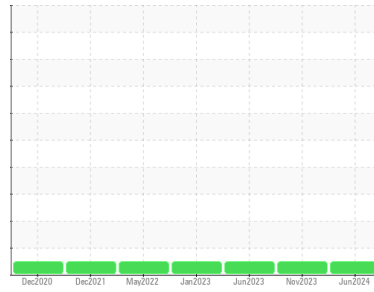




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

551-531-PLY2E-AG1

Component

Gearbox

Fluid

ROYAL PURPLE SYNFILM GT 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0039536	RP0030166	RP0030185
Sample Date	Client Info		05 Jun 2024	20 Nov 2023	01 Jun 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	50	44	39
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	3	2	<1
Chromium	ppm	ASTM D5185m >15	0	<1	0
Nickel	ppm	ASTM D5185m >15	0	<1	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >100	<1	<1	0
Copper	ppm	ASTM D5185m >200	<1	<1	0
Tin	ppm	ASTM D5185m >25	0	<1	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	<1	2
Molybdenum	ppm	ASTM D5185m	0	<1	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	<1	4
Calcium	ppm	ASTM D5185m	0	<1	3
Phosphorus	ppm	ASTM D5185m	0	3	5
Zinc	ppm	ASTM D5185m	0	0	15

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	4	4	2
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	<1	1	0
Water	%	ASTM D6304 >0.2	0.002	0.003	0.003
ppm Water	ppm	ASTM D6304 >2000	21	38	27.6

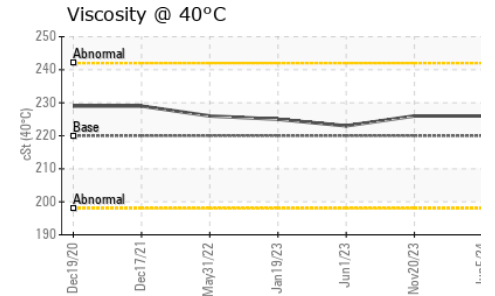
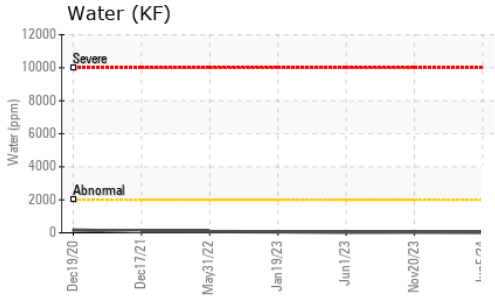
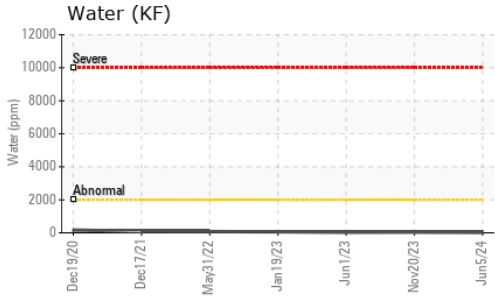
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.63	0.58	0.64

VISUAL

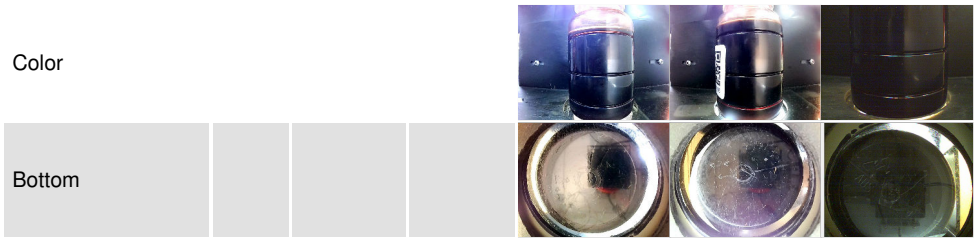
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

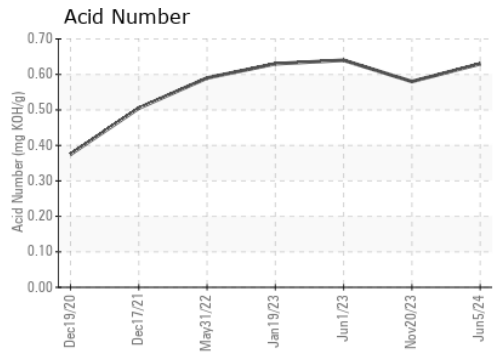
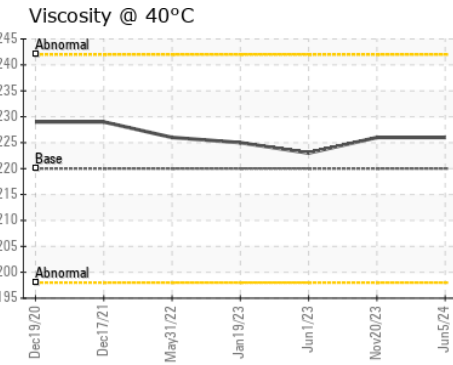
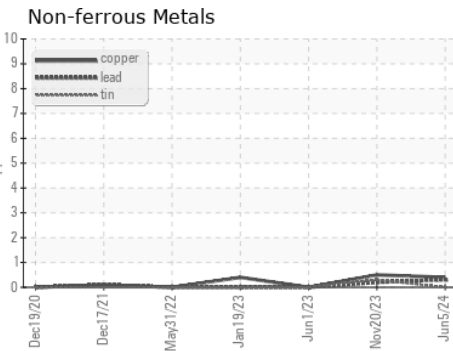
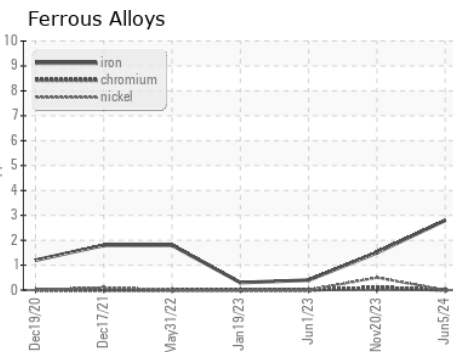


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	226	226	223

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : RP0039536

Lab Number : 06204781

Unique Number : 11072242

Test Package : IND 2

Received : 10 Jun 2024

Tested : 11 Jun 2024

Diagnosed : 11 Jun 2024 - Wes Davis

OXY VINYLS

76 PORCUPINE RD

PEDRICKTOWN, NJ

US 08067

Contact: MIKE MANGINI

michael_mangini@oxy.com

T: (856)472-1248

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)