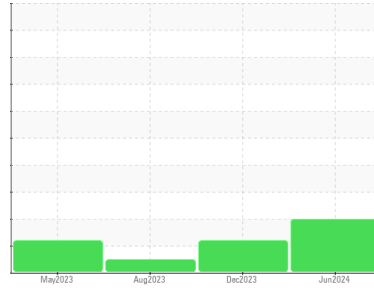




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Paper Machine

Machine Id

Vacuum Pump #8 Gearbox

Component

Gearbox

Fluid

MOBIL MOBILGEAR SHC 220 (35 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0776517	WC0776494	WC0776541
Sample Date	Client Info	06 Jun 2024	27 Dec 2023	11 Aug 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ATTENTION	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	13	13	14
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	<1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	0	<1	<1
Tin	ppm	ASTM D5185m >25	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	3	2
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	<1	0	3
Calcium	ppm	ASTM D5185m	2	0	1
Phosphorus	ppm	ASTM D5185m	469	387	465
Zinc	ppm	ASTM D5185m	9	0	0
Sulfur	ppm	ASTM D5185m	3593	2617	3463

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	8	7	10
Sodium	ppm	ASTM D5185m	<1	<1	1
Potassium	ppm	ASTM D5185m >20	3	0	2
Water	%	ASTM D6304 >0.2	0.004	0.015	0.007
ppm Water	ppm	ASTM D6304 >2000	45	152	79.8

FLUID CLEANLINESS

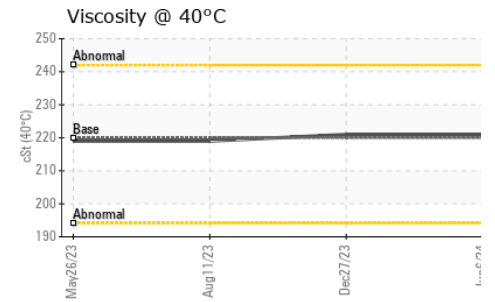
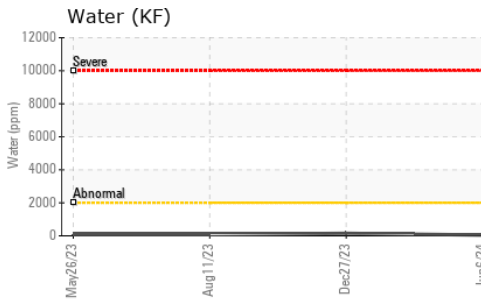
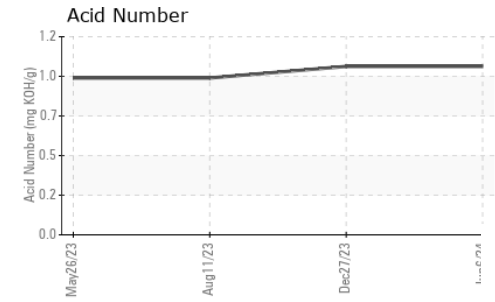
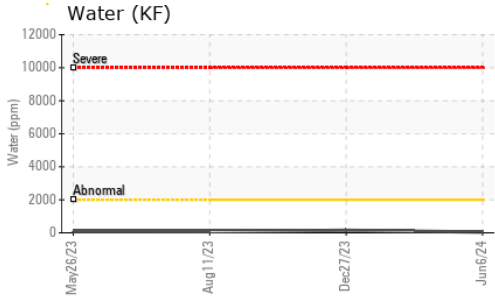
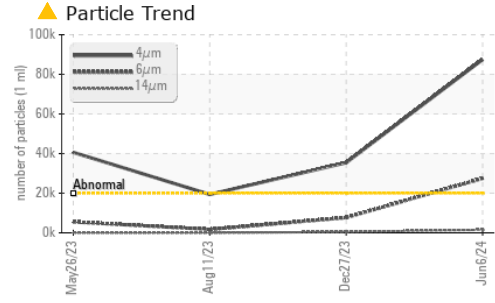
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 87478	● 35418	19369
Particles >6µm	ASTM D7647 >5000	▲ 27480	● 7679	1722
Particles >14µm	ASTM D7647 >640	▲ 1526	417	34
Particles >21µm	ASTM D7647 >160	● 312	84	8
Particles >38µm	ASTM D7647 >40	13	2	0
Particles >71µm	ASTM D7647 >10	2	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 24/22/18	● 22/20/16	21/18/12

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	1.02	1.02	0.95



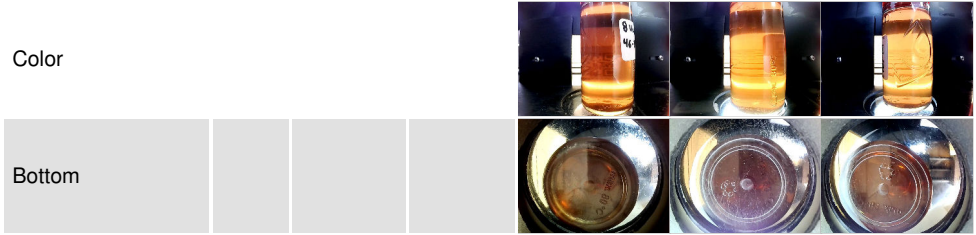
OIL ANALYSIS REPORT



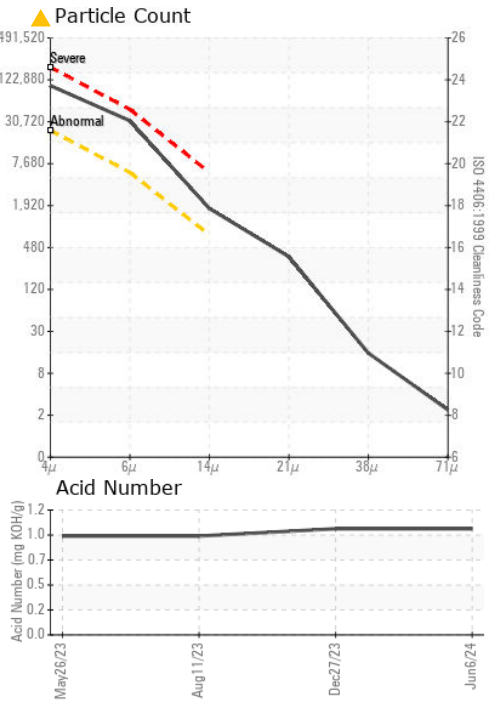
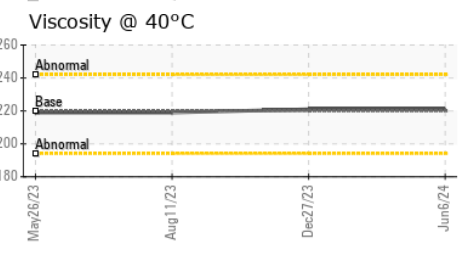
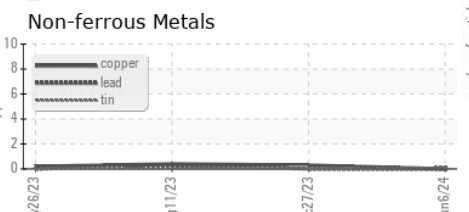
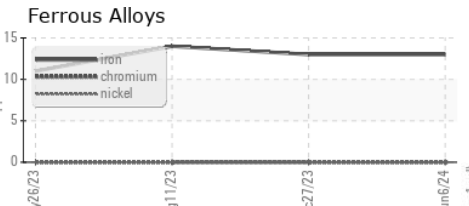
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	221	219

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0776517 **Received** : 10 Jun 2024
Lab Number : 06204621 **Tested** : 12 Jun 2024
Unique Number : 11072082 **Diagnosed** : 12 Jun 2024 - Doug Bogart
Test Package : PLANT

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT
 10026 OLD RIDGE ROAD
 ASHLAND, VA
 US 23005
 Contact: MARC-ANDRE HUBERT
 marc-andre_hubert@cascades.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)