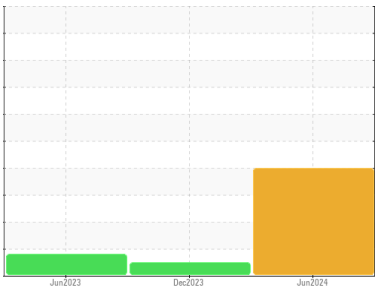
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
PLANT 5 PUMP A
Component
Vacuum Pump
Fluid
HYDROTEX Ultra-Kleen ISO 100 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Free water present. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0013434**	USP0004126	USP242050
Sample Date		Client Info		**09 Jun 2024**	06 Dec 2023	05 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	0	3
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	0	0
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

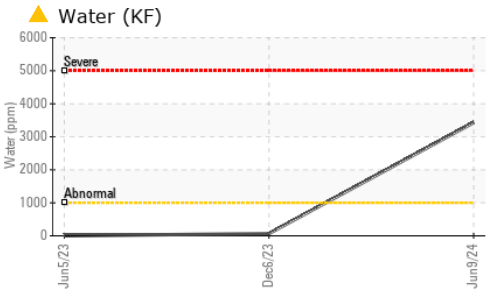
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**0**	0	0
Calcium	ppm	ASTM D5185m		**3**	0	0
Phosphorus	ppm	ASTM D5185m		**39**	414	414
Zinc	ppm	ASTM D5185m		**20**	0	0
Sulfur	ppm	ASTM D5185m		**147**	1029	1200

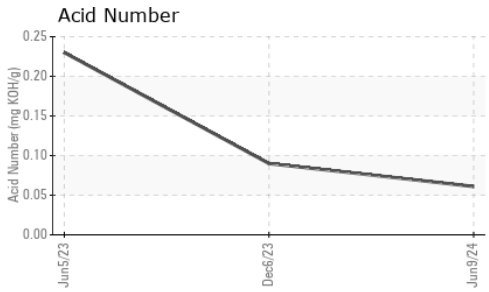
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	0	2
Sodium	ppm	ASTM D5185m		**3**	<1	2
Potassium	ppm	ASTM D5185m	>20	**2**	0	0
Water	%	ASTM D6304	>.1	▲ **0.343**	0.006	0.001
ppm Water	ppm	ASTM D6304	>1000	▲ **3430**	68	0.4

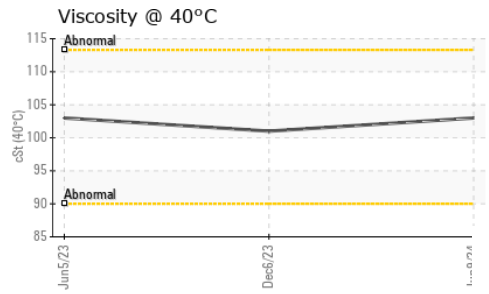
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**---**	1436	7455
Particles >6µm		ASTM D7647	>1300	**---**	326	1241
Particles >14µm		ASTM D7647	>160	**---**	29	13
Particles >21µm		ASTM D7647	>40	**---**	9	1
Particles >38µm		ASTM D7647	>10	**---**	1	0
Particles >71µm		ASTM D7647	>3	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**---**	18/16/12	20/17/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.061**	0.09	0.23

OIL ANALYSIS REPORT





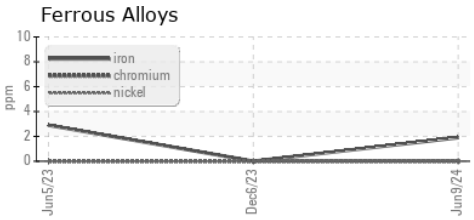


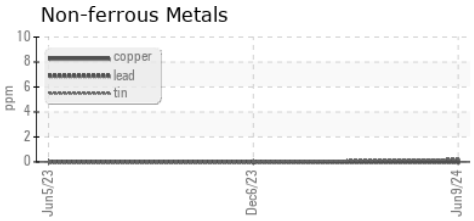
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	▲ **0.2%**	NEG	NEG
Free Water	scalar	*Visual		▲ **2.0**	NEG	NEG

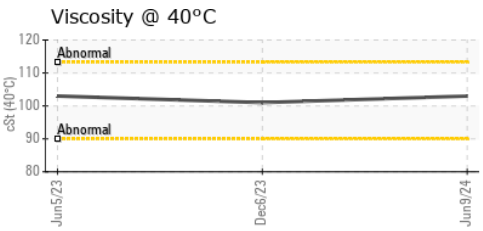
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**103**	101	103

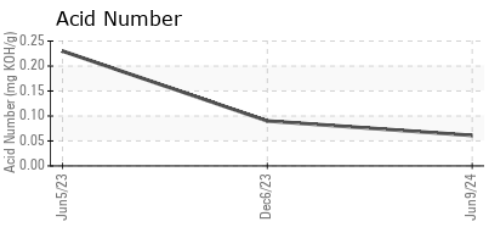
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0013434
Lab Number : 06205521
Unique Number : 11072982
Test Package : IND 2

Received : 10 Jun 2024
Tested : 12 Jun 2024
Diagnosed : 12 Jun 2024 - Doug Bogart

HILMAR CHEESE

DALHART, TX
US
Contact: Service Manager
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)