

## **OIL ANALYSIS REPORT**



#### Machine Id **4550** Component **Diesel Engine** Fluid **CITGO CITGUARD 600 15W40 (--- GAL)**

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

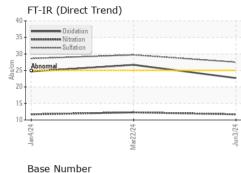
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

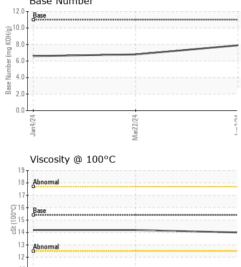
| SAMPLE INFORM  | IATION   | method   | limit/base   | current  | history1  | history2   |
|--|--|--|--|--|---|--|
| Sample Number  |  | Client Info  |  | WC0891577  | WC0891582   | WC0891579  |
| Sample Date  |  | Client Info  |  | 03 Jun 2024  | 22 Mar 2024   | 04 Jan 2024  |
| Machine Age  | mls  | Client Info  |  | 735427   | 0   | 702829   |
| Oil Age  | mls  | Client Info  |  | 15000  | 18000   | 15000  |
| Oil Changed  |  | Client Info  |  | Changed  | Changed   | Changed  |
| Sample Status  |  |  |  | NORMAL   | NORMAL  | NORMAL   |
| CONTAMINATIO   | ٧  | method   | limit/base   | current  | history1  | history2   |
| Fuel   |  | WC Method  | >5   | <1.0   | <1.0  | <1.0   |
| Water  |  | WC Method  | >0.2   | NEG  | NEG   | NEG  |
| Glycol   |  | WC Method  |  | NEG  | NEG   | NEG  |
| WEAR METALS  |  | method   | limit/base   | current  | history1  | history2   |
| Iron   | ppm  | ASTM D5185m  | >100   | 37   | 48  | 45   |
| Chromium   | ppm  | ASTM D5185m  | >20  | <1   | <1  | <1   |
| Nickel   | ppm  | ASTM D5185m  | >4   | 0  | 0   | 0  |
| Titanium   | ppm  | ASTM D5185m  |  | 0  | 0   | 0  |
| Silver   | ppm  | ASTM D5185m  | >3   | 0  | 0   | <1   |
| Aluminum   | ppm  | ASTM D5185m  | >20  | 2  | 2   | 3  |
| Lead   | ppm  | ASTM D5185m  | >40  | 12   | 23  | 20   |
| Copper   | ppm  | ASTM D5185m  | >330   | 2  | 2   | 2  |
| Tin  | ppm  | ASTM D5185m  | >15  | <1   | 0   | <1   |
| Vanadium   | ppm  | ASTM D5185m  |  | <1   | 0   | 0  |
|  |  | AOTH DEADE   |  | •  |   | 0  |
| Cadmium  | ppm  | ASTM D5185m  |  | 0  | 0   | 0  |
| ADDITIVES  | ppm  | method   | limit/base   | 0<br>current   | 0<br>history1   | 0<br>history2  |
|  | ppm  |  | limit/base<br>13   |  | -   | -  |
| ADDITIVES  |  | method   |  | current  | history1  | history2   |
| ADDITIVES<br>Boron   | ppm  | method<br>ASTM D5185m  | 13   | current<br>24  | history1<br>34  | history2<br>50   |
| ADDITIVES<br>Boron<br>Barium   | ppm<br>ppm   | method<br>ASTM D5185m<br>ASTM D5185m   | 13<br>0  | current<br>24<br>0   | history1<br>34<br>0   | history2<br>50<br>0  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum   | ppm<br>ppm<br>ppm  | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0  | current<br>24<br>0<br>78   | history1<br>34<br>0<br>84   | history2<br>50<br>0<br>82  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese  | ppm<br>ppm<br>ppm  | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0<br>57  | current<br>24<br>0<br>78<br><1   | history1<br>34<br>0<br>84<br><1   | history2<br>50<br>0<br>82<br><1  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm                                    | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0<br>57<br>825   | Current<br>24<br>0<br>78<br><1<br>528  | history1<br>34<br>0<br>84<br><1<br>529  | history2<br>50<br>0<br>82<br><1<br>473   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 13<br>0<br>57<br>825<br>1100   | Current<br>24<br>0<br>78<br><1<br>528<br>2240  | history1<br>34<br>0<br>84<br><1<br>529<br>2428  | history2<br>50<br>0<br>82<br><1<br>473<br>2119   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 13<br>0<br>57<br>825<br>1100<br>933  | Current<br>24<br>0<br>78<br><1<br>528<br>2240<br>1282  | history1<br>34<br>0<br>84<br><1<br>529<br>2428<br>1345  | history2<br>50<br>0<br>82<br><1<br>473<br>2119<br>1323   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0<br>57<br>825<br>1100<br>933<br>1089  | Current<br>24<br>0<br>78<br><1<br>528<br>2240<br>1282<br>1604  | history1<br>34<br>0<br>84<br><1<br>529<br>2428<br>1345<br>1602  | history2<br>50<br>0<br>82<br><1<br>473<br>2119<br>1323<br>1643   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769  | current     24     0     78     <1     528     2240     1282     1604     4254     current     6                         | history1     34     0     84     <1     529     2428     1345     1602     4328     history1     7                                  | history2<br>50<br>0<br>82<br><1<br>473<br>2119<br>1323<br>1643<br>3782   |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769  | 24   0   78   <1   528   2240   1282   1604   4254   current   6   3   | history1     34     0     84     <1     529     2428     1345     1602     4328     history1  | history2<br>50<br>0<br>82<br><1<br>473<br>2119<br>1323<br>1643<br>3782<br>history2                                     |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br><b>limit/base</b><br>>25  | current     24     0     78     <1     528     2240     1282     1604     4254     current     6                         | history1     34     0     84     <1     529     2428     1345     1602     4328     history1     7                                  | history2     50     0     82     <1     473     2119     1323     1643     3782     history2     9                     |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method     ASTM D5185m   | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br><b>limit/base</b><br>>25  | 24   0   78   <1   528   2240   1282   1604   4254   current   6   3   | history1   34   0   84   <1   529   2428   1345   1602   4328   history1   7   4   9   history1                                     | history2   50   0   82   <1   473   2119   1323   1643   3782   history2   9   2   3   history2   9   2   3            |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method     ASTM D5185m                                 | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br>2769<br>2769<br>23<br>20<br>20<br>20<br>20<br>20<br>20<br>20    | current   24   0   78   <1   528   2240   1282   1604   4254   current   6   3   5   current   1.3                       | history1     34     0     84     <1     529     2428     1345     1602     4328     history1     7     4     9     history1     1.3 | history2   50   0   82   <1   473   2119   1323   1643   3782   history2   9   2   3   history2   143                  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm        | method     ASTM D5185m   | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br>2769<br>2769<br>23<br>20<br>20<br>20<br>20<br>20<br>20<br>20    | Current<br>24<br>0<br>78<br><1<br>528<br>2240<br>1282<br>1604<br>4254<br><i>current</i><br>6<br>3<br>5<br><i>current</i> | history1   34   0   84   <1   529   2428   1345   1602   4328   history1   7   4   9   history1                                     | history2   50   0   82   <1   473   2119   1323   1643   3782   history2   9   2   3   history2   1.4   11.7           |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | method     ASTM D5185m                                 | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br>2769<br>2769<br>23<br>20<br>20<br>20<br>20<br>20<br>20<br>20    | current   24   0   78   <1   528   2240   1282   1604   4254   current   6   3   5   current   1.3                       | history1   34   0   84   <1   529   2428   1345   1602   4328   history1   7   4   9   history1   1.3                               | history2   50   0   82   <1   473   2119   1323   1643   3782   history2   9   2   3   history2   143                  |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | method     ASTM D5185m                                 | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br>2769<br>2769<br>2769<br>225<br>20<br>imit/base<br>>20           | current   24   0   78   <1   528   2240   1282   1604   4254   current   6   3   5   current   1.3   11.7                | history1   34   0   84   <1   529   2428   1345   1602   4328   history1   7   4   9   history1   1.3   12.3                        | history2   50   0   82   <1   473   2119   1323   1643   3782   history2   9   2   3   history2   9   1.4   1.4   11.7 |
| ADDITIVES<br>Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | method     ASTM D5185m     ASTM D5185m | 13<br>0<br>57<br>825<br>1100<br>933<br>1089<br>2769<br>2769<br>2769<br>225<br>20<br>220<br>320<br>33<br>20<br>33<br>20 | Current   24   0   78   <1   528   2240   1282   1604   4254   current   6   3   5   current   1.3   11.7   27.5         | history1   34   0   84   <1   529   2428   1345   1602   4328   history1   7   4   9   history1   1.3   12.3   29.7                 | history2   50   0   82   <1   473   2119   1323   1643   3782   history2   9   2   3   history2   1.4   11.7   28.6    |



Jan4/24

# **OIL ANALYSIS REPORT**

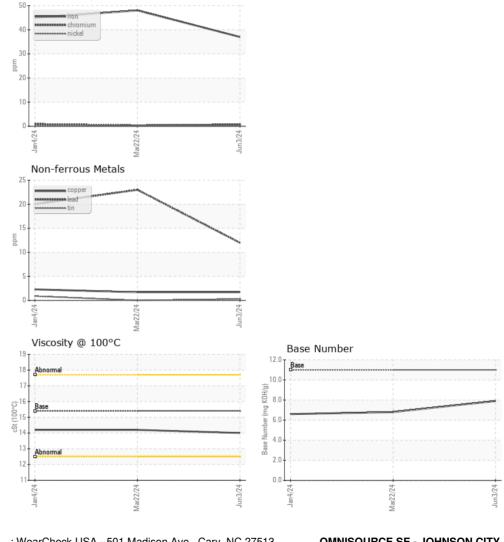


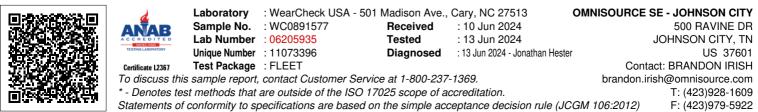


Mar22/24

| VISUAL           |        | method    | limit/base | current | history1 | history2   |
|------------------|--------|-----------|------------|---------|----------|------------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE       |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE       |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE       |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE       |
| Debris           | scalar | *Visual   | NONE       | NONE    | NONE     | NONE       |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE       |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML      |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML      |
| Emulsified Water | scalar | *Visual   | >0.2       | NEG     | NEG      | NEG        |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG        |
| FLUID PROPERT    |        | mathad    | limit/base | ourropt | biotonut | history () |
|                  | IIEO   | method    | limit/base | current | history1 | history2   |
| Visc @ 100°C     | cSt    | ASTM D445 | 15.4       | 14.0    | 14.2     | 14.2       |
| GRAPHS           |        |           |            |         |          |            |







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Contact/Location: BRANDON IRISH - OMNJOH