

## **COOLANT REPORT**

Sample Rating Trend

**OFF SPEC** 

### Area Louisville [Louisville] Coolant - Port Genset Coolant Fluid

CATERPILLAR ELC (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend that you perform a partial drain and top off with straight antifreeze to increase level of glycol.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

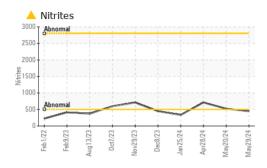
#### Coolant Condition

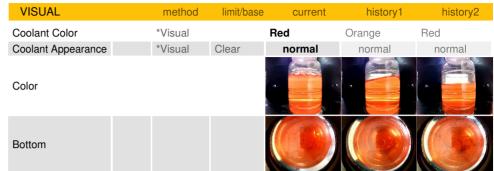
The glycol level is lower than acceptable. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.

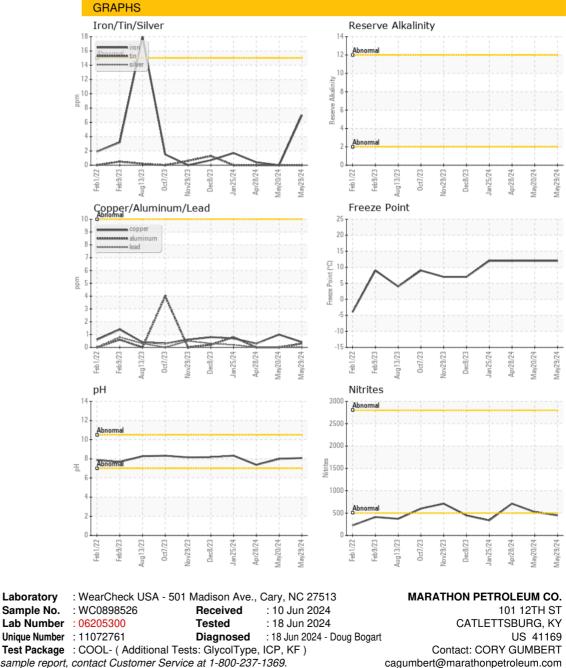
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0898526	WC0874749	WC0874764
Sample Date		Client Info		29 May 2024	20 May 2024	28 Apr 2024
Machine Age	hrs	Client Info		2286	2120	1850
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.030	1.031	1.031
рН	Scale 0-14	ASTM D1287		8.09	7.99	7.37
Nitrites	ppm	AP-053:2009		448	524	712
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		<u> </u>	<b>2</b> 3.8	<b>A</b> 23.6
Freezing Point	°F	ASTM D3321		12	12	12
Total Dissolved Solids				158.0	192.5	165.0
Carboxylate				fail	fail	fail
CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	8	6	7
Phosphorus	ppm	ASTM D6130	0	0	<1	0
Boron	ppm	ASTM D6130	0	34	25	28
Molybdenum	ppm	ASTM D6130	950	209	89	226
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	7	0	<1
Aluminum	ppm	ASTM D6130	>10	<1	0	0
Copper	ppm	ASTM D6130	>10	<1	1	<1
Lead	ppm	ASTM D6130	>10	0	0	0
Tin	ppm	ASTM D6130	>10	0	0	0
Zinc	ppm	ASTM D6130		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		67	31	58
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		2577	1176	2695
Potassium	ppm	ASTM D6130		14	12	13
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		17	5	18



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To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

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