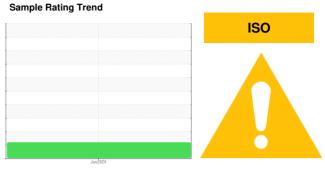


OIL ANALYSIS REPORT

Paper Machine Deculator Vacuum Pump Gearbox

Gearbox

MOBIL MOBILGEAR SHC 220 (20 GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0776534		
Sample Date		Client Info		06 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	5		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>25	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		1		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		448		
Zinc	ppm	ASTM D5185m		8		
Sulfur	ppm	ASTM D5185m		2678		
CONTAMINANTS		method	limit/base	current	history1	history2
					,	
Silicon	ppm	ASTM D5185m	>50	16		
	ppm ppm	ASTM D5185m ASTM D5185m	>50	16 1		
Silicon Sodium Potassium			>50 >20	-		
Sodium	ppm	ASTM D5185m	>20	1		
Sodium Potassium Water	ppm ppm	ASTM D5185m ASTM D5185m	>20	1 2		
Sodium Potassium Water	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304	>20 >0.2	1 2 0.004		
Sodium Potassium Water ppm Water	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304	>20 >0.2 >2000	1 2 0.004 47		
Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647	>20 >0.2 >2000 limit/base	1 2 0.004 47 current	 history1	 history2
Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647	>20 >0.2 >2000 limit/base >20000	1 2 0.004 47 current 59431	 history1	 history2
Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647	>20 >0.2 >2000 limit/base >20000 >5000 >640	1 2 0.004 47 current 59431 8794	 history1	 history2
Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647	>20 >0.2 >2000 limit/base >20000 >5000 >640	1 2 0.004 47 current \$\times 59431 \\ \$8794 273	 history1	 history2
Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 >0.2 >2000 limit/base >20000 >5000 >640 >160	1 2 0.004 47 current \$\times 59431 \\ \$8794 273 47	history1	history2
Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 >0.2 >2000 limit/base >20000 >5000 >640 >160 >40	1 2 0.004 47 current 59431 8794 273 47 5		history2
Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm % ppm	ASTM D5185m ASTM D5185m ASTM D6304 ASTM D6304 method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 >0.2 >2000 limit/base >20000 >5000 >640 >160 >40 >10	1 2 0.004 47 current 59431 8794 273 47 5 1	history1	history2



OIL ANALYSIS REPORT





Certificate 12367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0776534 : 06204633 Unique Number : 11072094

Test Package : PLANT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received : 10 Jun 2024 **Tested** : 12 Jun 2024 Diagnosed

: 12 Jun 2024 - Doug Bogart

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT 10026 OLD RIDGE ROAD

ASHLAND, VA US 23005

Contact: MARC-ANDRE HUBERT marc-andre_hubert@cascades.com

 st - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) T:

F: