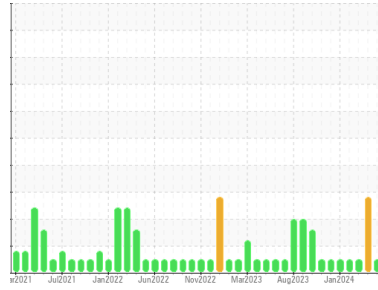




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

MELT SHOP - HYDRAULIC

Machine Id

MELT SHOP LSG LADLE SLIDE GATE (S/N 15-4000-0770)

Component

Hydraulic System

Fluid

FIRE-RESISTANT FLUID ISO 46 (66 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The pH level of this fluid is within the acceptable limits at 11

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0044084	RP0042702	RP0042695
Sample Date	Client Info			06 Jun 2024	09 May 2024	28 Mar 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL

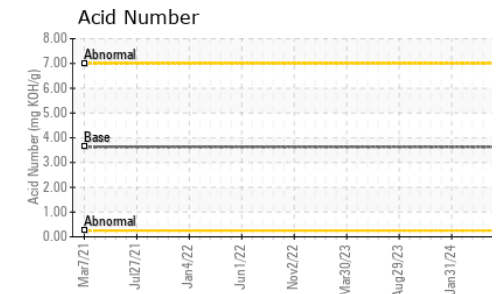
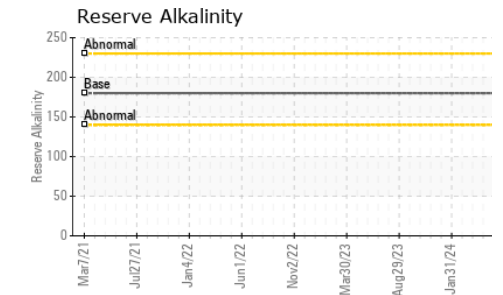
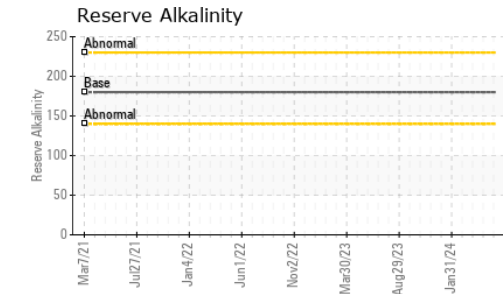
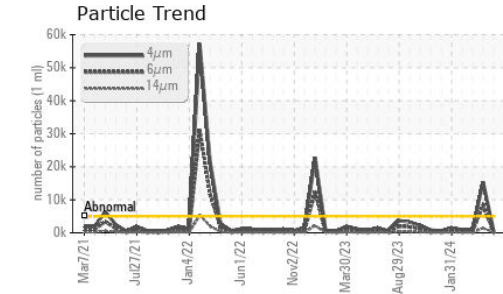
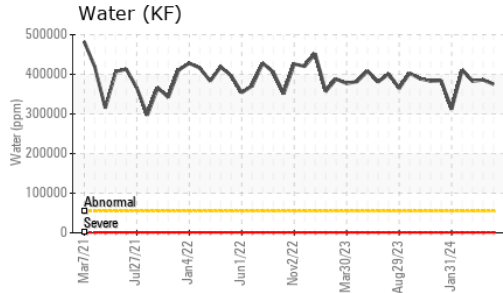
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	3
Chromium	ppm	ASTM D5185m	>20	<1	0	1
Nickel	ppm	ASTM D5185m	>20	0	0	1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	0	12
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	2	<1	<1
Tin	ppm	ASTM D5185m	>20	<1	0	1
Vanadium	ppm	ASTM D5185m		0	0	1
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	3
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	5	0	<1	<1
Calcium	ppm	ASTM D5185m	50	0	0	6
Phosphorus	ppm	ASTM D5185m	175	7	0	7
Zinc	ppm	ASTM D5185m	62	5	12	3

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	3
Sodium	ppm	ASTM D5185m		<1	0	44
Potassium	ppm	ASTM D5185m	>20	1	<1	6
Water	%	ASTM D6304	>55	37.5	38.6	38.3
ppm Water	ppm	ASTM D6304	>55000	375000	386000	383000

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	609	▲ 15416	757
Particles >6µm		ASTM D7647	>1300	332	▲ 8398	412
Particles >14µm		ASTM D7647	>160	56	▲ 1429	70
Particles >21µm		ASTM D7647	>40	19	▲ 481	24
Particles >38µm		ASTM D7647	>10	3	▲ 74	4
Particles >71µm		ASTM D7647	>3	0	▲ 8	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/16/13	▲ 21/20/18	17/16/13

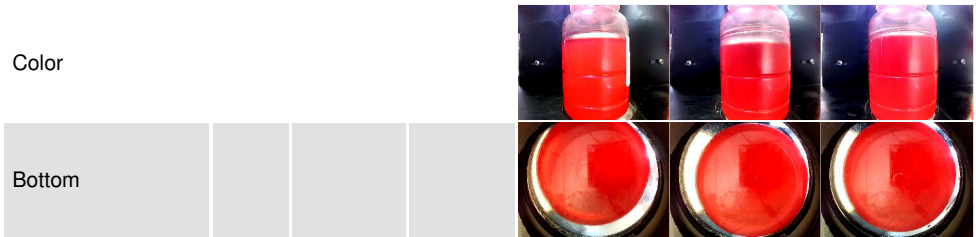
OIL ANALYSIS REPORT



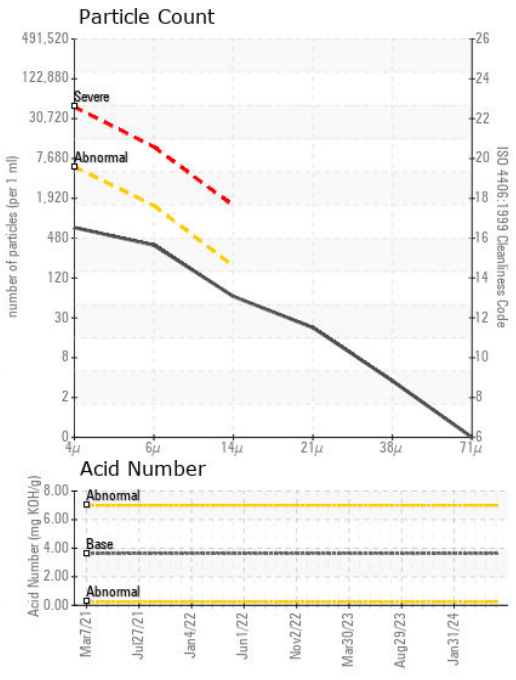
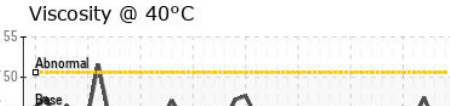
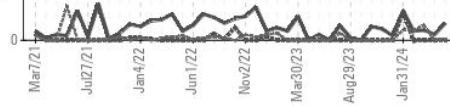
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>55	0.2%	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287	9.00	9.00	9.00
Visc @ 40°C	cSt	ASTM D445	46	---	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0044084 **Received** : 07 Jun 2024
Lab Number : **06203433** **Tested** : 13 Jun 2024
Unique Number : 11070894 **Diagnosed** : 13 Jun 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: pH, ReserveAlk)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)