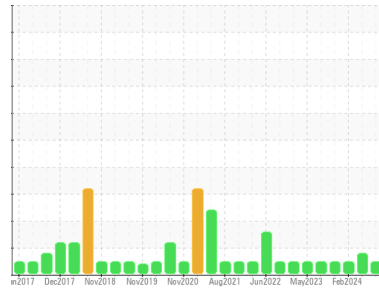




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**BUSCH VM1 / VP-3**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM37608</b>	USP0006310	USPM30275
Sample Date	Client Info		<b>09 Jun 2024</b>	15 Apr 2024	28 Feb 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>0</b>	6	0
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >12	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >30	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >9	<b>0</b>	<1	1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	1	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	10	<1
Phosphorus	ppm	ASTM D5185m 1800	<b>995</b>	1506	1360
Zinc	ppm	ASTM D5185m 0	<b>0</b>	23	3
Sulfur	ppm	ASTM D5185m 0	<b>6</b>	4	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>6</b>	<1	2
Sodium	ppm	ASTM D5185m	<b>0</b>	4	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	15	0
Water	%	ASTM D6304 >.1	<b>0.065</b>	0.053	0.023
ppm Water	ppm	ASTM D6304 >1000	<b>652</b>	536	232

## FLUID CLEANLINESS

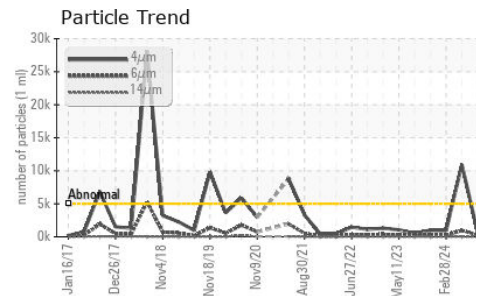
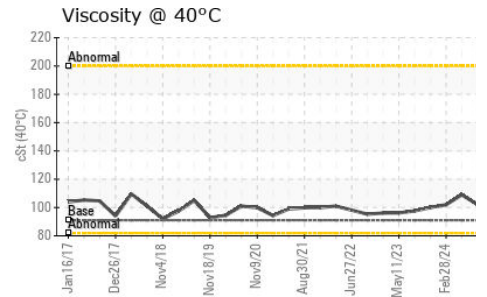
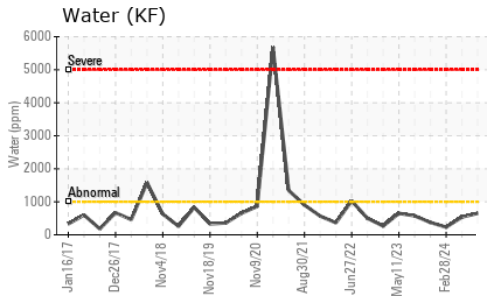
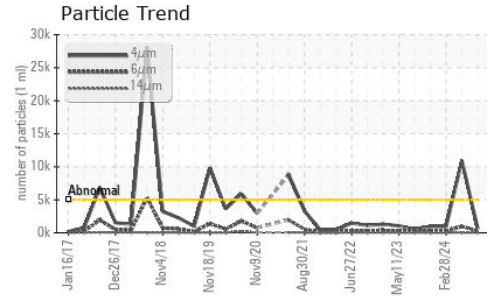
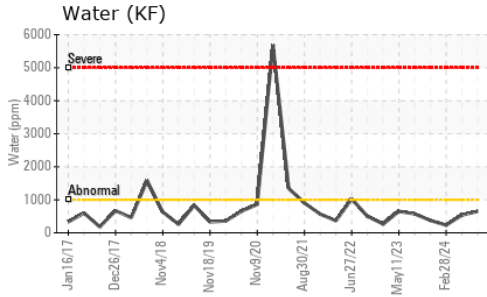
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>685</b>	▲ 10939	951
Particles >6µm	ASTM D7647	>1300	<b>249</b>	967	245
Particles >14µm	ASTM D7647	>160	<b>20</b>	42	10
Particles >21µm	ASTM D7647	>40	<b>5</b>	10	4
Particles >38µm	ASTM D7647	>10	<b>1</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/15/11</b>	▲ 21/17/13	17/15/10

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.35</b>	1.47	0.21



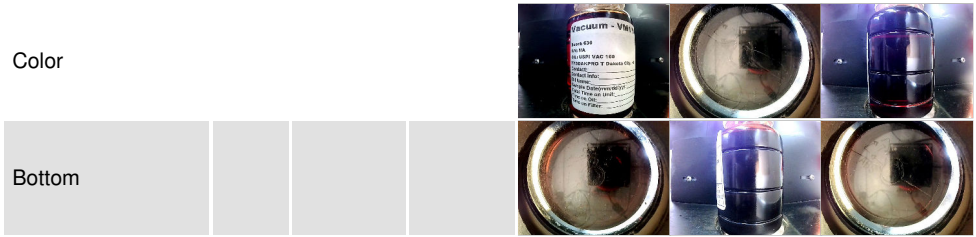
# OIL ANALYSIS REPORT



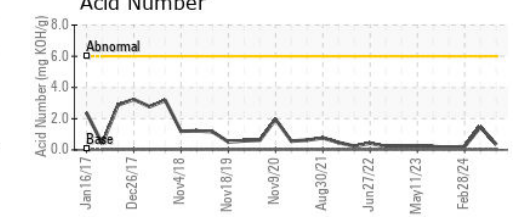
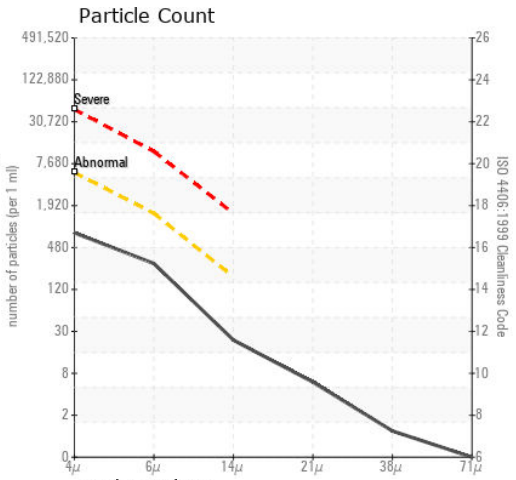
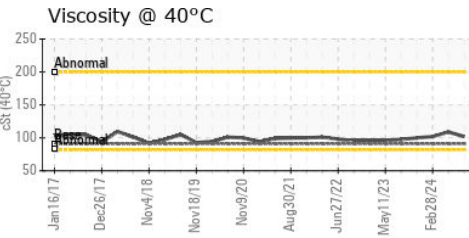
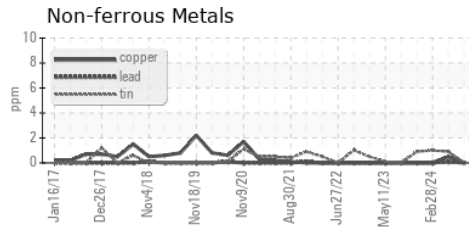
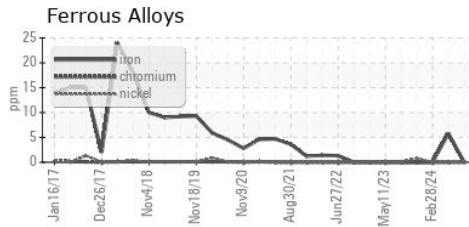
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	102	109	102

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM37608  
**Lab Number** : 06205490  
**Unique Number** : 11072951  
**Test Package** : IND 2  
**Received** : 10 Jun 2024  
**Tested** : 12 Jun 2024  
**Diagnosed** : 12 Jun 2024 - Doug Bogart

**TYSON-DAKOTA CITY-PRO**  
 P.O. BOX 515  
 DAKOTA CITY, NE  
 US 68731  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (605)235-2960