

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
LEROI VRUOXY0071
Component
Compressor
Fluid
CIMARRON HB-150 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please note that this is a corrected copy. Please note that there was too much water present in the oil to perform an accurate viscosity test @100C.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			TO90004098	---	---
Sample Date	Client Info			21 May 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>70	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m		0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>3	<1	---	---
Lead	ppm	ASTM D5185m	>4	1	---	---
Copper	ppm	ASTM D5185m	>20	<1	---	---
Tin	ppm	ASTM D5185m	>3	2	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

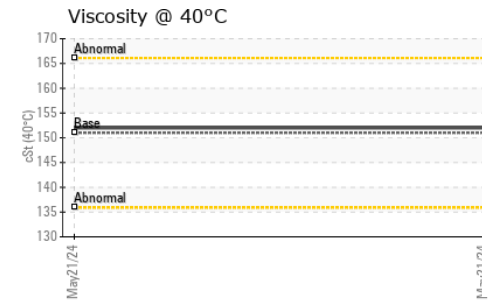
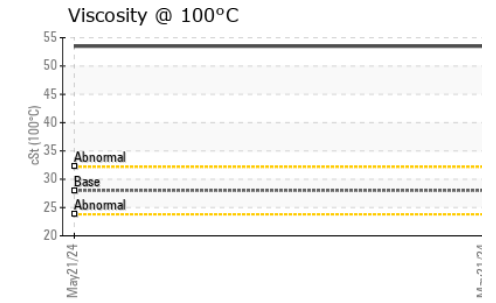
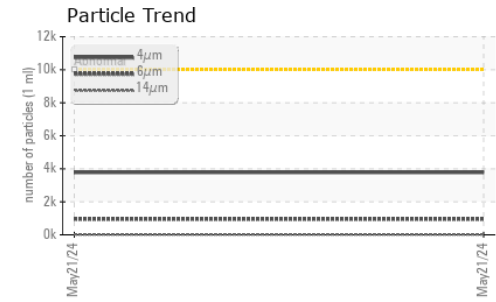
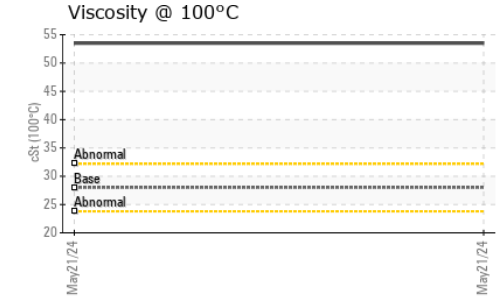
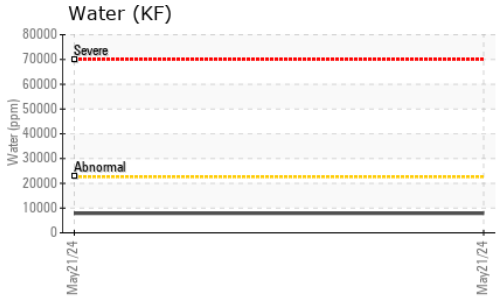
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	0	0	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	0	0	---	---
Calcium	ppm	ASTM D5185m	0	0	---	---
Phosphorus	ppm	ASTM D5185m	0	9	---	---
Zinc	ppm	ASTM D5185m	0	1	---	---
Sulfur	ppm	ASTM D5185m	0	870	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>45	<1	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	3	---	---
Water	%	ASTM D6304	>2.26	0.786	---	---
ppm Water	ppm	ASTM D6304	>22600	7865	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	3779	---	---
Particles >6µm		ASTM D7647	>2500	957	---	---
Particles >14µm		ASTM D7647	>320	20	---	---
Particles >21µm		ASTM D7647	>80	3	---	---
Particles >38µm		ASTM D7647	>20	0	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/11	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.064	---	---

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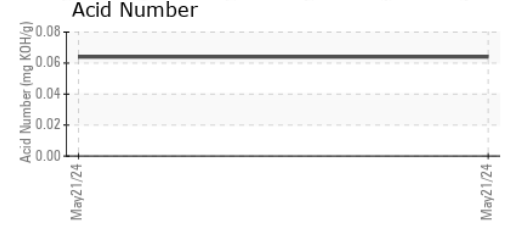
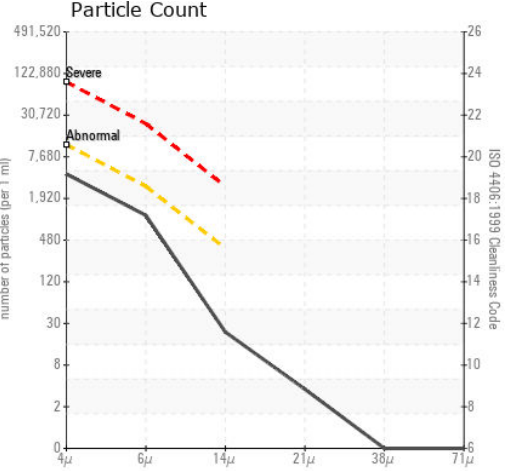
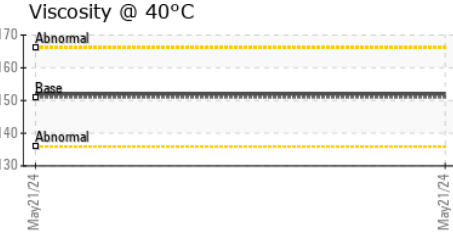
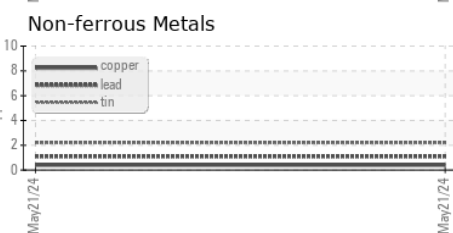
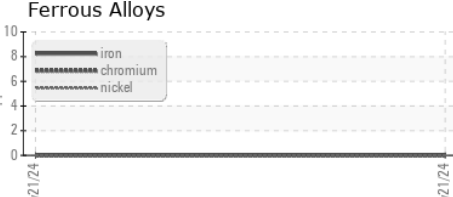
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>2.26	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	151	152	---
Visc @ 100°C	cSt	ASTM D445	28	53.5	---
Viscosity Index (VI)	Scale	ASTM D2270	224	381	---

SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO90004098 **Received** : 10 Jun 2024
Lab Number : **06204755** **Tested** : 13 Jun 2024
Unique Number : 11072216 **Diagnosed** : 13 Jun 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

CIMARRON ENERGY - CARLSBAD
 4425 GRANDI RD, UNIT F
 CARLSBAD, NM
 UM 88220-8923
 Contact: CARLOS LEAL
 cleal@cimarron.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)