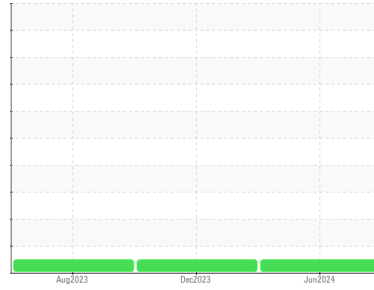




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Paper Machine

Machine Id

VALMET Wet End Hydraulic 46-344-2850

Component

Hydraulic System

Fluid

MOBIL DTE 10 EXCEL 46 (211 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0776476	WC0776573	WC0776598
Sample Date	Client Info			05 Jun 2024	27 Dec 2023	11 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>75	<1	0	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	2
Calcium	ppm	ASTM D5185m		90	90	94
Phosphorus	ppm	ASTM D5185m		132	115	135
Zinc	ppm	ASTM D5185m		0	6	4
Sulfur	ppm	ASTM D5185m		714	610	781

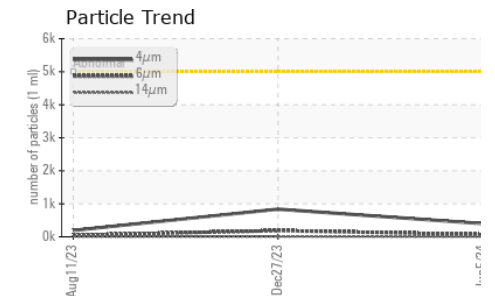
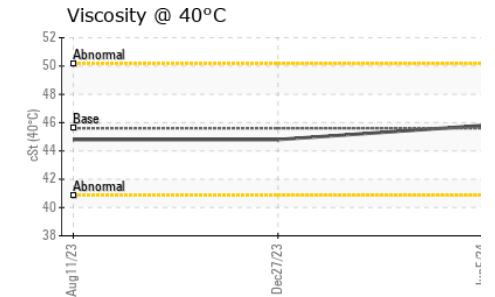
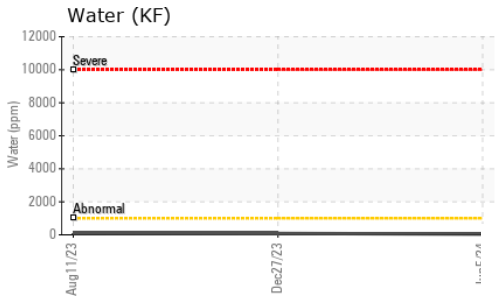
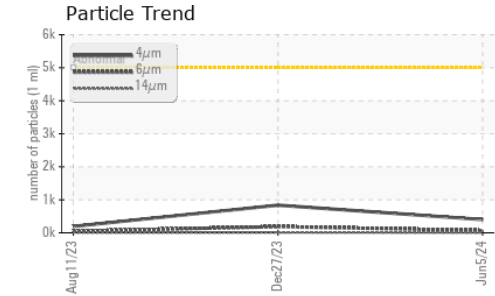
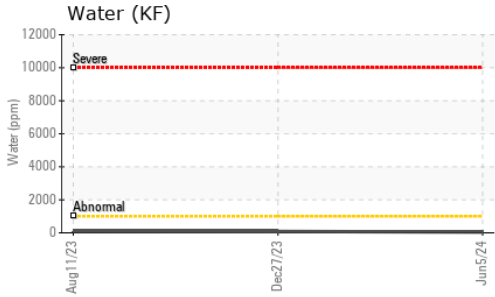
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	0	<1
Sodium	ppm	ASTM D5185m		1	<1	1
Potassium	ppm	ASTM D5185m	>20	0	0	2
Water	%	ASTM D6304	>0.1	0.004	0.008	0.010
ppm Water	ppm	ASTM D6304	>1000	44	84	102.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	401	837	195
Particles >6µm		ASTM D7647	>1300	69	188	48
Particles >14µm		ASTM D7647	>160	3	10	7
Particles >21µm		ASTM D7647	>40	1	2	3
Particles >38µm		ASTM D7647	>10	0	1	0
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/13/9	17/15/10	15/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.093	0.137	0.04



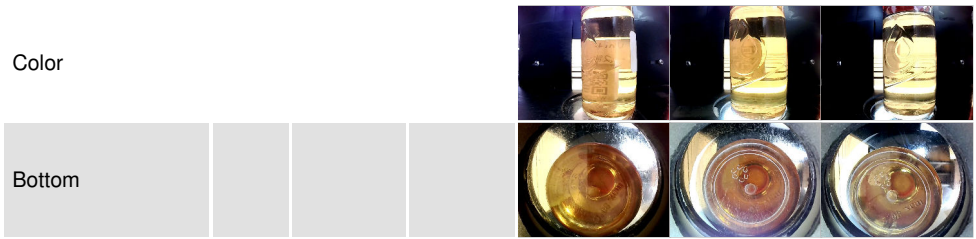
OIL ANALYSIS REPORT



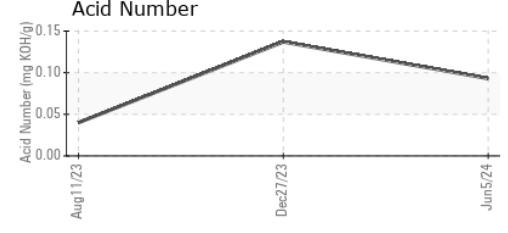
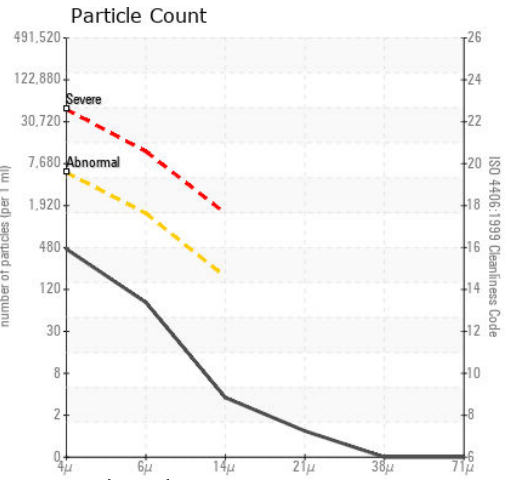
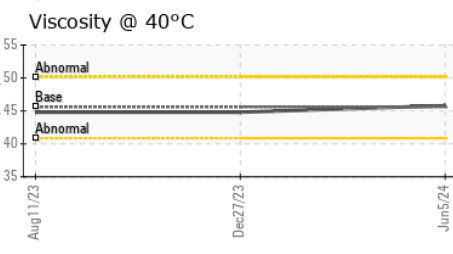
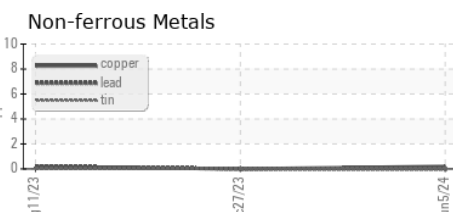
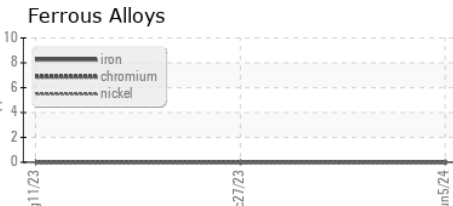
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.6	45.8	44.8	44.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0776476
Lab Number : 06205393
Unique Number : 11072854
Test Package : PLANT
Received : 10 Jun 2024
Tested : 13 Jun 2024
Diagnosed : 13 Jun 2024 - Don Baldrige

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT
 10026 OLD RIDGE ROAD
 ASHLAND, VA
 US 23005
 Contact: MARC-ANDRE HUBERT
 marc-andre_hubert@cascades.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)