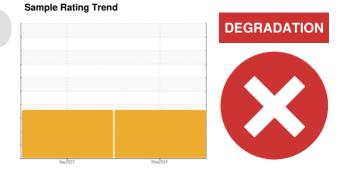
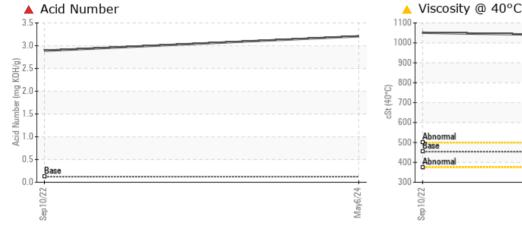


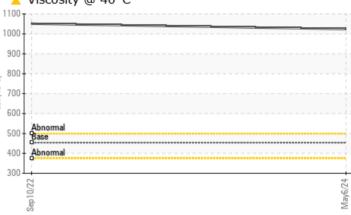
PROBLEM SUMMARY

Area CHEMLUBE 634 [1669070] L6-TRFR-SILO19-ROT-AL-GBOX - PF NONWOVENS Component Gearbox



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS	S
--------------------------	---

Sample Status				SEVERE	SEVERE	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.124	3.207	2 .89	
Visc @ 40°C	cSt	ASTM D445	453.9	<u> </u>	<u> </u>	

Customer Id: UCPROWES Sample No.: UCH06205644 Lab Number: 06205644 Test Package: IND 2



To discuss the diagnosis or test data: Sean Felton +1 919-379-4092 sfelton@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.
Check For Overheating			?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS



10 Sep 2022 Diag: Angela Borella

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. The AN level is above the recommended limit. Confirm oil type. The oil is no longer serviceable.





OIL ANALYSIS REPORT

Area CHEMLUBE 634 [1669070] L6-TRFR-SILO19-ROT-AL-GBOX - PF NONWOVENS

Component Gearbox

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is above the recommended limit. Confirm oil type. The oil is no longer serviceable.

			DEGR	ADATION
	Sep2022	May2024		
method	limit/base	current	history1	history2

Sample Rating Trend

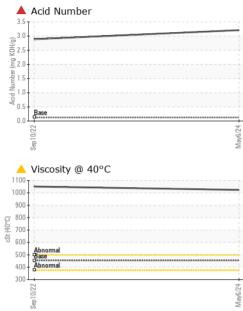
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06205644	UCH05676297	
Sample Date		Client Info		06 May 2024	10 Sep 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	SEVERE	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	126	99	
Chromium	ppm	ASTM D5185m	>15	2	1	
Nickel	ppm	ASTM D5185m	>15	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	5	4	
Lead	ppm	ASTM D5185m	>100	6	2	
Copper	ppm	ASTM D5185m	>200	51	39	
Tin	ppm	ASTM D5185m	>25	1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	2	2	
Barium	ppm	ASTM D5185m	0.1	0	0	
Molybdenum	ppm	ASTM D5185m	0	2	0	
Manganese	ppm	ASTM D5185m	0.2	4	2	
Magnesium	ppm	ASTM D5185m	0.5	0	0	
Calcium	ppm	ASTM D5185m	0	0	0	
Phosphorus	ppm	ASTM D5185m	1390	29	22	
Zinc	ppm	ASTM D5185m	0	59	46	
Sulfur	ppm	ASTM D5185m	291	6188	3932	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	5	3	
Sodium	ppm	ASTM D5185m		2	0	
Potassium	ppm	ASTM D5185m	>20	5	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.124	3.207	2 .89	



OIL ANALYSIS REPORT

VISUAL



			method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
		scalar	*Visual	NORML	NORML	NORML	
	Appearance Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
	Free Water	scalar	*Visual	-U.L	NEG	NEG	
					NLG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	453.9	A 1024	1 051	
	SAMPLE IMAG	iES	method	limit/base	current	history1	history2
	+ BZ/9/EPW				•		no image
	Bottom						no image
	100 - chromium 50 -						
	Non-ferrous Me	tals		May6/24			
	Non-ferrous Me	tals		May6/24			
	Non-ferrous Me	tals					
	Non-ferrous Me	tals					
	Non-ferrous Me			May6/24			
	Non-ferrous Me			May6/24	Acid Numbe	r	
	Non-ferrous Me			May6/24		r	
	Non-ferrous Me			May6/24		r	
	Non-ferrous Me			May6/24		r	
	Non-ferrous Me			May6/24		r	
	Non-ferrous Me			May6/24	Base	r	
	Non-ferrous Me			May6/24	Base	r	42/20
	Non-ferrous Me			May6/24 12 12 13 14 14 14 14 14 14 14 14 14 14 14 14 14	0	r 	March 24
Certificate L2367 Unique Nun Co discuss this sample rej	Non-ferrous Me	C 501 Madison Recei Tester Diagn	ved : 10 d : 13 osed : 13 00-237-1369	(BHOX BU) 22 +7/9/eW (BHOX BU) 22 +7/9/eW +7/9/eW NC 27513 Jun 2024 Jun 2024 Jun 2024 - Se	CORR	OSION PRODUCTS 940 PO Contact: RYAN ngarter@corrosion	& EQUIPMEN INTVIEW AVE EPHRATA, P/ US 17522 HUNGARTEF I-products.com
Certificate L2367 Certificate L	Non-ferrous Me	C 501 Madison Recei Tester Diagn prvice at 1-80 0 17025 scoj	ved : 10 d : 13 osed : 13 00-237-1369 pe of accred	(BHO) SU +2/9/eW (BHO) SU +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW +2/9/eW	CORR ean Felton rhur	OSION PRODUCTS 940 PO Contact: RYAN ngarter@corrosior T:	INTVIEW AVE EPHRATA, PA US 17522 HUNGARTEF

Report Id: UCPROWES [WUSCAR] 06205644 (Generated: 06/14/2024 02:23:28) Rev: 1

回版

ŝ