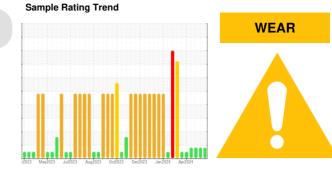


## **OIL ANALYSIS REPORT**



# **Keye**

Machine Id **DECM02BE (S/N 4EK00128)** Component

Biogas Engine

CHEVRON HDAX 9500 GAS ENGINE OIL 40 (100 GAL)

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0732847	WC0732848	WC0732841
Sample Date		Client Info		06 Jun 2024	22 May 2024	13 May 202
Machine Age	hrs	Client Info		61903	61543	61329
Oil Age	hrs	Client Info		60557	60557	60557
Oil Changed		Client Info		N/A	Oil Added	Oil Added
Sample Status				ABNORMAL	ABNORMAL	ABNORMA
CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>.11	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		19		
Iron	ppm	ASTM D5185m	>15	3	5	2
Chromium	ppm	ASTM D5185m	>4	<1	<1	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	1	0
Aluminum	ppm	ASTM D5185m	>6	2	2	1
Lead	ppm	ASTM D5185m	>9	1	<1	0
Copper	ppm	ASTM D5185m	>6	<u> </u>	<b>1</b> 9	<b>1</b> 2
Tin	ppm	ASTM D5185m	>4	1	2	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		21	13	3
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		21	13	3
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		64	37	13
Calcium	ppm	ASTM D5185m		2236	2038	1873
Phosphorus	ppm	ASTM D5185m		359	321	288
Zinc	ppm	ASTM D5185m		462	426	363
Sulfur	ppm	ASTM D5185m		3397	2875	2800
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>181	161	156	126
Sodium	ppm	ASTM D5185m	>21	4	2	3
Potassium	ppm	ASTM D5185m	>20	2	3	0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0.1	0.1	0
Nitration	Abs/cm	*ASTM D7624		8.0	6.9	5.9
Sulfation	Abs/.1mm	*ASTM D7415		21.5	19.5	18.1

### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### 📥 Wear

The copper level is abnormal. All other component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

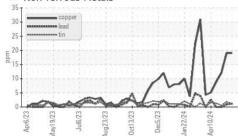
#### Fluid Condition

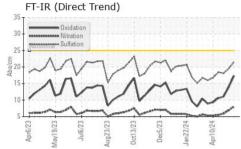
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

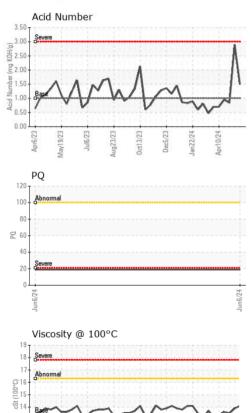


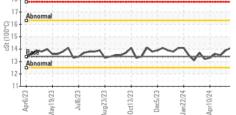
## **OIL ANALYSIS REPORT**

🔺 Non-ferrous Metals









FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414		17.3	13.9	11.0
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	1.49	2.892	0.84
Base Number (BN)	mg KOH/g	ASTM D2896	5.4	4.58	4.44	4.71
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.11	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.4	14.1	13.9	13.5



Aav1

20

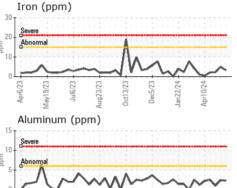
10

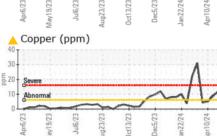
Anr6/73 Mav19/23

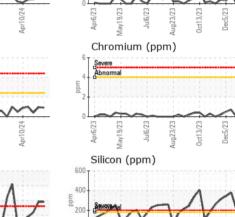
Viscosity @ 100°C

ul6/23

un023/23





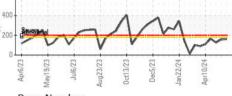


Lead (ppm)

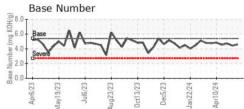
Severe

Abnorma

15



lan22/24





Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **EDL NA Recips-Decatur** 620 LANDFILL DRIVE Sample No. : WC0732847 Received : 10 Jun 2024 Lab Number : 06204880 Tested : 12 Jun 2024 Unique Number : 11072341 Diagnosed : 12 Jun 2024 - Don Baldridge Test Package : MOB 2 ( Additional Tests: pq ) Contact: JEFF SUMMERS Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. jeff.summers@energydevelopments.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Apr10/24 .

Dec5/23

an22/24

Page 2 of 2

TRINITY, AL

US 35673

T:

F: