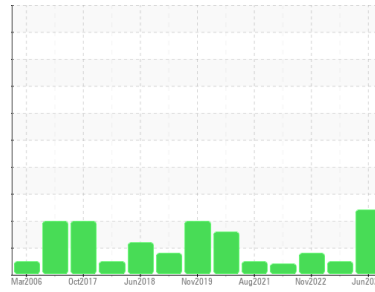




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
INGERSOLL RAND SEAGUY AC-2 (S/N F11787U95052)
 Component
Air Compressor
 Fluid
USPI AIR 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

Phosphorus noted. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM37582	USPM26927	USPM24418
Sample Date	Client Info		02 Jun 2024	19 Oct 2023	30 Nov 2022
Machine Age	hrs	Client Info	54028	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >4	<1	0	0
Nickel	ppm	ASTM D5185m >4	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	<1	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >40	0	<1	<1
Tin	ppm	ASTM D5185m >5	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	0	0	1
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 1	34	<1	71
Zinc	ppm	ASTM D5185m 0	16	1	0
Sulfur	ppm	ASTM D5185m 0	0	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	<1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	2	0
Water	%	ASTM D6304 >0.2	0.062	0.057	0.040
ppm Water	ppm	ASTM D6304 >2000	627	574.8	408.1

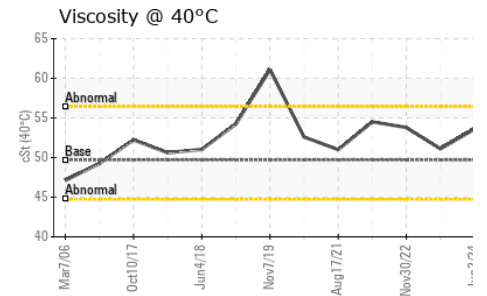
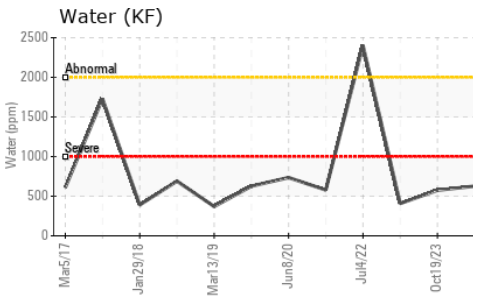
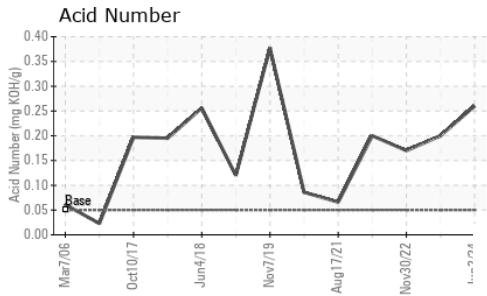
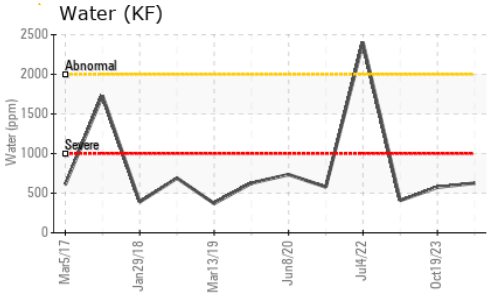
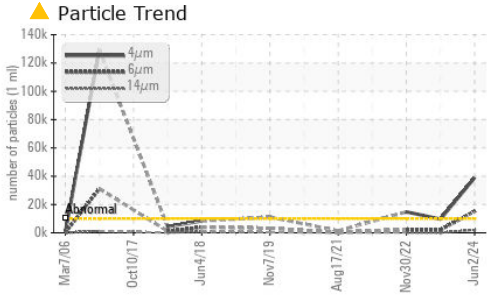
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 38894	9650	● 14804
Particles >6µm	ASTM D7647	>2500	▲ 15346	1974	● 2454
Particles >14µm	ASTM D7647	>320	▲ 2095	93	● 152
Particles >21µm	ASTM D7647	>80	▲ 568	21	● 36
Particles >38µm	ASTM D7647	>20	▲ 21	1	● 1
Particles >71µm	ASTM D7647	>4	2	0	● 0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 22/21/18	20/18/14	● 21/18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.26	0.20	0.17

OIL ANALYSIS REPORT

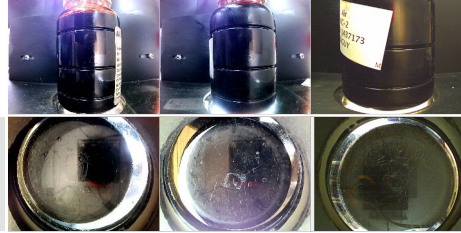
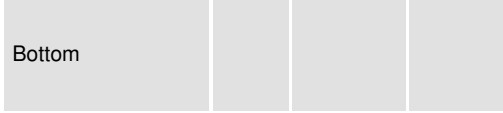


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

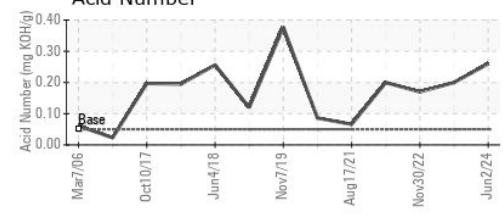
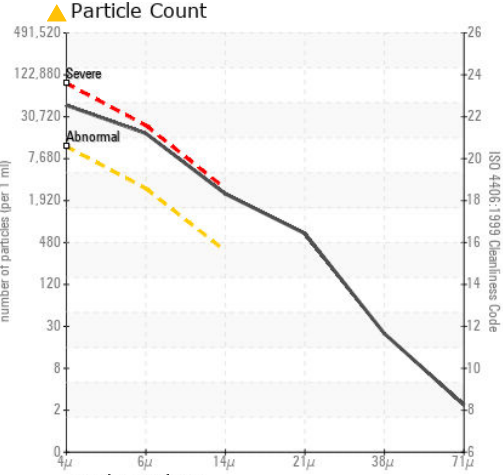
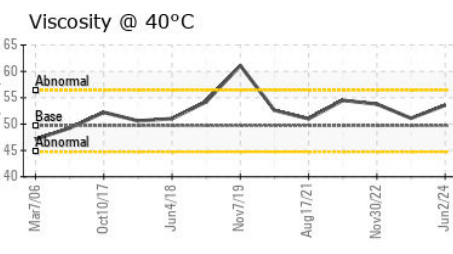
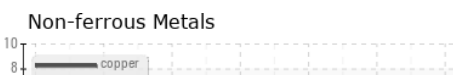
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.7	53.6	51.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM37582 **Received** : 10 Jun 2024
Lab Number : 06204684 **Tested** : 18 Jun 2024
Unique Number : 11072145 **Diagnosed** : 18 Jun 2024 - Doug Bogart
Test Package : IND 2

SEABOARD FOODS
 2700 ne 28th street
 GUYMON, OK
 US 73942
 Contact: SERGIO CARLOS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 F: