

## **OIL ANALYSIS REPORT**

Area PG-46 [287696] Machine Id PNEUTECH AK100012602 - BINDERYONICS Component

Component Compressor

## DIAGNOSIS

## Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

## Contamination

There is a moderate amount of visible silt present in the sample.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



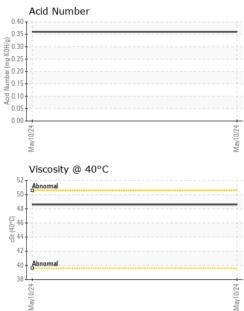
NORMAL

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001290		
Sample Date		Client Info		10 May 2024		
Machine Age	hrs	Client Info		15242		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	9		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		383		
Zinc	ppm	ASTM D5185m		21		
Sulfur	ppm	ASTM D5185m		321		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	6		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36		



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VISUAL



	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	MODER			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
May10/24	Appearance	scalar	*Visual	NORML	NORML			
May1	Odor	scalar	*Visual	NORML	NORML			
	Emulsified Water	scalar	*Visual	>0.1	NEG			
	Free Water	scalar	*Visual		NEG			
	FLUID PROPER	TIES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D445		48.6			
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2	
May10/24	Color					no image	no image	
	Bottom					no image	no image	
	Ferrous Alloys			42/01/veW (0.44)	Acid Number			
	(2-0+) 15 40 35 40 40 40 40 40 40 40 40 40 40 40 40 40			May10/24 0.0 Acid Number (mg KOH/0) 0.0 Acid Number (mg KOH/0)	May10/24			
Laboratory Sample No. Lab Number Unique Number Test Package scuss this sample report, enotes test methods that ments of conformity to st	: UFD0001290 : 06204811 : 11072272 : IND 2 contact Customer Ser are outside of the ISO	Rece Teste Diagr vice at 1-8 17025 sco	iagnosed : 12 Jun 2024 - Don Baldridge t 1-800-237-1369.			FLUID-AIRE DYNAMIC 225 SPRING LAKE D ITASCA, US 6014 Contact: ED DIENE ed.diener@fluidairedynamics.co T: (847)678-838 // 106:2012)		

Report Id: UCFLUSCH [WUSCAR] 06204811 (Generated: 06/12/2024 17:58:34) Rev: 1

Contact/Location: ED DIENER - UCFLUSCH