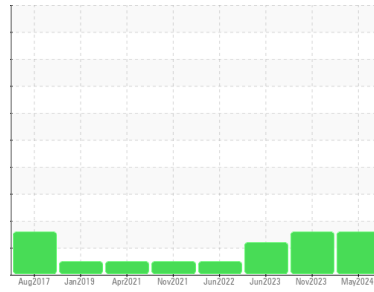




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER AS 25T 3042916 (S/N 1325)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCPA018172	KCPA011205	KCPA002055
Sample Date	Client Info	24 May 2024	27 Nov 2023	02 Jun 2023
Machine Age	hrs	43901	42560	41645
Oil Age	hrs	0	0	0
Oil Changed	Client Info	Not Chngd	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	<1	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	<1	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	10	15	12
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 90	<1	15	0
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	6	1	0
Zinc	ppm	ASTM D5185m	<1	12	0
Sulfur	ppm	ASTM D5185m	17644	17746	19144

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	0	0
Sodium	ppm	ASTM D5185m	<1	6	1
Potassium	ppm	ASTM D5185m >20	0	3	0
Water	%	ASTM D6304 >0.05	0.003	0.008	0.008
ppm Water	ppm	ASTM D6304 >500	33	85	81.5

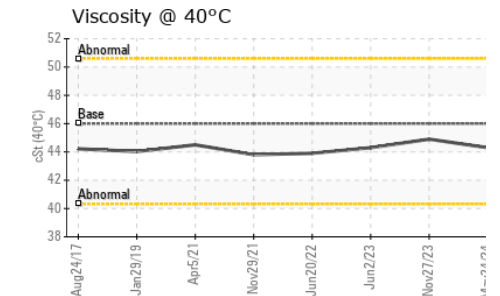
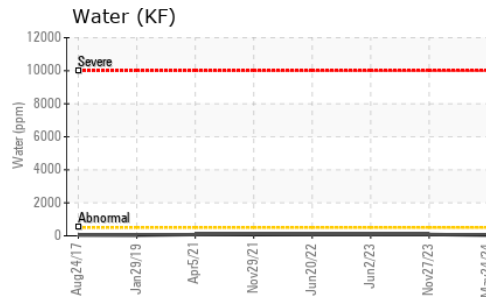
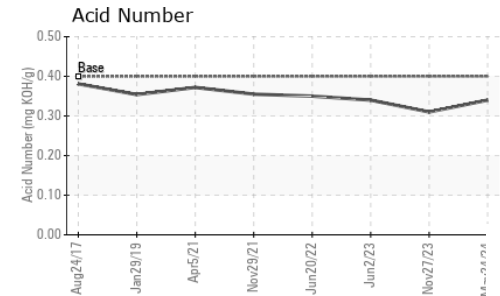
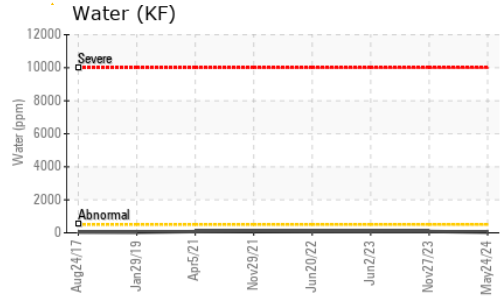
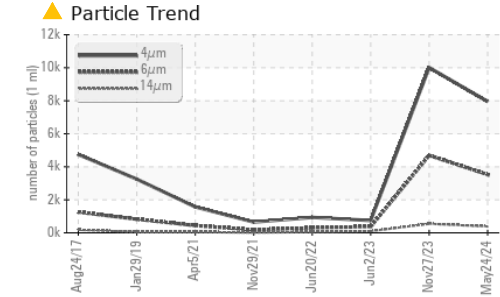
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	7954	10011	746
Particles >6µm	ASTM D7647 >1300	▲ 3530	▲ 4692	376
Particles >14µm	ASTM D7647 >80	▲ 385	▲ 547	● 97
Particles >21µm	ASTM D7647 >20	▲ 79	▲ 127	● 34
Particles >38µm	ASTM D7647 >4	1	4	1
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/19/16	▲ 21/19/16	● 17/16/14

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.34	0.31	0.34

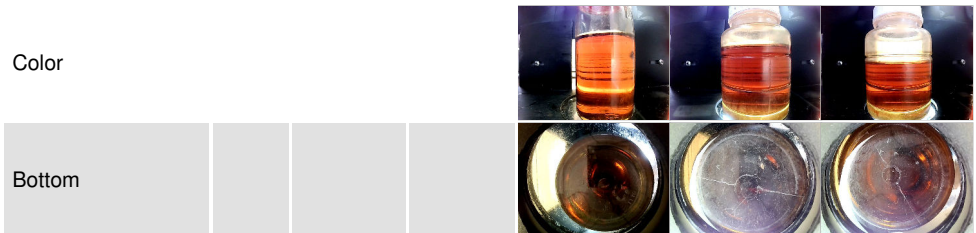
OIL ANALYSIS REPORT



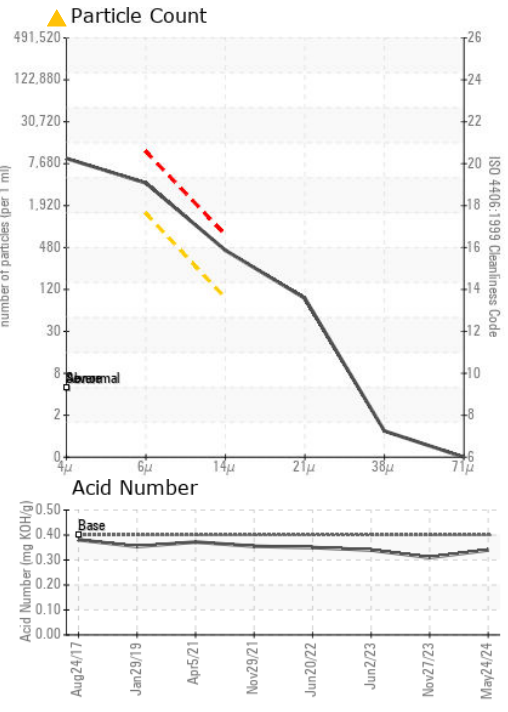
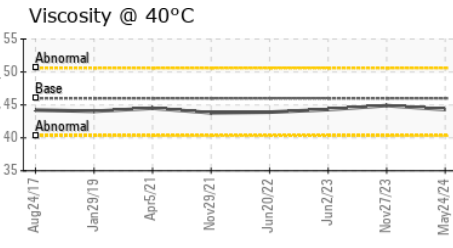
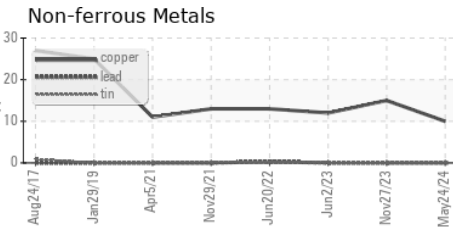
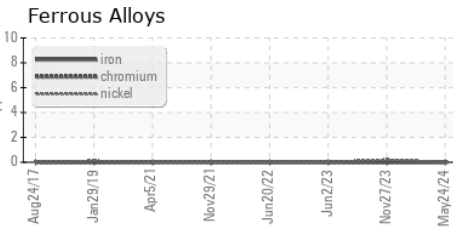
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	44.9	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018172 **Received** : 11 Jun 2024
Lab Number : 06206539 **Tested** : 13 Jun 2024
Unique Number : 11074000 **Diagnosed** : 13 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

GEO SPECIALTY CHEMICAL
 751 PINEVILLE RD
 CHATTANOOGA, TN
 US 37405
 Contact: S. DAVIS
 sdavis@usalco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)