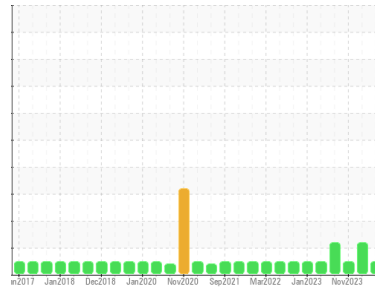




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
1 SCALE CHAIN
 Component
Gearbox
 Fluid
USPI FG GEAR 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM37598	USPM30283	USPM31363
Sample Date	Client Info	09 Jun 2024	28 Feb 2024	26 Nov 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ATTENTION	NORMAL

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>200	0	0	0
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	0	2
Phosphorus	ppm	ASTM D5185m		222	190	216
Zinc	ppm	ASTM D5185m		0	1	0
Sulfur	ppm	ASTM D5185m		6132	5707	6155

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	<1	<1	2
Sodium	ppm	ASTM D5185m		1	2	<1
Potassium	ppm	ASTM D5185m	>20	0	0	2
Water	%	ASTM D6304	>0.2	0.001	0.005	0.004
ppm Water	ppm	ASTM D6304	>2000	15	58	40

FLUID CLEANLINESS

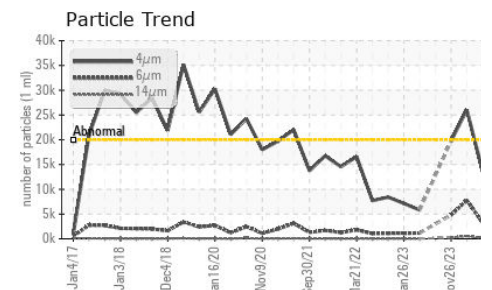
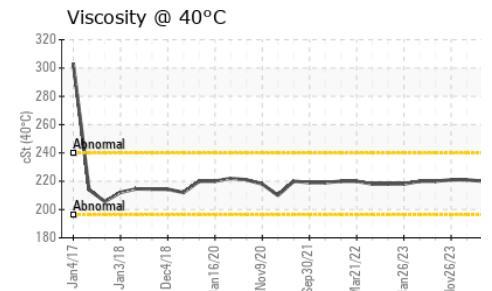
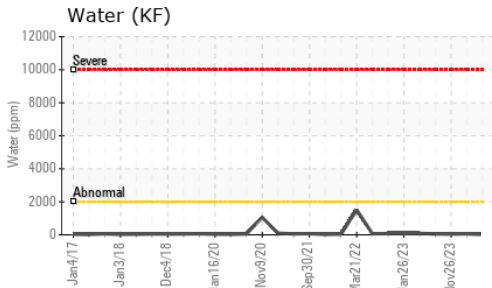
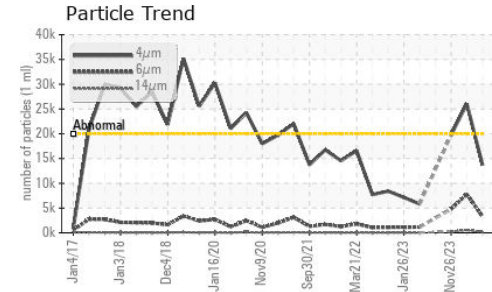
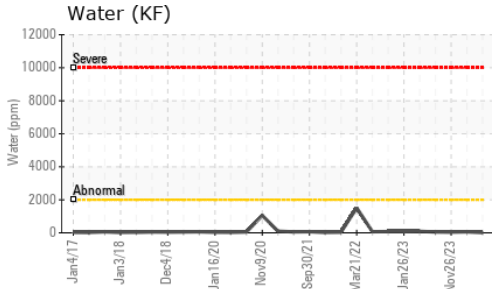
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>20000	13651	26036	19763
Particles >6µm	ASTM D7647	>5000	3253	7780	4797
Particles >14µm	ASTM D7647	>640	146	558	234
Particles >21µm	ASTM D7647	>160	24	122	41
Particles >38µm	ASTM D7647	>40	0	3	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/19/14	22/20/16	21/19/15

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.52	0.57	0.53



OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	221	221

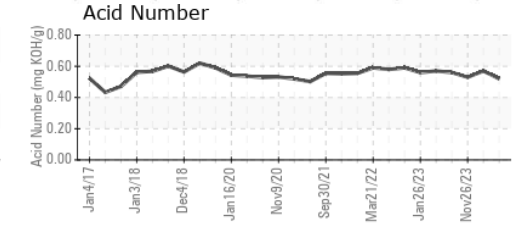
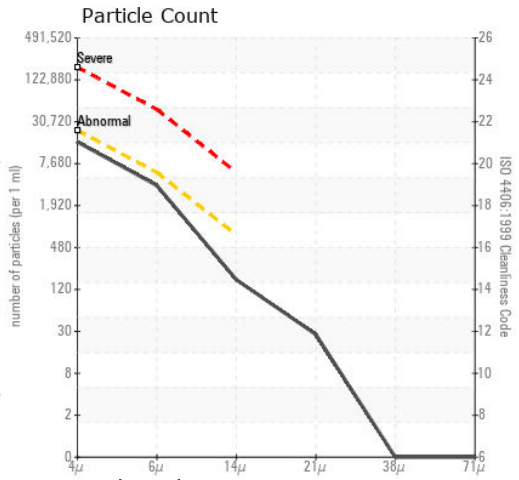
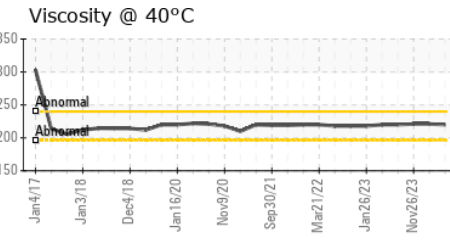
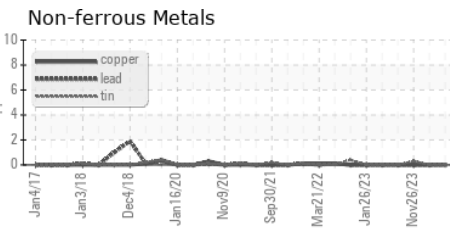
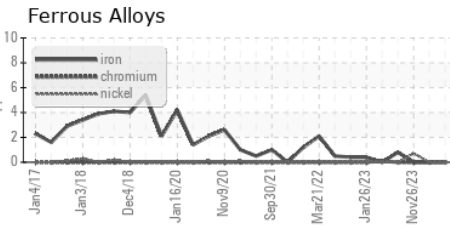
SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USPM37598
 Lab Number : 06205468
 Unique Number : 11072929
 Test Package : IND 2

Received : 10 Jun 2024
 Tested : 12 Jun 2024
 Diagnosed : 12 Jun 2024 - Doug Bogart

TYSON-DAKOTA CITY-PRO
 P.O. BOX 515
 DAKOTA CITY, NE
 US 68731
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (605)235-2960