

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

NORD B67971 SC-NM-NA

Component Gearbox Fluid PETRO CANADA 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

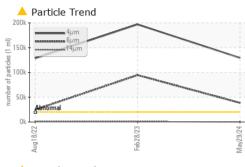
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0866812	WC0735927	WC0592511
Sample Date		Client Info		29 May 2024	28 Feb 2023	18 Aug 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	50	38	12
Chromium	ppm	ASTM D5185m	>15	0	<1	0
Nickel	ppm	ASTM D5185m	>15	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m		0	0	0
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m	200	0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
	PP		Day 16.0	-	-	-
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		<1	2	0
Phosphorus	ppm	ASTM D5185m		156	129	633
Zinc	ppm	ASTM D5185m		2	2	1
Sulfur	ppm	ASTM D5185m		801	841	561
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6	4	<1
Sodium	ppm	ASTM D5185m		2	<1	1
Potassium	ppm	ASTM D5185m	>20	0	1	0
FLUID CLEANLINE	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	129393	196886	128464
Particles >6µm		ASTM D7647	>5000	<u> </u>	4 94632	<u> </u>
Particles >14µm		ASTM D7647	>640	82	A 811	666
Particles >21µm		ASTM D7647	>160	5	83	128
Particles >38µm		ASTM D7647	>40	0	5	3
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	4 24/22/14	▲ 25/24/17	▲ 24/22/17
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.46	0.42	0.67

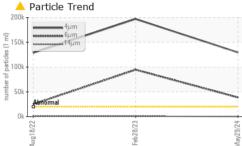
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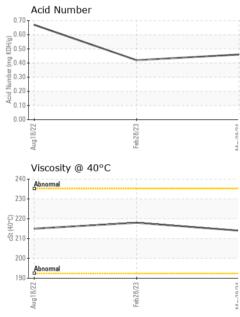
Contact/Location: CHRISTIAN POTOCNIK - BURNEV



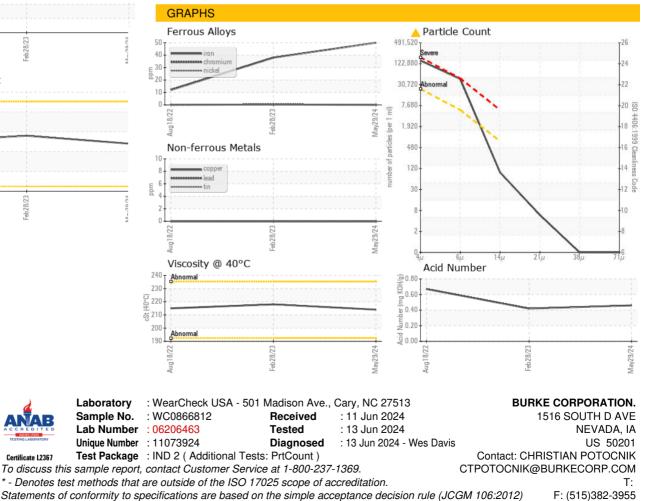
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base	current 214	history1 218	history2 215
	cSt		limit/base limit/base			
Visc @ 40°C	cSt	ASTM D445		214	218	215



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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