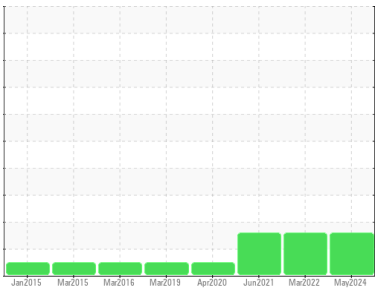
# OIL ANALYSIS REPORT

Sample Rating Trend




**WATER**

Area
**[SV2403270168]**
Machine Id
**MCQUAY CHILLER 1 CIRCUIT 2 - XAVIER UNIVERSITY (S/N 57M81012-01)**
Component
**Refrigeration Compressor**
Fluid
**{not provided} (--- GAL)**

## DIAGNOSIS

**Recommendation**
No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

**Wear**
All component wear rates are normal.

**Contamination**
There is a trace of moisture present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0910458** | WC0583301 | WC0464933 |
| Sample Date | | Client Info | | **29 May 2024** | 26 Mar 2022 | 20 Jun 2021 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **MARGINAL** | MARGINAL | MARGINAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >100 | **0** | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >2 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >50 | **<1** | 4 | 2 |
| Lead | ppm | ASTM D5185m | >2 | **<1** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >100 | **<1** | <1 | <1 |
| Tin | ppm | ASTM D5185m | >4 | **<1** | 1 | 1 |
| Antimony | ppm | ASTM D5185m | | **---** | --- | 0 |
| Vanadium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | <1 | 1 |
| Barium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Calcium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | **248** | 0 | 6 |
| Zinc | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Sulfur | ppm | ASTM D5185m | | **0** | 7 | 8 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >50 | **2** | 4 | 8 |
| Sodium | ppm | ASTM D5185m | | **<1** | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | 1 | 0 |
| Water | % | ASTM D6304 | >0.02 | ▲ **0.029** | ▲ 0.021 | ▲ 0.023 |
| ppm Water | ppm | ASTM D6304 | >250 | ▲ **298** | ▲ 212.5 | ▲ 238.5 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D974 | | **0.013** | 0.012 | 0.015 |

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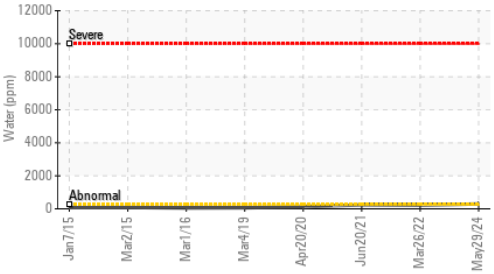
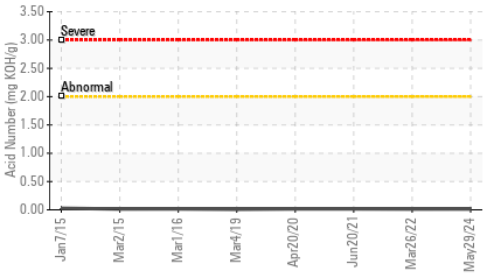
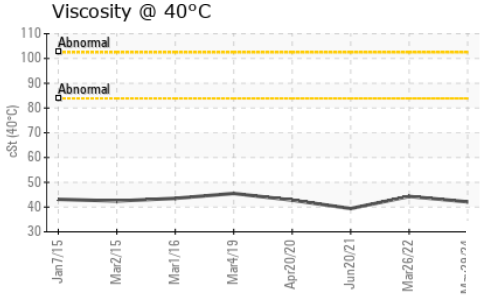
Water (KF)




Acid Number

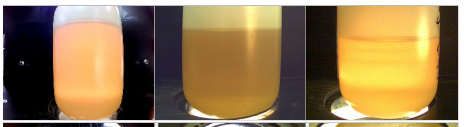
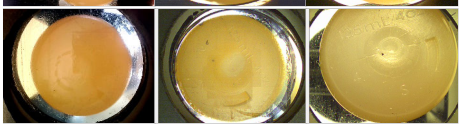



Viscosity @ 40°C



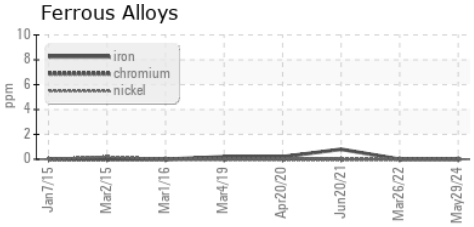

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.02 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | | **42.1** | 44.3 | 39.4 |

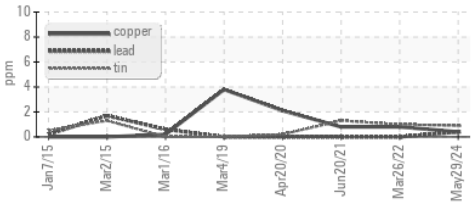
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

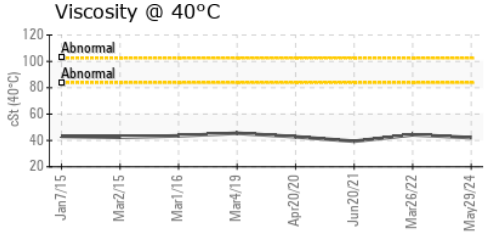
Ferrous Alloys



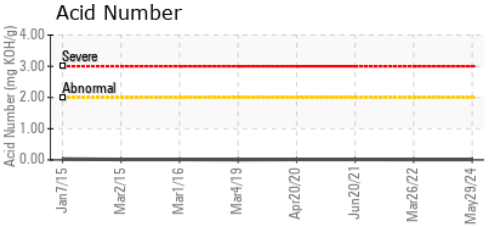

Non-ferrous Metals




Viscosity @ 40°C




Acid Number




ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0910458
**Lab Number** : 06204774
**Unique Number** : 11072235
**Test Package** : IND 2

**Received** : 10 Jun 2024
**Tested** : 12 Jun 2024
**Diagnosed** : 12 Jun 2024 - Don Baldridge

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*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