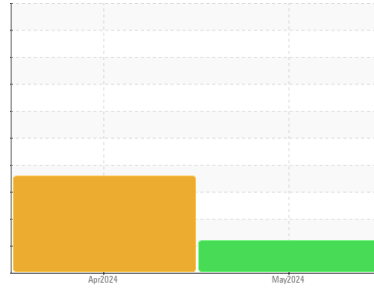


# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**NK 111921 (S/N 5680X196)**  
 Component  
**Compressor**  
 Fluid  
**CIMARRON HB-150 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please note that there was too much water present in the oil to perform an accurate viscosity test @100C. Please note that this is a corrected copy.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of particulates present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info |             | <b>TO90004044</b>  | TO90004047  | ---      |
| Sample Date   | Client Info |             | <b>23 May 2024</b> | 22 Apr 2024 | ---      |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | ---      |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | ---      |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | ---      |
| Sample Status |             |             | <b>ABNORMAL</b>    | ABNORMAL    | ---      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >50 | <b>&lt;1</b> | 2        | ---      |
| Chromium | ppm    | ASTM D5185m >10 | <b>0</b>     | 0        | ---      |
| Nickel   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | ---      |
| Titanium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | ---      |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | ---      |
| Aluminum | ppm    | ASTM D5185m >25 | <b>&lt;1</b> | <1       | ---      |
| Lead     | ppm    | ASTM D5185m >25 | <b>1</b>     | 0        | ---      |
| Copper   | ppm    | ASTM D5185m >50 | <b>&lt;1</b> | 2        | ---      |
| Tin      | ppm    | ASTM D5185m >15 | <b>2</b>     | 1        | ---      |
| Vanadium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | ---      |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | ---      |

## ADDITIVES

|            | method | limit/base    | current      | history1 | history2 |
|------------|--------|---------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 0 | <b>0</b>     | 0        | ---      |
| Barium     | ppm    | ASTM D5185m 0 | <b>0</b>     | 0        | ---      |
| Molybdenum | ppm    | ASTM D5185m 0 | <b>0</b>     | <1       | ---      |
| Manganese  | ppm    | ASTM D5185m   | <b>&lt;1</b> | <1       | ---      |
| Magnesium  | ppm    | ASTM D5185m 0 | <b>0</b>     | 0        | ---      |
| Calcium    | ppm    | ASTM D5185m 0 | <b>0</b>     | 0        | ---      |
| Phosphorus | ppm    | ASTM D5185m 0 | <b>5</b>     | 0        | ---      |
| Zinc       | ppm    | ASTM D5185m 0 | <b>0</b>     | 0        | ---      |
| Sulfur     | ppm    | ASTM D5185m 0 | <b>128</b>   | 4        | ---      |

## CONTAMINANTS

|           | method | limit/base        | current      | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25   | <b>&lt;1</b> | 17       | ---      |
| Sodium    | ppm    | ASTM D5185m       | <b>0</b>     | <1       | ---      |
| Potassium | ppm    | ASTM D5185m >20   | <b>3</b>     | 2        | ---      |
| Water     | %      | ASTM D6304 >2.26  | <b>0.625</b> | ▲ 0.392  | ---      |
| ppm Water | ppm    | ASTM D6304 >22600 | <b>6253</b>  | ▲ 3920   | ---      |

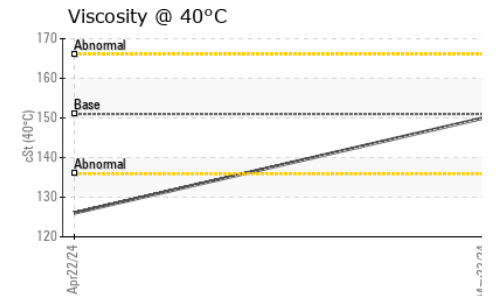
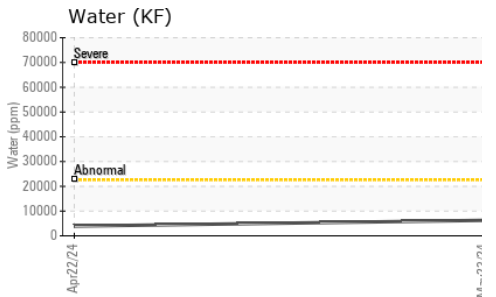
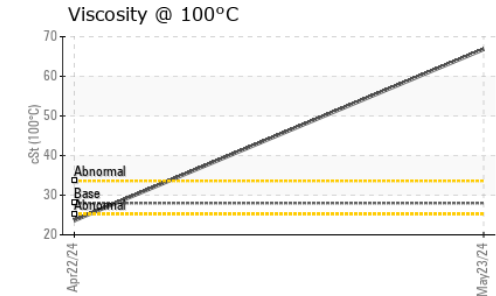
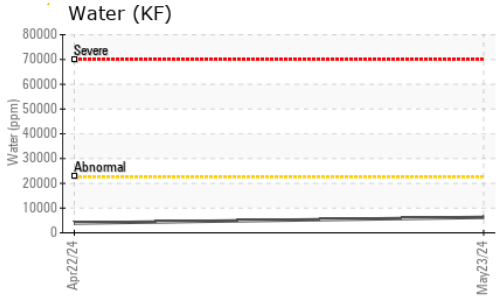
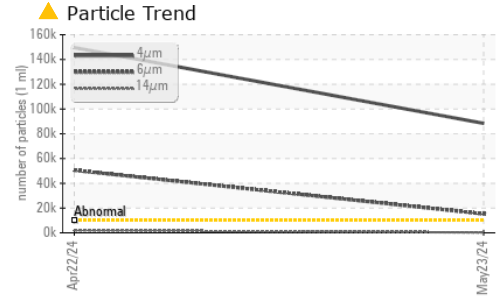
## FLUID CLEANLINESS

|                 | method       | limit/base | current           | history1   | history2 |
|-----------------|--------------|------------|-------------------|------------|----------|
| Particles >4µm  | ASTM D7647   | >10000     | ▲ <b>88416</b>    | ▲ 149615   | ---      |
| Particles >6µm  | ASTM D7647   | >2500      | ▲ <b>15292</b>    | ▲ 50520    | ---      |
| Particles >14µm | ASTM D7647   | >320       | <b>246</b>        | ▲ 1951     | ---      |
| Particles >21µm | ASTM D7647   | >80        | <b>12</b>         | ▲ 221      | ---      |
| Particles >38µm | ASTM D7647   | >20        | <b>1</b>          | 3          | ---      |
| Particles >71µm | ASTM D7647   | >4         | <b>0</b>          | 1          | ---      |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15  | ▲ <b>24/21/15</b> | ▲ 24/23/18 | ---      |

## FLUID DEGRADATION

|                  | method   | limit/base | current      | history1 | history2 |
|------------------|----------|------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>0.063</b> | 0.074    | ---      |

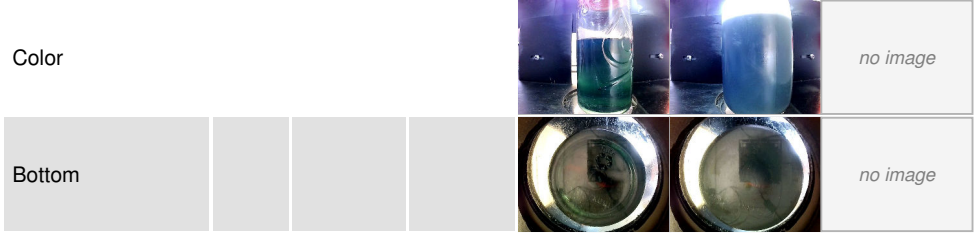
# OIL ANALYSIS REPORT



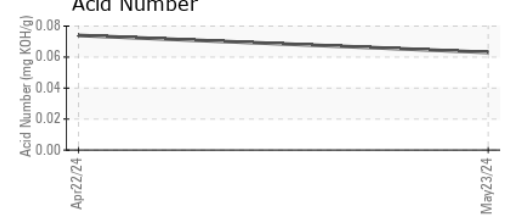
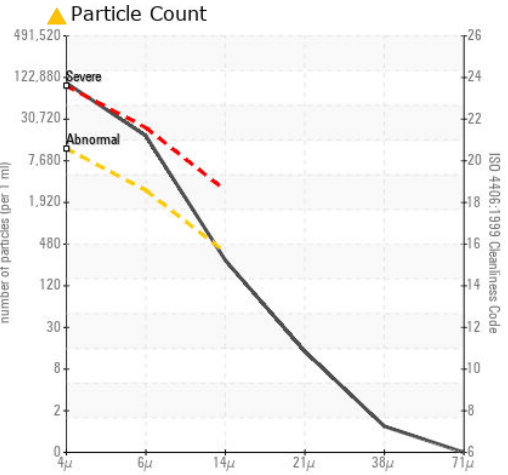
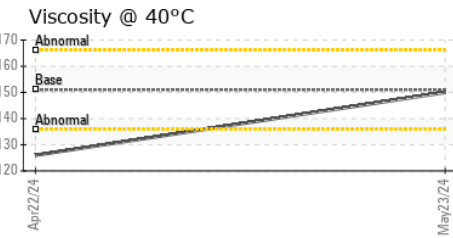
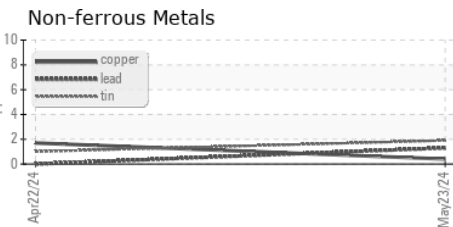
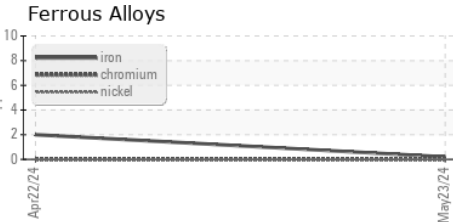
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | ---      |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | ---      |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | ---      |
| Silt             | scalar | *Visual    | NONE    | NONE     | ---      |
| Debris           | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | ---      |
| Appearance       | scalar | *Visual    | NORML   | NORML    | ---      |
| Odor             | scalar | *Visual    | NORML   | NORML    | ---      |
| Emulsified Water | scalar | *Visual    | >2.26   | NEG      | ---      |
| Free Water       | scalar | *Visual    |         | NEG      | ---      |

| FLUID PROPERTIES     | method | limit/base | current | history1 | history2 |
|----------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C          | cSt    | ASTM D445  | 151     | 126      | ---      |
| Visc @ 100°C         | cSt    | ASTM D445  | 28      | 66.8     | 23.6     |
| Viscosity Index (VI) | Scale  | ASTM D2270 | 224     | 444      | 219      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO90004044      **Received** : 10 Jun 2024  
**Lab Number** : 06204758      **Tested** : 13 Jun 2024  
**Unique Number** : 11072219      **Diagnosed** : 13 Jun 2024 - Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )

**CIMARRON ENERGY - CARLSBAD**  
 4425 GRANDI RD, UNIT F  
 CARLSBAD, NM  
 UM 88220-8923  
 Contact: CARLOS LEAL  
 cleal@cimarron.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)