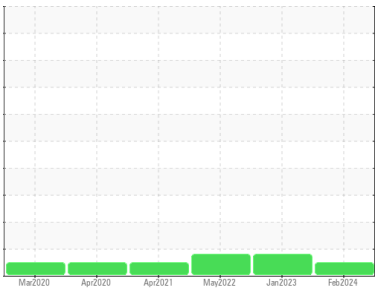
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
ULTRACHEM PACO 68 [1664128]
Machine Id
L3-SLIT-REW-HYD - PFNONWOVENS
Component
Hydraulic System

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCH06205622**	UCH05778149	UCH05550007
Sample Date		Client Info		**28 Feb 2024**	27 Jan 2023	15 May 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ATTENTION	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

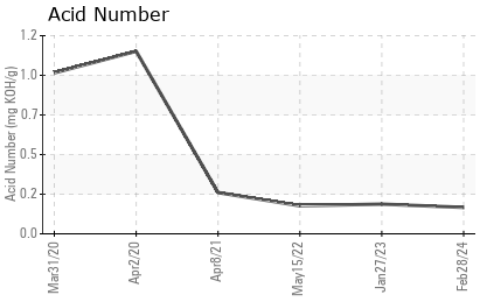
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**3**	1	0
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**1**	<1	0
Lead	ppm	ASTM D5185m	>20	**3**	<1	0
Copper	ppm	ASTM D5185m	>20	**7**	<1	<1
Tin	ppm	ASTM D5185m	>20	**1**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

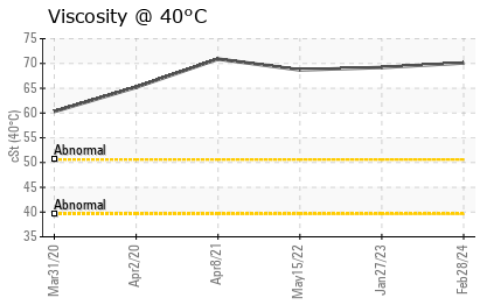
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	3	0
Molybdenum	ppm	ASTM D5185m		**2**	0	0
Manganese	ppm	ASTM D5185m		**2**	0	0
Magnesium	ppm	ASTM D5185m		**0**	<1	0
Calcium	ppm	ASTM D5185m		**14**	16	17
Phosphorus	ppm	ASTM D5185m		**94**	113	118
Zinc	ppm	ASTM D5185m		**52**	64	65
Sulfur	ppm	ASTM D5185m		**980**	1037	1032

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	<1	<1
Sodium	ppm	ASTM D5185m		**2**	0	0
Potassium	ppm	ASTM D5185m	>20	**5**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**---**	8708	7546
Particles >6µm		ASTM D7647	>1300	**---**	788	1105
Particles >14µm		ASTM D7647	>160	**---**	10	54
Particles >21µm		ASTM D7647	>40	**---**	2	13
Particles >38µm		ASTM D7647	>10	**---**	0	2
Particles >71µm		ASTM D7647	>3	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**---**	20/17/10	20/17/13

OIL ANALYSIS REPORT

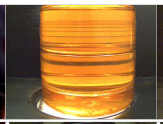
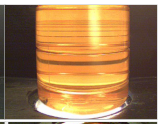
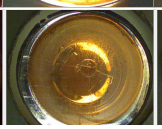
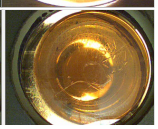




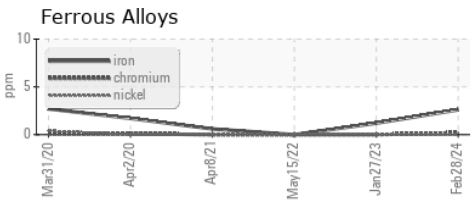
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.16**	0.18	0.17

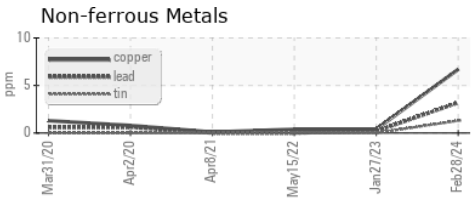
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

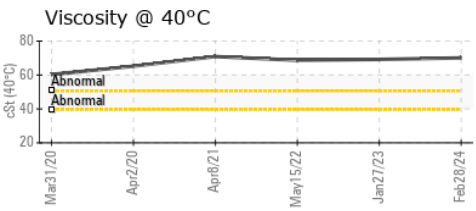
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**70.1**	69.2	68.7

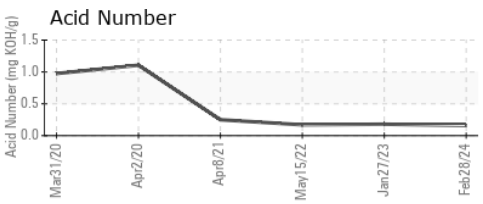
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06205622
Lab Number : 06205622
Unique Number : 11073083
Test Package : IND 2

Received : 10 Jun 2024
Tested : 13 Jun 2024
Diagnosed : 13 Jun 2024 - Sean Felton

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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