

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area (329 # 4218) Dough Mix [1063] Aaron Mixer

Gear Reducer Fluid GEAR OIL ISO 460 (50 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

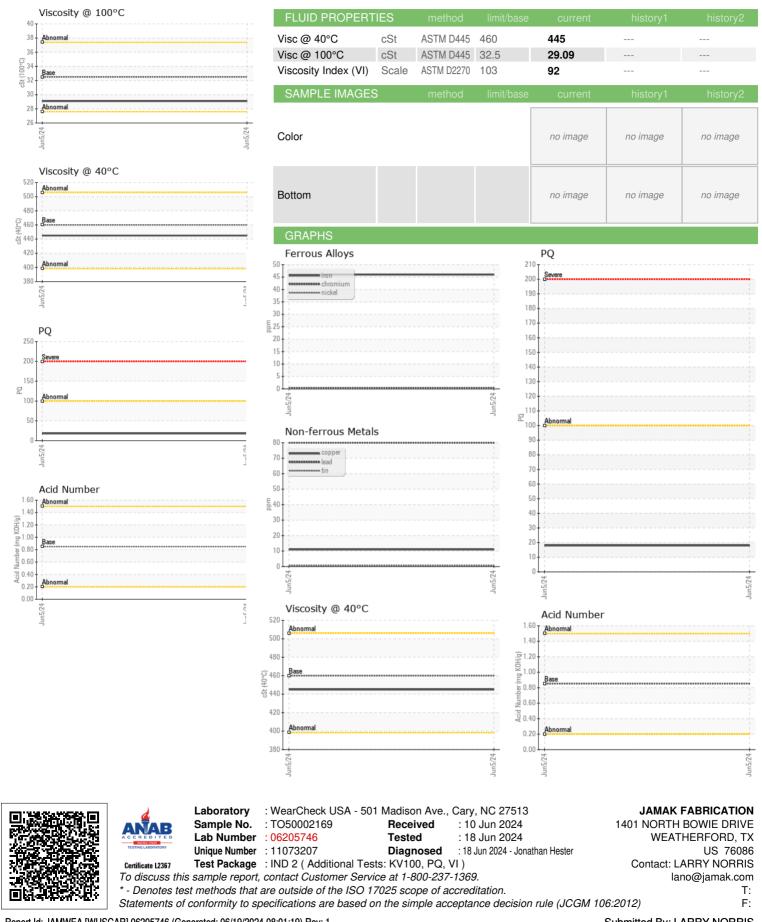
Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO50002169		
Sample Date		Client Info		05 Jun 2024		
Machine Age	hrs	Client Info		1265		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATION	1	method	limit/base	current	history1	history2
Water	•	WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		18		
Iron	ppm	ASTM D5185m	>150	46		
Chromium	ppm	ASTM D5185m	>100	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>100	80		
Copper	ppm	ASTM D5185m	>50	11		
Tin	ppm		>10	<1		
Vanadium		ASTM D5185m	210	<1 <1		
Cadmium	ppm			<1		
	ppm	ASTM D5185m				
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	18		
Barium	ppm	ASTM D5185m	15	2		
Molybdenum	ppm	ASTM D5185m	15	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	50	2		
Calcium	ppm	ASTM D5185m	50	47		
Phosphorus	ppm	ASTM D5185m	350	584		
Zinc	ppm	ASTM D5185m	100	17		
Sulfur	ppm	ASTM D5185m	12500	12901		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	11		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	1		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG	Submitted By: L	ARRY NORRIS



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