

### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# BUCK\_U2320 BUCK\_U2320\_P2320

Drive End Pump

Fluid ROYAL PURPLE SYNFILM GT 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0012635	RP0031914	RP0031964
Sample Date		Client Info		04 Jun 2024	05 Feb 2024	20 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0	0	0
Chromium	ppm	ASTM D5185m	>5	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	0	<1
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	0	0	<1
Lead	ppm	ASTM D5185m	>12	12	11	14
Copper	ppm	ASTM D5185m	>30	13	12	12
Tin	ppm	ASTM D5185m	>9	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	95	69	60	69
Calcium	ppm	ASTM D5185m	0	4	3	2
Phosphorus	ppm	ASTM D5185m	0	1	<1	4
Zinc	ppm	ASTM D5185m	0	11	4	0
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	1	1	2
Sodium	ppm	ASTM D5185m		2	<1	0
Potassium	ppm	ASTM D5185m	>20	3	0	1
Water	%	ASTM D6304	>.1	0.010	0.015	0.027
ppm Water	ppm	ASTM D6304	>1000	106	152	274
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.31	0.482
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Submitted By: A	DAM EdMMEL



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46.0

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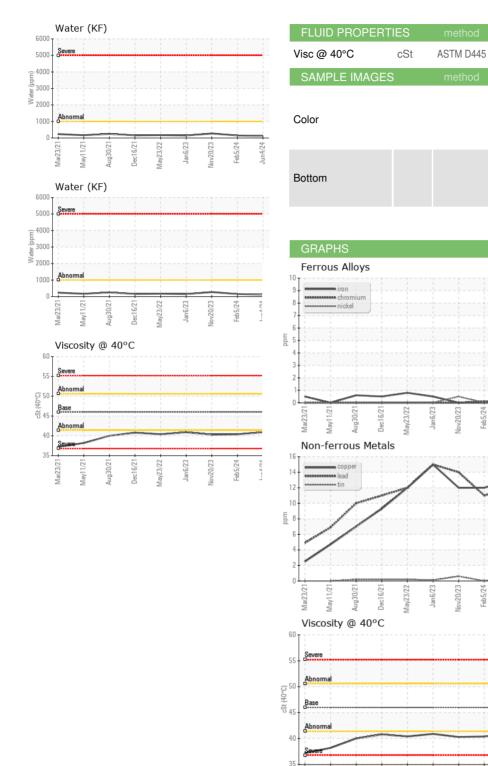
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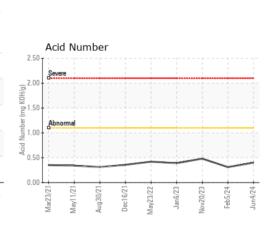
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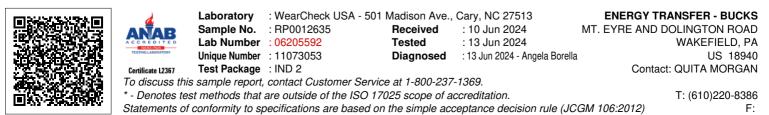
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v23/22 an6/23

Mar23/21

May11/21 ug30/21 Jec16/21

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Submitted By: ADAM HUMMEL

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