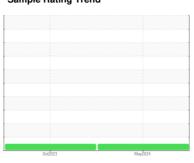


OIL ANALYSIS REPORT

Sample Rating Trend







Machine Id

9081574 (S/N 1467)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			0ct2023	May2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
	17111011	Client Info	mmobase	KCPA018908	KCP40077D	
Sample Number Sample Date		Client Info		31 May 2024	18 Oct 2023	
Machine Age	hrs	Client Info		8039	3220	
Oil Age	hrs	Client Info		4819	0	
Oil Changed	1113	Client Info		Changed	Changed	
Sample Status		Olletti IIIIO		NORMAL	NORMAL	
-						
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m		0	<1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m		5	3	
Tin	ppm	ASTM D5185m	>10	0	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	28	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	<1	42	
Calcium	ppm	ASTM D5185m	2	0	3	
Phosphorus	ppm	ASTM D5185m		0	2	
Zinc	ppm	ASTM D5185m		0	2	
Sulfur	ppm	ASTM D5185m		20026	17606	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	
Sodium	ppm	ASTM D5185m		1	14	
Potassium	ppm	ASTM D5185m	>20	0	6	
Water	%	ASTM D6304	>0.05	0.004	0.017	
ppm Water	ppm	ASTM D6304	>500	43	173.3	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		414	626	
Particles >6µm		ASTM D7647	>1300	72	96	
Particles >14µm		ASTM D7647	>80	6	12	
Particles >21µm		ASTM D7647	>20	2	4	
Particles >38µm		ASTM D7647	>4	0	1	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>/17/13	16/13/10	16/14/11	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.39	0.35	



OIL ANALYSIS REPORT





Certificate 12367

Laboratory Sample No.

: KCPA018908 Lab Number : 06205436 Unique Number : 11072897

Received **Tested**

: 13 Jun 2024 Diagnosed Test Package : IND 2 (Additional Tests: KF, PrtCount)

: 10 Jun 2024

: 13 Jun 2024 - Don Baldridge

5675 GIBRALTAR DR PLEASANTON, CA US 94588 Contact: B. GOFF

bgoff@prosomnus.com T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. st - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: