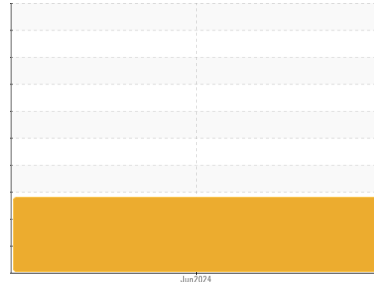




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id
PANSTONE INJECTION 52-25003RSFRP (S/N AU75)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

▲ Wear

The copper level is abnormal. All other component wear rates are normal.

▲ Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0885370	---	---
Sample Date	Client Info			07 Jun 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ABNORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	---	---

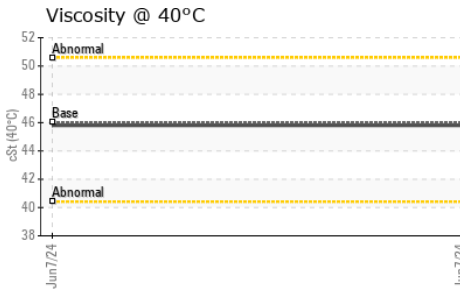
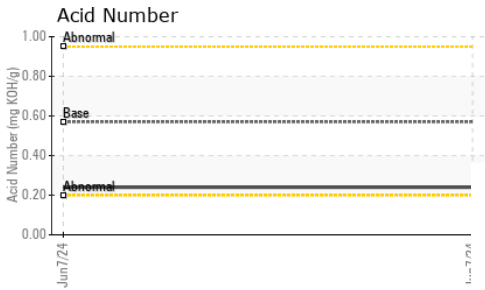
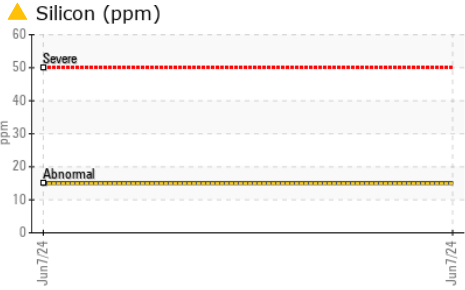
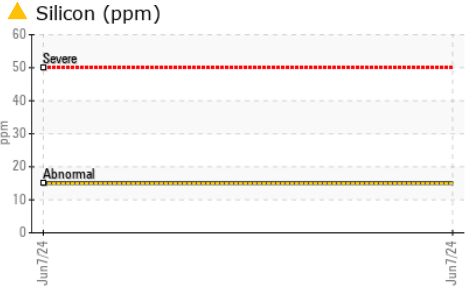
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	---	---
Chromium	ppm	ASTM D5185m	>20	<1	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	▲ 28	---	---
Tin	ppm	ASTM D5185m	>20	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	0	---	---
Calcium	ppm	ASTM D5185m	200	95	---	---
Phosphorus	ppm	ASTM D5185m	300	319	---	---
Zinc	ppm	ASTM D5185m	370	353	---	---
Sulfur	ppm	ASTM D5185m	2500	1265	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ 15	---	---
Sodium	ppm	ASTM D5185m		3	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.24	---	---

OIL ANALYSIS REPORT



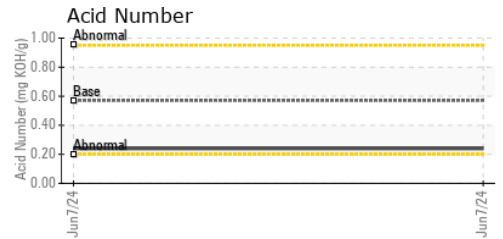
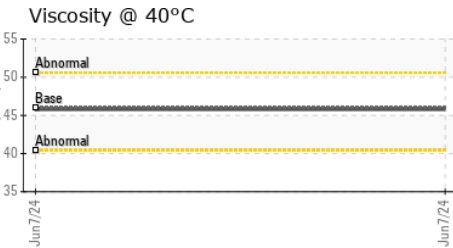
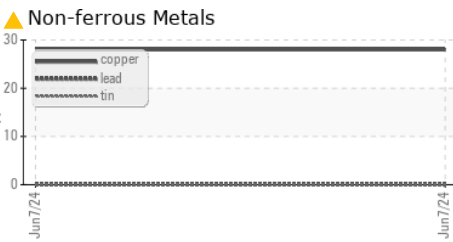
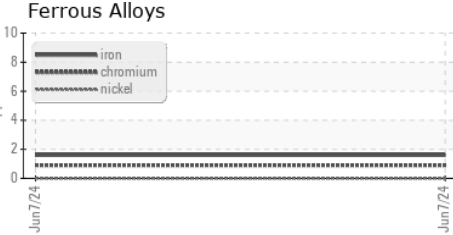
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	45.8	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0885370 **Received** : 10 Jun 2024
Lab Number : 06205358 **Tested** : 13 Jun 2024
Unique Number : 11072819 **Diagnosed** : 13 Jun 2024 - Jonathan Hester
Test Package : IND 2

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 MINNEAPOLIS, MN
 US 55428
 Contact: DENNIS YOUNG
 dyoung@robinsonrubber.com
 T: (763)535-6737
 F: (763)535-0828

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)