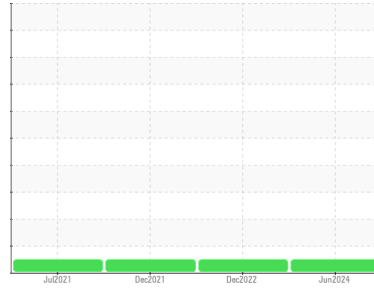




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

TE PAO-46 [85391]

Machine Id

INGERSOLL RAND CBV711960 - DEWEY BEER

Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) COMPRESSOR OIL (PAG) ISO 46. Please confirm.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06204783	UCH05728163	UCH05420115
Sample Date	Client Info		09 Jun 2024	16 Dec 2022	08 Dec 2021
Machine Age	hrs	Client Info	8693	5131	2350
Oil Age	hrs	Client Info	0	2781	0
Oil Changed	Client Info		Not Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.8	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	1	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	2	0	0	0
Barium	ppm	ASTM D5185m	525	702	577	447
Molybdenum	ppm	ASTM D5185m	10	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	5	0	0	0
Calcium	ppm	ASTM D5185m	10	0	3	6
Phosphorus	ppm	ASTM D5185m	250	0	6	4
Zinc	ppm	ASTM D5185m	100	0	12	2
Sulfur	ppm	ASTM D5185m	400	441	476	410

CONTAMINANTS

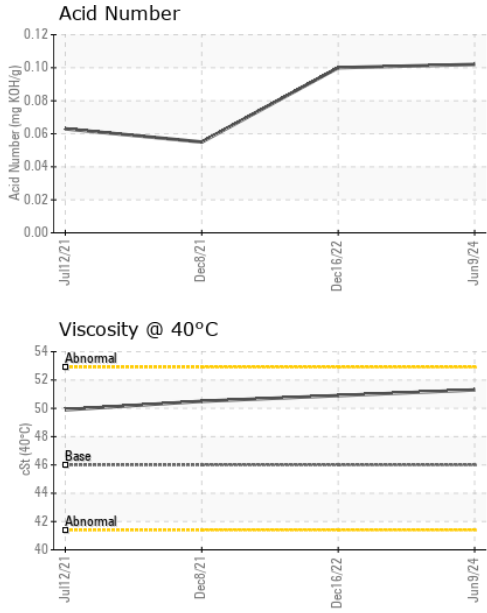
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	4	3	3
Sodium	ppm	ASTM D5185m		15	20	29
Potassium	ppm	ASTM D5185m	>20	2	<1	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.102	0.10	0.055



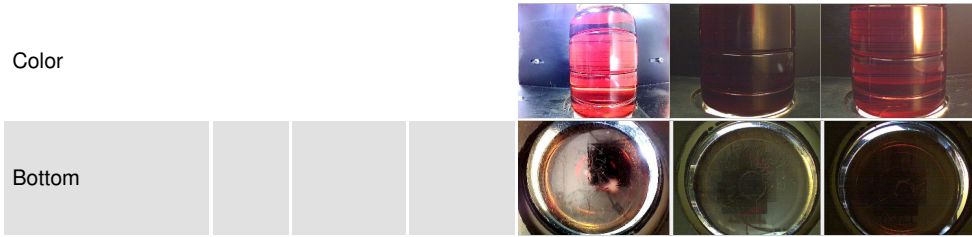
OIL ANALYSIS REPORT



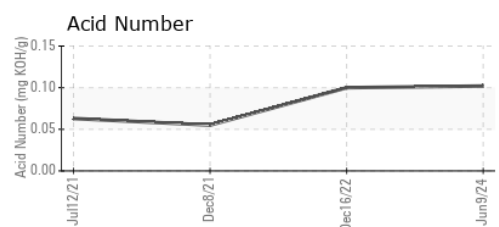
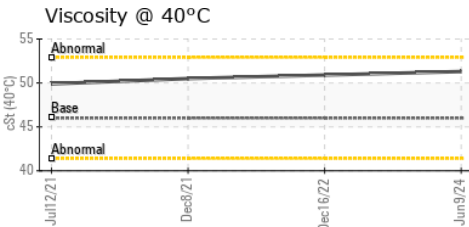
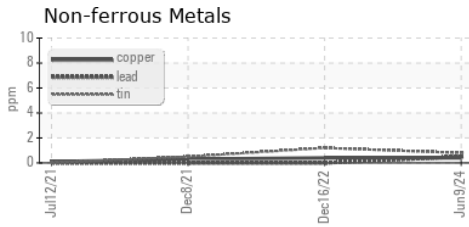
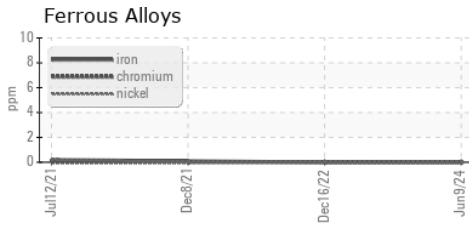
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.8	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	51.3	50.9	50.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06204783 **Received** : 10 Jun 2024
Lab Number : **06204783** **Tested** : 12 Jun 2024
Unique Number : 11072244 **Diagnosed** : 12 Jun 2024 - Wes Davis
Test Package : IND 2

TATE ENGINEERING
 2030 SHIPLEY DR
 SALISBURY, MD
 US 21801
 Contact: DOUG THIERFELDT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (410)928-4398
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