

# **OIL ANALYSIS REPORT**

ISO

Machine Id

NK 112624 Component Compressor Fluid CIMARRON HB-150 (--- GAL)

### DIAGNOSIS

#### A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please note that this is a corrected copy.

## Wear

All component wear rates are normal.

# Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO90004136	TO90004189	
Sample Date		Client Info		09 Jun 2024	05 Apr 2024	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	5	4	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	2	
Lead	ppm	ASTM D5185m	>25	1	0	
Copper	ppm		>50	<1	<1	
Tin	ppm	ASTM D5185m	>15	2	<1	
Vanadium	ppm	ASTM D5185m	-	- <1	<1	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	1	<1	
Barium	ppm	ASTM D5185m	0	0	<1	
Molybdenum	ppm	ASTM D5185m	0	0	<1	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	0	0	<1	
Calcium	ppm	ASTM D5185m	0	0	3	
Phosphorus	ppm	ASTM D5185m	0	42	15	
Zinc	ppm	ASTM D5185m	0	38	2	
Sulfur	ppm	ASTM D5185m	0	363	116	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	4	
Sodium	ppm	ASTM D5185m		0	4	
Potassium	ppm	ASTM D5185m	>20	4	2	
Water	%	ASTM D6304	>2.26	0.614	0.181	
ppm Water	ppm	ASTM D6304	>22600	6148	1816	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>A</b> 32033		
Particles >6µm		ASTM D7647	>2500	<u> </u>		
Particles >14µm		ASTM D7647	>320	<u> </u>		
Particles >21µm		ASTM D7647	>80	<mark>/</mark> 95		
Particles >38µm		ASTM D7647	>20	4		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<u> </u>		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.35	0.11	

Contact/Location: CARLOS LEAL - CIMCAR Page 1 of 2

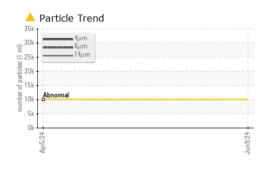


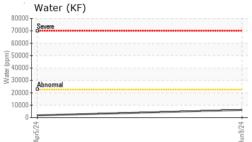
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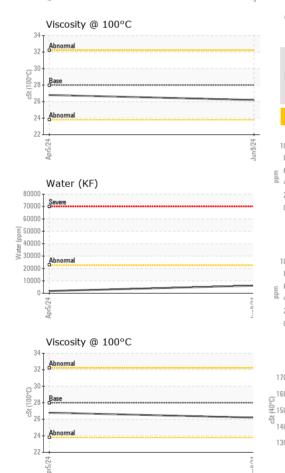
VISUAI

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Anr5/74







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	🔺 MODER	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>2.26	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	151	151	147	
Visc @ 100°C	cSt	ASTM D445	28	26.2	26.8	
Viscosity Index (VI)	Scale	ASTM D2270	224	210	220	
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						no image
Bottom						no image
GRAPHS						
Ferrous Alloys			401 520	Particle Cour	nt	20
8			491,520	1		1 <sup>26</sup>
6 - necessary chromium			122,880	Severe		-24
4			30,720			-22
2				Abnormal		20
Apr5/24			Jun9/24 -		•	
Apr			1,900 480 1576ml 1,920 150			+20 -18 -16 -14
Non-ferrous Metal	s		:1년 480	·		-16
copper			5 120			-14
nananananan lead			qunc			-12
a sussesses tin			- 30	1		-12
2			8	-		-10
5/24			47/8	-		
Apr5/24			Jun9/24			
Viscosity @ 40°C				<sup>4μ</sup> <sup>6μ</sup> Acid Number	14µ 21µ	38µ 71µ
<sup>0</sup> Abnormal			(D)H0.40 D)H0X 0.30 but 0.20 W 0.10			
0 - P			9.30	•		
Base			ي اي 0.20	+		
0 Abnormal						
Ч			0			

0.00 Acid

Jn9/24

limit/base

current

method

historv1

history2



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9/24