

OIL ANALYSIS REPORT

Area GCCS XTEND Machine to ATLAS COPCO API525515 - VALMONT Component

Component Compressor

DIAGNOOIO

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

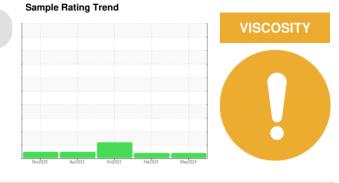
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06203444	UCH06091081	UCH05993735
Sample Date		Client Info		29 May 2024	08 Feb 2024	19 Oct 2023
Machine Age	hrs	Client Info		23019	20506	17984
Oil Age	hrs	Client Info		0	8000	4000
Oil Changed		Client Info		Changed	Changed	Not Changd
Sample Status				ATTENTION	ATTENTION	ABNORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>5	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	2	0	0
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	<1	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		168	146	215
Zinc	ppm	ASTM D5185m		<1	0	0
Sulfur	ppm	ASTM D5185m		567	570	764
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	4	11	9
Sodium	ppm	ASTM D5185m		0	1	2
Potassium	ppm	ASTM D5185m	>20	<1	0	1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.22	0.23	1 .50

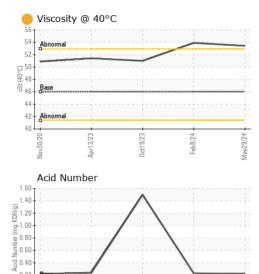


0.20

Nov30/20

Apr13/23

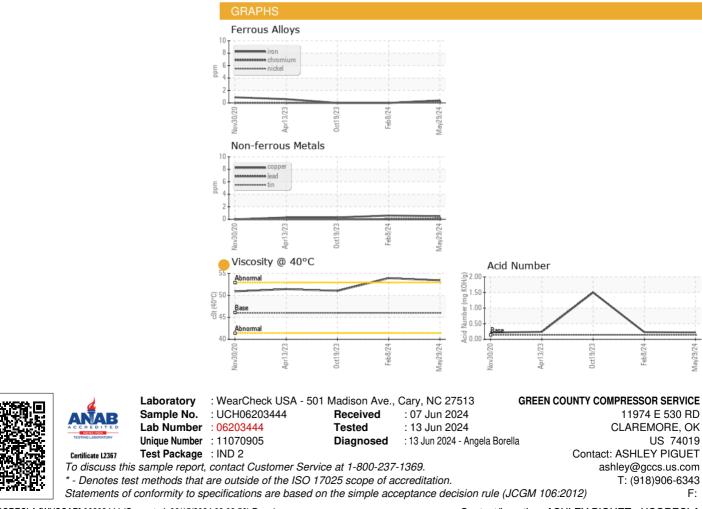
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Oct19/23

Feb 8/24

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<mark>)</mark> 53.42	53.9	51.0
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						



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