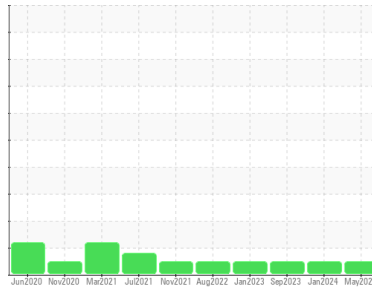




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER AS 25T 7047624 (S/N 1383)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC122258</b>	KC125006	KC105973
Sample Date	Client Info			<b>22 May 2024</b>	11 Jan 2024	05 Sep 2023
Machine Age	hrs	Client Info		<b>25634</b>	23721	21986
Oil Age	hrs	Client Info		<b>0</b>	0	3245
Oil Changed	Client Info			<b>N/A</b>	N/A	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	2	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	1	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	6	3
Tin	ppm	ASTM D5185m	>10	<b>0</b>	1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

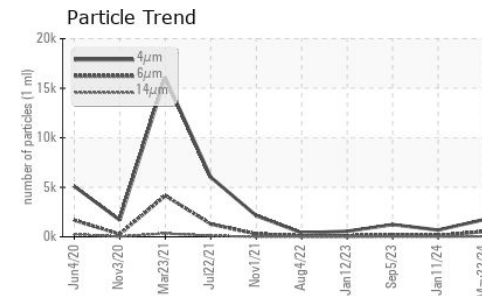
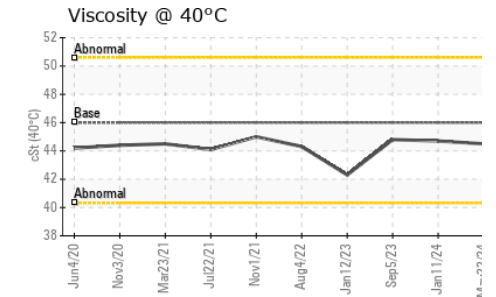
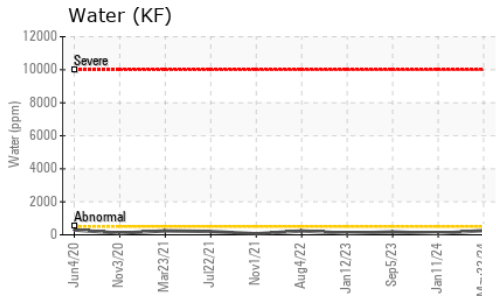
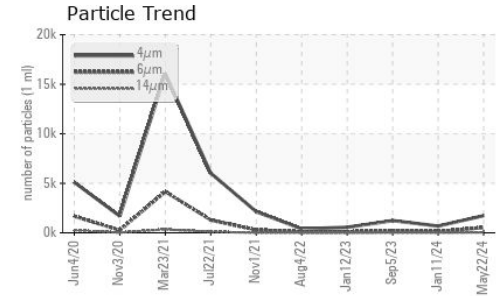
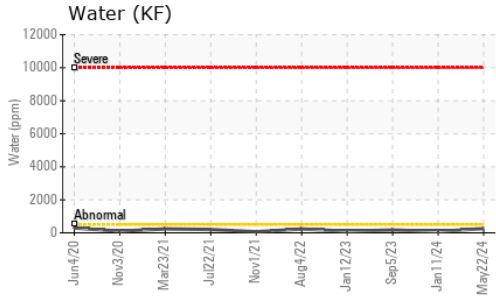
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>66</b>	26	18
Molybdenum	ppm	ASTM D5185m		<b>0</b>	1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	90	<b>70</b>	38	28
Calcium	ppm	ASTM D5185m	2	<b>1</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>10</b>	13	57
Zinc	ppm	ASTM D5185m		<b>6</b>	1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>25</b>	12	17
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	4	4
Water	%	ASTM D6304	>0.05	<b>0.025</b>	0.008	0.017
ppm Water	ppm	ASTM D6304	>500	<b>259</b>	84	174

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1733</b>	683	1232
Particles >6µm		ASTM D7647	>1300	<b>538</b>	121	191
Particles >14µm		ASTM D7647	>80	<b>42</b>	6	13
Particles >21µm		ASTM D7647	>20	<b>9</b>	2	3
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/16/13</b>	17/14/10	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.37</b>	0.30	0.30

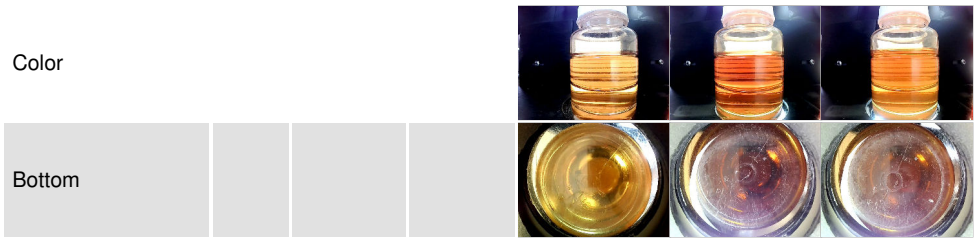
# OIL ANALYSIS REPORT



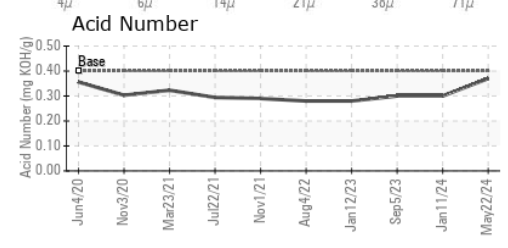
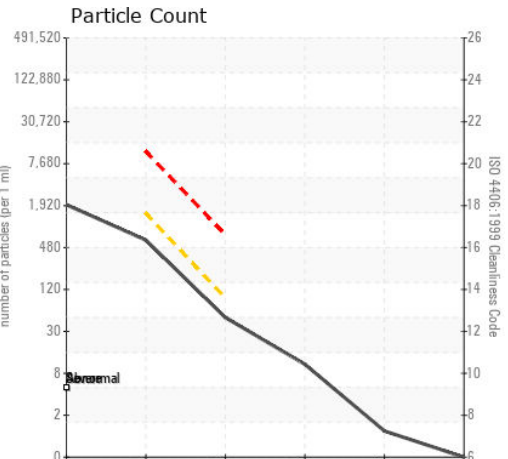
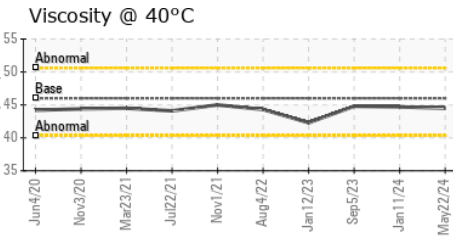
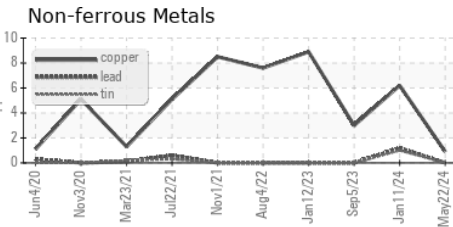
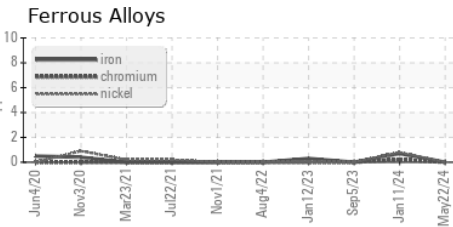
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC122258  
**Lab Number** : 06206526  
**Unique Number** : 11073987  
**Test Package** : IND 2  
**Received** : 11 Jun 2024  
**Tested** : 13 Jun 2024  
**Diagnosed** : 13 Jun 2024 - Don Baldrige

**MAKUTA TECHNICS**  
 2155 INTELLIPLEX DR  
 SHELBYVILLE, IN  
 US 46176  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)