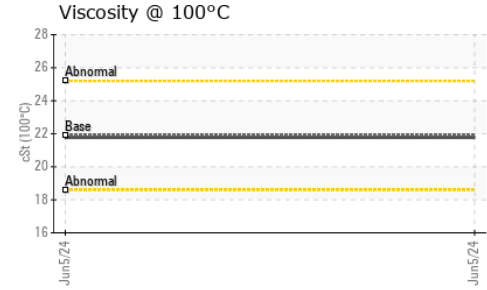
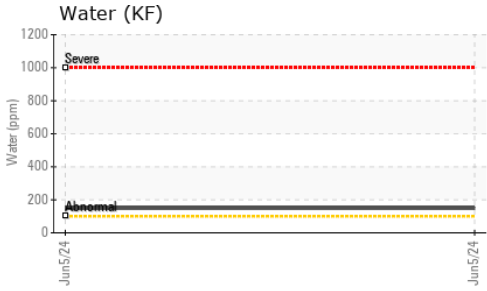
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	0.41	---	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

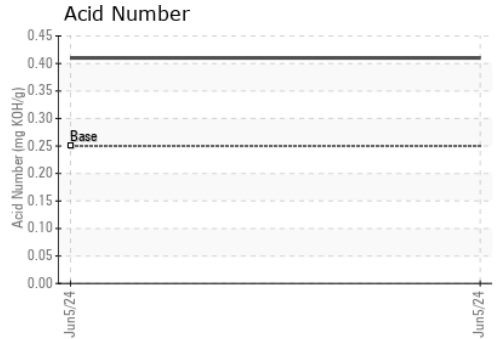
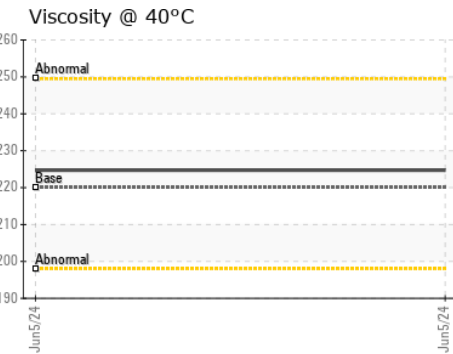
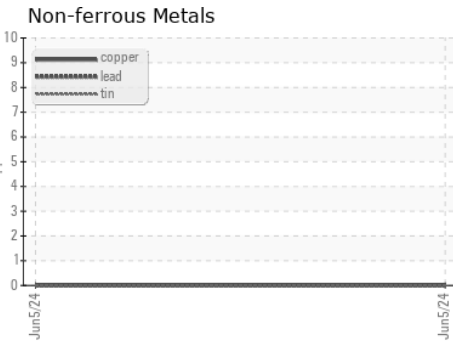
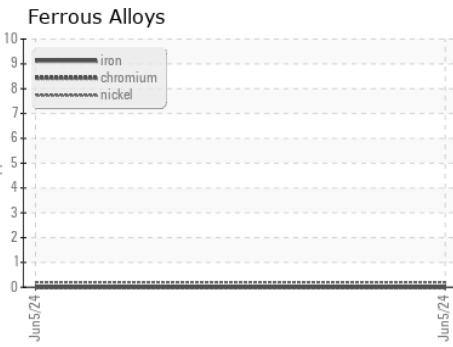
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	224.7	---	---
Visc @ 100°C	cSt	ASTM D445 21.9	21.78	---	---
Viscosity Index (VI)	Scale	ASTM D2270 120	116	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042854 **Received** : 07 Jun 2024
Lab Number : **06203202** **Tested** : 11 Jun 2024
Unique Number : 11070663 **Diagnosed** : 12 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KV100, VI)

CALUMET
 3333 MIDWAY AVENUE
 SHREVEPORT, LA
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: