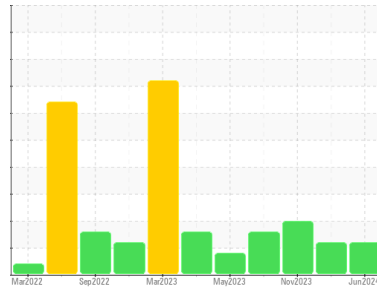




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
C-2703 WEST (S/N MK6C-693)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (240 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP0013439	USP0007176	USP0003724
Sample Date	Client Info	03 Jun 2024	31 Jan 2024	07 Nov 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	8	9	11
Chromium	ppm	ASTM D5185m >2	<1	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	0	0	0
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	<1	0	<1
Tin	ppm	ASTM D5185m >4	<1	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	<1
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	0
Zinc	ppm	ASTM D5185m	0	0	3
Sulfur	ppm	ASTM D5185m 50	0	0	25

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	3	2	3
Sodium	ppm	ASTM D5185m	0	1	<1
Potassium	ppm	ASTM D5185m >20	<1	0	<1
Water	%	ASTM D6304 >0.01	0.006	0.003	0.003
ppm Water	ppm	ASTM D6304 >100	68	40	32.9

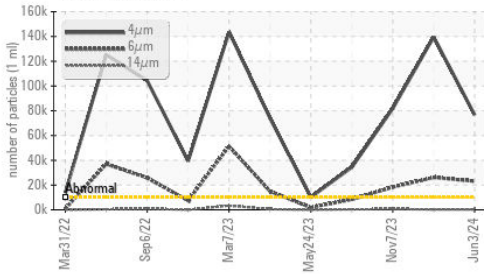
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 76722	▲ 139631	▲ 81857
Particles >6µm	ASTM D7647 >2500	▲ 23125	▲ 26095	▲ 18351
Particles >14µm	ASTM D7647 >320	271	290	▲ 591
Particles >21µm	ASTM D7647 >80	18	43	▲ 100
Particles >38µm	ASTM D7647 >20	0	1	1
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 23/22/15	▲ 24/22/15	▲ 24/21/16

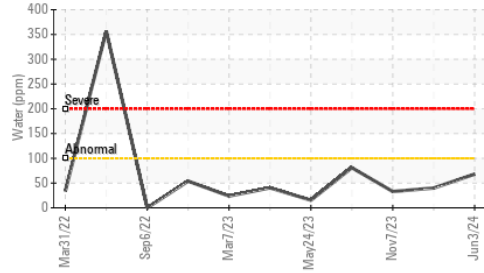
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.016	0.014	0.013

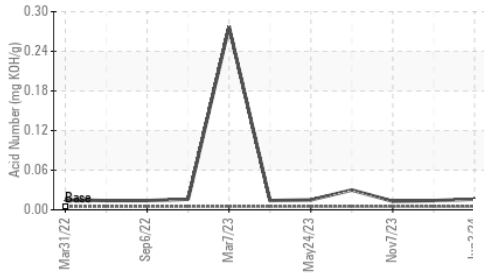
Particle Trend



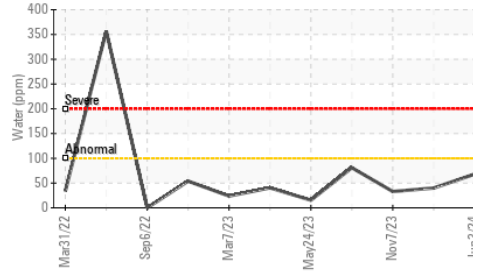
Water (KF)



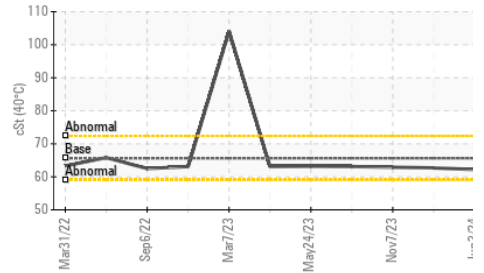
Acid Number



Water (KF)



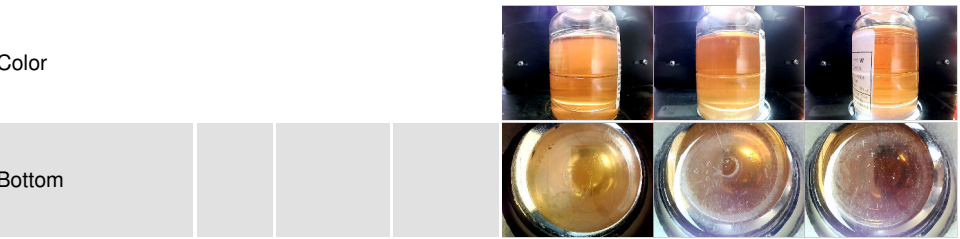
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

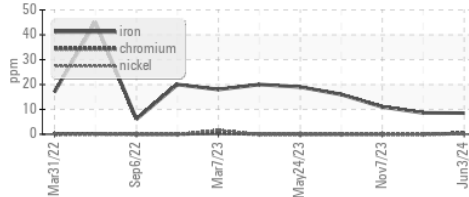
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	62.2	62.7

SAMPLE IMAGES

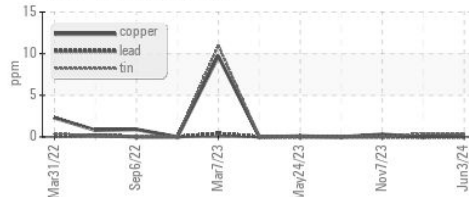


GRAPHS

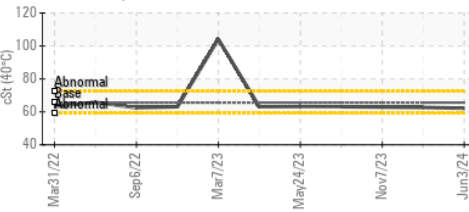
Ferrous Alloys



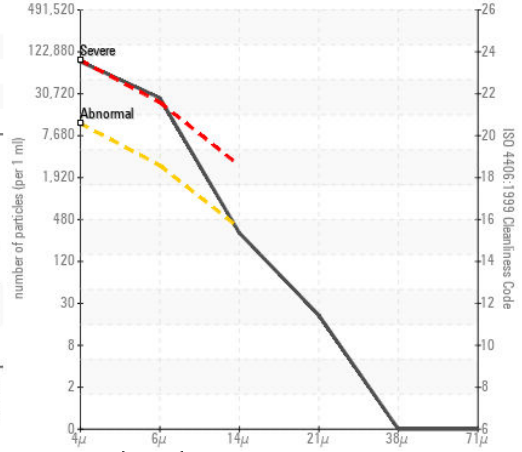
Non-ferrous Metals



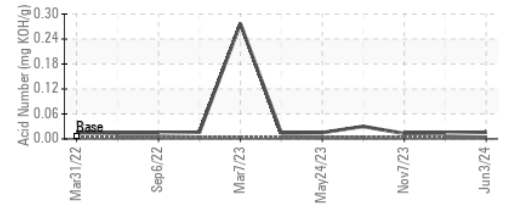
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0013439
Lab Number : 06206596
Unique Number : 11074057
Test Package : IND 2

Received : 11 Jun 2024
Tested : 14 Jun 2024
Diagnosed : 14 Jun 2024 - Doug Bogart

REC SILICON MATERIALS
 119140 RICK JONES WAY
 SILVER BOW, MT
 US 59750
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: